

# Chevrolet Lacetti 2005-2009 Workshop Manual



## Installation Procedure

1. Install the exhaust manifold and gasket.
2. Install the exhaust manifold retaining nuts and tighten in the sequence shown.

### Tighten

Tighten the exhaust manifold retaining nuts to 28 Nm (21 ft-lb).

3. Install the exhaust manifold nuts to the catalytic converter.

### Tighten

Tighten the exhaust manifold nuts to 42 Nm (31 ft-lb).

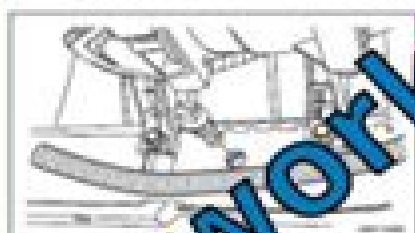
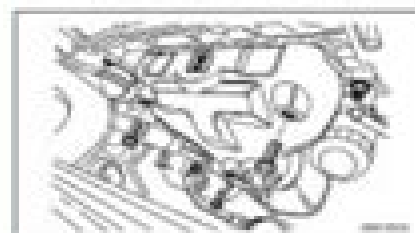
4. Install the heat shield.

### Tighten

Tighten the two heat shield bolts.

5. Connect the oxygen sensor.

6. Connect the negative battery cable.



## ENGINE HEAD AND GASKET

### Required

Timing Belt Adjuster

AST-8 Angular Torque Gauge

### Removal Procedure

1. Remove the fuel pump fuse.
2. Start the engine. After it stalls, crank the engine for 10 seconds to rel the fuel system of fuel pressure.
3. Disconnect the negative battery cable.
4. Disconnect the electronic control module (ECM) ground terminal from the intake manifold.
5. Drain the engine coolant. Refer to Section 10, Engine Cooling.

CYLINDER BLOCK

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# Chevrolet Lacetti Complete Manual

**General Motors Corporation. Chevrolet  
Motor Division**



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