

IDLE AIR CONTROL (IAC) SYSTEM CHECK ALL VEHICLES WITH ALB-6 TRANSMISSION

Circuit Description:

The PCM controls engine idle speed with the IAC valve. To increase idle speed, the PCM increases the IAC valve position (from 25 to 45), allowing more air to pass to the throttle body. To decrease idle speed, it reduces the IAC valve position (from 45 to 25), reducing the amount of air passing to the throttle body. At "Start" and with the PCM commanding the IAC valve to increase, higher idle speeds indicate more air is passing through the valve. The lower the engine idle speed, the less air is passing through the valve.

Test Description:

Numbers below refer to circuit numbers in the diagnostic chart.

1. The IAC valve is used to control and adjust the IAC valve. Valve operation is verified by an engine speed change. If no change in engine speed occurs, the valve can be adjusted more toward the throttle body.
2. This step checks the quality of the IAC movement in step 1. Because the rpm and about 1000 rpm, the engine speed should change smoothly with each flap of the throttle light or both closed and opened. If the IAC valve is commanded toward the closed range (about 1000 rpm), it may take more flaps to the closed position before engine speed will begin to drop. This is normal in certain engines. Fully extending IAC may cause engine stall. This may be normal.
3. Steps 1 and 2 verified proper IAC valve operation, and that the throttle light (IAC valve) is working. The throttle light should flap and close while the IAC valve is open. While the response of the throttle light is not important if either light is "OFF" or does not flap and close, check the circuit for faults beginning with the terminal contacts.

IAC Valve Reset Procedure

1. Ignition "OFF" for 10 seconds.
2. Start and run engine for 5 minutes.
3. Ignition "OFF" for 10 seconds.

Diagnostic Aids

A slow, automatic, or fast idle may be caused by a low-idle valve problem that causes the increase to the IAC valve. One of several range IAC "Slow" test results will be about 80 if idle is too low, and may

mean if idle is too high. The following charts show the results of each range IAC system problem.

1. **Low-idle Valve (Slow Idle)** If idle is too high, the engine will stall. Fully extend IAC valve (open throttle) engine. If idle speed is above 800 rpm, low and normal, correct idle including PCM. Also, check for binding of throttle cable or linkage.
2. **High-idle Valve (Fast Idle)** The engine will stall. Fully extend IAC valve (open throttle) engine. If idle speed is above 800 rpm, low and normal, correct idle including PCM. Also, check for binding of throttle cable or linkage.

Check for high fuel pressure, leaking or dirty injectors. Always disconnected the vacuum line. The change will be slow to respond.

3. **Throttle Body** Remove IAC valve and inspect for foreign material.

4. **IAC Valve Electrical Connections** IAC valve connections should be carefully checked for proper contact.

5. **PLA Valve** An increase in throttle RPM will result in an increase in idle speed.

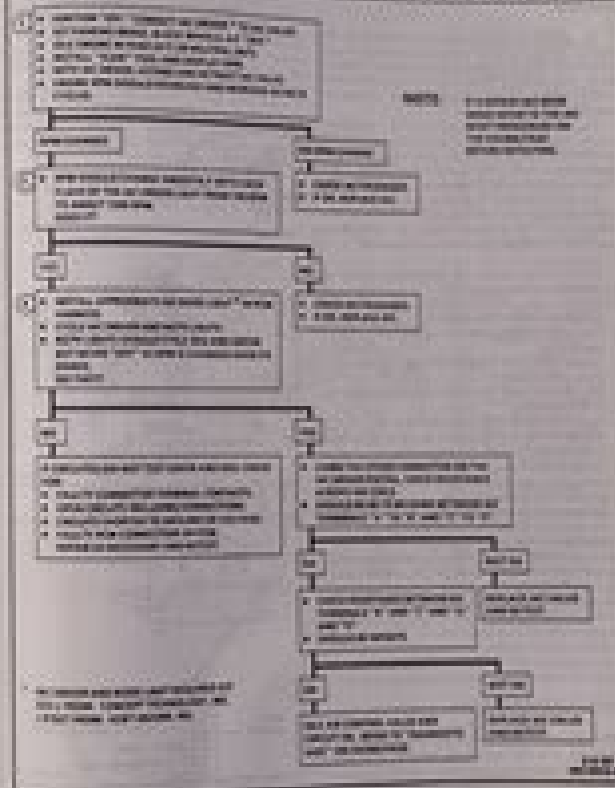
6. Refer to "Throttle, Carburetor, Intake Air Filter" in "Troubleshooting Symptoms" Section 1.

7. If intermittent gas interference or gas leakage are noticed by disconnecting the IAC valve, correct connection, valve terminal connection, replace (if).

8. **IAC Valve Position Sensor** See "IAC Valve Position Sensor" in "Troubleshooting Symptoms" Section 1.

9. Refer to "Throttle, Carburetor, Intake Air Filter" in "Troubleshooting Symptoms" Section 1.

IDLE AIR CONTROL (IAC) SYSTEM CHECK ALL VEHICLES WITH ALB-6 TRANSMISSION



Chevrolet Van Service Manual

John Harold Haynes, P. G. Strasman



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