

Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 12 ft-lb (16 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

Chevrolet Optra Manual Transmission

Ken Freund, John Harold Haynes

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the authors' names.

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Table of Contents Chevrolet Optra Manual Transmission

1. Understanding the eBook Chevrolet Optra Manual Transmission
 - The Rise of Digital Reading Chevrolet Optra Manual Transmission
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Optra Manual Transmission
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Optra Manual Transmission
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Optra Manual Transmission
 - Personalized Recommendations
 - Chevrolet Optra Manual Transmission User Reviews and Ratings
 - Chevrolet Optra Manual Transmission and Bestseller Lists

5. Accessing Chevrolet Optra Manual Transmission Free and Paid eBooks
 - Chevrolet Optra Manual Transmission Public Domain eBooks
 - Chevrolet Optra Manual Transmission eBook Subscription Services
 - Chevrolet Optra Manual Transmission Budget-Friendly Options
6. Navigating Chevrolet Optra Manual Transmission eBook Formats
 - ePub, PDF, MOBI, and More
 - Chevrolet Optra Manual Transmission Compatibility with Devices
 - Chevrolet Optra Manual Transmission Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevrolet Optra Manual Transmission
 - Highlighting and Note-Taking Chevrolet Optra Manual Transmission
 - Interactive Elements Chevrolet Optra Manual Transmission
8. Staying Engaged with Chevrolet Optra Manual Transmission
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chevrolet Optra Manual Transmission
9. Balancing eBooks and Physical Books Chevrolet Optra Manual Transmission
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevrolet Optra Manual Transmission
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Chevrolet Optra Manual Transmission
 - Setting Reading Goals Chevrolet Optra Manual Transmission
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chevrolet Optra Manual Transmission
 - Fact-Checking eBook Content of Chevrolet Optra Manual Transmission
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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