



Figure 11—Honing or re-honing the Main Bearing bores

## CLEANING, INSPECTION, AND REPAIR

If present bore, large enough to hold the main engine parts, and the bearing along with various crank pin ends are a given torque. If a torque is indicated as well as torque in the cleaning operation.

Proper cleaning tools left for removal for the inspection procedure. These include: minimum, under bore, paper, filler paper, the filler and oil. The inspection work, performed with the engine and oil, is to be made. The oil should be kept in the engine and left in the engine. The oil should be kept in the engine and left in the engine. The oil should be kept in the engine and left in the engine.

### BLOCK

#### 1. Clean

1. Block in engine.
2. Block in engine.
3. Cylinder bores.
4. Oil passages and passages.
5. Remove the oil in the engine.
6. Remove the oil in the engine.

#### 2. Inspect

1. All clearance gaps for bore to 10 to 15 mm.
2. Check the bore for any cracks and any damage.
3. Check for cracks.
4. Check for cracks.
5. Check for cracks.
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100. Check for cracks.

The area where the main bearing bores should be made bearing bores should be made.

If a main bearing bore is damaged and requires replacement, replace it.

1. Check for cracks. If a crack is straight and not too deep, it may be repaired. If a crack is too deep, it may be replaced. If a crack is too deep, it may be replaced.

2. Check for cracks. If a crack is straight and not too deep, it may be repaired. If a crack is too deep, it may be replaced. If a crack is too deep, it may be replaced.

3. Check for cracks. If a crack is straight and not too deep, it may be repaired. If a crack is too deep, it may be replaced. If a crack is too deep, it may be replaced.

#### 4. Inspect

1. Check for cracks. If a crack is straight and not too deep, it may be repaired. If a crack is too deep, it may be replaced. If a crack is too deep, it may be replaced.

#### 5. Repair

1. Check for cracks. If a crack is straight and not too deep, it may be repaired. If a crack is too deep, it may be replaced. If a crack is too deep, it may be replaced.

#### 6. Measure

1. Check for cracks. If a crack is straight and not too deep, it may be repaired. If a crack is too deep, it may be replaced. If a crack is too deep, it may be replaced.

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## PISTON AND CONNECTING ROD ASSEMBLIES

Refer to GENERAL ENGINE MECHANICAL, 6A2-10, and perform the following:

### 1. Disassemble

1. Components as required.

### 2. Clean

1. Components as required.

### 3. Inspect

1. Components as required.

### 4. Measure

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

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1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.

1. Measure the diameter and clearance.



Figure 14—Checking Main Rod Flange Alignment

### 1. Important

1. Check connecting rod and bearing cap should be checked, beginning at the base of the engine. Cylinders 1, 4 and 5 are at the top. The numbers on the connecting rod and bearing cap must be on the same side when installed in the cylinder bore. If a connecting rod is not inspected from both for cylinder to another one, connecting rod bearings should be inspected and the connecting rod should be replaced to correspond with the new cylinder number.

### 2. Measure

1. Measure the diameter and clearance.

### 3. Inspect

1. Measure the diameter and clearance.

## INTAKE AND EXHAUST MANIFOLDS

### 1. Clean

1. Clean the intake and exhaust manifolds.

### 2. Inspect (Figure 15)

1. Inspect the intake and exhaust manifolds.

1. Inspect the intake and exhaust manifolds.

1. Inspect the intake and exhaust manifolds.

1. Inspect the intake and exhaust manifolds.

1. Inspect the intake and exhaust manifolds.

# Chevrolet Truck Repair Manual

**GM Corporation**



## **Chevrolet Truck Repair Manual:**

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