

REPLACED BY

DATE 306,4/38AK-1SE
1/90

**30GT
1K.HL
ckage**

SAFETY CONSIDERATIONS

Installing, starting-up and servicing air conditioning equipment can be hazardous due to system pressures, electrical components and equipment location.

Only trained, qualified installers and service technicians should install, start up and service this equipment.

When working on air conditioning equipment, observe precautions in the literature and on tags, stickers and labels attached to the equipment.

Follow all safety codes. Wear safety glasses and work gloves. Use care in handling equipment.

INTRODUCTION

These instructions cover field installation of the Accessory Hot Gas Bypass Valve and solenoid pilot valve on the following chillers:

30HKL, HLO15 through 060 (50 and 60 Hz)

30GB040,045,055,070 (50 Hz, Flotronic™)

30GB040,046,050,055,070 (50 Hz, Flotronic™)

30GB075 through 200 (50 and 60 Hz, Flotronic™)

30GT015,025,030,035 (50 Hz)

30GT020,025,030 (50 Hz)

On Flotronic chillers with no unloaders or 2 unloaders, the accessory hot gas bypass must be added to **both** circuits because of an automatic lead-lag feature.

INSTALLATION

Step 1 — Examine Package Contents — Package includes hot gas bypass valve, solenoid pilot valve and instructions. Examine each item. If any part is damaged or missing, file a claim immediately with the shipping agent.

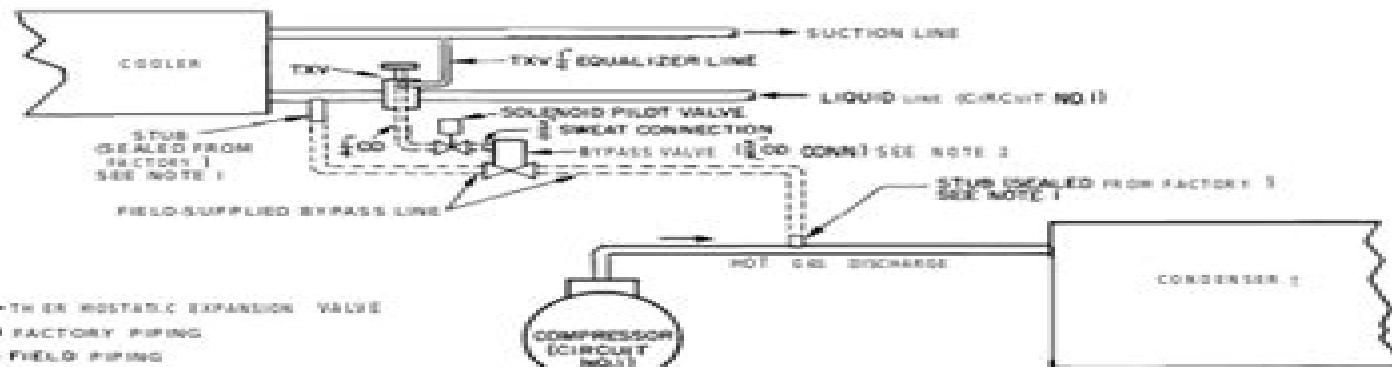
Step 2 — Install Piping

▲ WARNING

Be sure power to equipment is shut off before performing maintenance or service.

▲ WARNING

Shut off all power to the unit and remove refrigerant charge from circuit no. 1 (also from circuit no. 2 on Flotronic chillers).



NOTES:
1. 1/2-in. OD for 30HKL, HL and 30GT; 5/8-in. OD for 30GB.
2. The bypass valve in this package has 1/2-in. connections and can be used directly on 30HKL, HL and 30GT units.
3. On 30GB units, a change from 5/8-in. to 1/2-in. must be made either at the valve or at the stubs.

Fig. 1 — Schematic Piping: 30HKL, HLO15-060; 30GT015-035

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Clifford Lane

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