

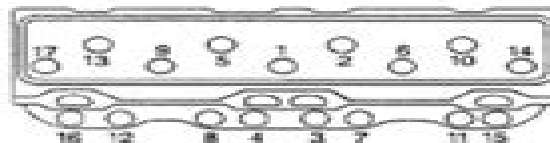
Small Block Chevrolet Torque Specifications

Component	Torque Spec	Thread Lubricant
Belt Housing (Plymthead Housing)	20 Ft.-lbs	Engine Oil
Camshaft Sprocket	20 Ft.-lbs	Thread Locker
Clutch Pressure Plate	25 Ft.-lbs	Thread Locker
Connecting Rod Caps (3-1/8)	40 Ft.-lbs	Engine Oil
Connecting Rod Caps (1-1/2)	45 Ft.-lbs	Engine Oil
Cylinder Heads	65 Ft.-lbs	Sealant
Exhaust Manifold	20 Ft.-lbs	Anti-seize
Flangeplate	60 Ft.-lbs	Thread Locker
Plymthead	60 Ft.-lbs	Thread Locker
Plymthead Housing Cover	60 in.-lbs	Engine Oil
Intake Manifold	20 Ft.-lbs	Anti-seize
Main Bearing Caps (Driver)	20 Ft.-lbs	Engine Oil
Main Bearing Caps (Passenger)	45 Ft.-lbs	Engine Oil
Oil Filter Bypass Valve	60 in.-lbs	Engine Oil
Oil Pan (3-1/4-1/2)	60 in.-lbs	Engine Oil
Oil Pan (1-1/4-1/2)	60 in.-lbs	Engine Oil
Rocker Shafts (Driver/ing)	50 Ft.-lbs	Sealant
Spark Plugs	23 Ft.-lbs	Oil
Timing Cover	25 in.-lbs	Engine Oil
Valve Covers	45 in.-lbs	Engine Oil
Water Pump	20 Ft.-lbs	Sealant

INTAKE TORQUE SEQUENCE



HEAD TORQUE SEQUENCE



Chevrolet Torque Spec Guide

William Carroll

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

Chevrolet Torque Spec Guide:

Chevrolet V8 Performance Guide William Carroll,1971 A complete list of the original factory issue parts for every 1955 1971 Chevrolet V8 engine including oil coolers high rise manifolds and special cams This fine book has been known as the Stocker's Bible for decades **The Chevrolet V8 Performance Guide** William Carroll,1967 Chilton Book Company
Repair & Tune-up Guide, Chevrolet Mid-size 1964-88 ,1988 *How to Rebuild Big-Block Chevy Engines, 1991-2000 Gen V & Gen VI*HP1550 Mike Mavrigian,2009-07-07 A fully illustrated step by step guide to rebuilding big block Chevys for better than stock performance For millions of Chevy car and truck owners this is the best and most complete engine rebuilding guide including informative sections on Casting numbers and parts ID Disassembly Cleaning and inspection Cylinder block and bottom end reconditioning Cylinder head reconditioning Engine specs and clearances Step by step engine reassembly Torque values OEM part numbers **Chilton's Repair & Tune-up Guide, GM X-Body, 1980-85** Chilton Automotive Books,The Nichols/Chilton,1985 Chilton's original line of model specific information covers older vehicles Each manual offers repair and tune up guidance designed for the weekend for the weekend mechanic covering basic maintenance and troubleshooting For the hobbyist or used car owner this information is essential and unavailable elsewhere *How to Rebuild GM LS-Series Engines* Chris Werner,2008 With the increasing popularity of GM's LS series engine family many enthusiasts are ready to rebuild The first of its kind How to Rebuild GM LS Series Engines tells you exactly how to do that The book explains variations between the various LS series engines and elaborates up on the features that make this engine family such an excellent design As with all Workbench titles this book details and highlights special components tools chemicals and other accessories needed to get the job done right the first time Appendices are packed full of valuable reference information and the book includes a Work Along Sheet to help you record vital statistics and measurements along the way Chilton's Motor/age Automotive Service Manual ,1974 Chevrolet Small Block V-8 Interchange Manual David Lewis, In production for over 20 years nearly every Chevrolet V 8 passenger sedan is powered by this engine This comprehensive manual is packed with photos and detailed information *Rebuilding Gen V/Gen VI Big Block Chevy Engines* Mike Mavrigian,2001 A 502 crate motor or just need additional information for your high performance engine buildup you'll find this to be an invaluable guide to help complete your project Book jacket **Chilton's Auto Repair Manual 1981-1988** Chilton Automotive Books,1988 The auto repair manual that do it yourselfers have relied on to save money now covers 1981 88 domestic cars This updated edition covers Detroit's newest models including the new Chrysler TC Chevrolet Corsica and Pontiac LeMans The most asked for book of its kind More than 3 000 illustrations Chevrolet Nova & Geo Prizm Automotive Repair Manual Jon LaCourse,John Harold Haynes,1990 **Chilton's Auto Repair Manual, 1984** Chilton Book Company,1983-11 Documents specifications repairs and servicing procedures for individual models and provides information on component repair and overhaul **How to Rebuild & Modify Chevy 348/409 Engines** John Carollo,2012

Chevy s W series 348 and later the 409 became legends on the street Recently the 348s and 409s have enjoyed a high performance renaissance and many speed manufacturers are making heads blocks and virtually every part for these engines

LS Gen IV Engines 2005 - Present Mike Mavrigian,2018-08-15 p p1 margin 0 0px 0 0px 0 0px font 12 0px Arial The GM LS Gen IV engine dominates the high performance V 8 market and is the most popular powerplant for engine swap projects In stock trim the Gen IV engines produce class leading horsepower The Gen IV s rectangular port heads flow far more air fuel than the Gen III cathedral port heads However with the right combination of modification procedures and performance parts you can unlock the performance potential of the Gen IV engines and reach almost any performance target Engine building and LS expert Mike Mavrigian guides readers through the best products and modification procedures to achieve maximum performance for a variety of applications To make more horsepower you need to flow more air and fuel into the engine therefore how to select the industry leading aftermarket heads and port the stock heads for superior performance are comprehensively covered The cam controls all major timing events in the engine so determining the best cam for your engine package and performance goals is revealed But these are just a few aspects of high performance Gen IV engine building Installing nitrous oxide or supercharger systems and bolting on cold air intakes aftermarket ignition controls headers and exhaust system parts are all covered in detail The foundation of any engine build is the block and crucial guidance for modifying stock blocks and aftermarket block upgrade advice is provided Crankshafts pistons and rods valvetrain oiling systems intakes and fuel injection cooling systems are all covered so you can build a complete high performance package Muscle car owners LS engine builders and many enthusiasts have migrated to the Gen IV engine platform so clear concise and informative content for transforming these stock engines into top performers for a variety of applications is essential A massive amount of aftermarket parts is available and this provides guidance and instructions for extracting top performance from these engines If you re searching for an authoritative source for the best components and modifications to create the ultimate high performance packages then you ve found it *Chevrolet Corvair Shop Manual* General Motors Corporation. Chevrolet Motor Division,1959 *Chevrolet & GMC Pick-ups Automotive Repair Manual* Ken Freund,John Harold Haynes,1990 **Chilton's Auto Repair Manual 1986** Chilton Book Company,1985 **Chilton's Auto Repair Manual 1982** Alan F. Turner,1981 **Chilton Book Company Repair & Tune-up Guide** ,1987 **Chevrolet Corsica & Beretta Automotive Repair Manual** Jon LaCourse,John Harold Haynes,1990

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