

Step 2 — Install Piping

⚠ WARNING

Shut off all power to the unit, then lock out and safety-tag all disconnects before proceeding with installation.

⚠ WARNING

Remove refrigerant charge from circuits using an approved refrigerant recovery device before proceeding with installation.

NOTE: The units have 2 circuits. Perform all of the following piping installation procedures on both A and B circuits.

REMOVE MINIMUM LOAD PORT PLUGS AND INSTALL FITTINGS — Plugs must be removed from these ports and replaced with O-ring seal fittings. Note that plugs were factory-installed with Loctite 554 or equivalent refrigerant-compatible sealant. Fittings should be installed with similar sealant on threads.

30GXN.R — Cut plug end off of minimum load port braze nipple on discharge line, located between oil separator and condenser. Remove plug from minimum load port on cooler shell. See Fig. 1. Using thread sealant, install O-ring seal fitting in minimum load port on cooler. Port on nipple in discharge line is reserved for a brazed connection.

30HX — Remove plugs from minimum load ports on the cooler shell and the condenser shell (30HXC) or oil separator (30HXA). See Fig. 2. Using thread sealant, install O-ring seal fittings in minimum load ports.

INSTALL PIPING — On 30GXN.R units, carefully thread the cooler tube assemblies (P/N 30GX509487) on the O-ring seal fittings installed in the cooler port. Do not tighten. Install field-supplied $\frac{3}{8}$ -in. OD copper tubing between the tube assembly and the brazed nipple on the discharge line.

On 30HX units, carefully thread the cooler tube assemblies (P/N 30GX503487) and the condenser oil separator tube assembly (P/N 30HX402343) on the O-ring seal fittings installed in the cooler and condenser/oil separator ports. Do not tighten. Install field-supplied $\frac{3}{8}$ -in. OD copper tubing between the tube assemblies on the cooler shell and condenser (30HXC) or oil separator (30HXA).

INSTALL BALL AND SOLENOID VALVES — Using good piping practice, braze ball valve and solenoid valve into $\frac{3}{8}$ -in. minimum load piping. Fig. 2 shows a typical 30HX installation and Fig. 3A and 3B show a typical 30GXN.R installation, including valve locations and orientation. Ensure that ball valve is fully open, and that both the ball and solenoid valve are protected from excess heat during brazing process. Wrap wet cloths around valve bodies and tube assembly locking nuts during brazing to prevent damage to the valves and O-rings from heat.

CONNECT PIPING — Lubricate O-rings with a light coating of polyalphaolefin lubricant suitable for R-134a systems. Thread tube assembly nuts onto the O-ring seal fittings until they are finger-tight. Lightly snug the nut with a wrench; DO NOT OVER TIGHTEN. You should be able to feel the O-ring compress on the last $\frac{1}{4}$ -turn.

IMPORTANT: DO NOT over tighten the O-ring seal nut. Damage will occur to the seal, resulting in leaks.

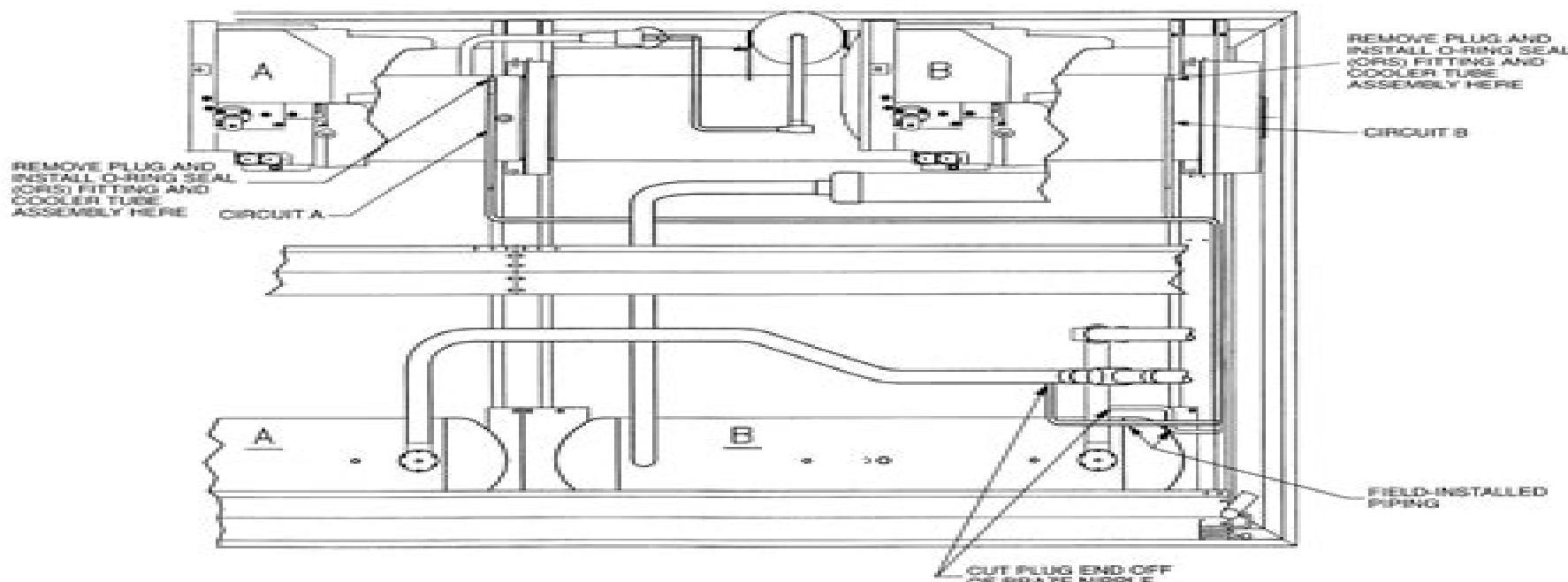


Fig. 1 — Installing Fittings, 30GXN.R (Typical Size 060-150, 160 Shown)

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Table of Contents Carrier 30gxn Manual

1. Understanding the eBook Carrier 30gxn Manual
 - The Rise of Digital Reading Carrier 30gxn Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Carrier 30gxn Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Carrier 30gxn Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Carrier 30gxn Manual
 - Personalized Recommendations
 - Carrier 30gxn Manual User Reviews and Ratings
 - Carrier 30gxn Manual and Bestseller Lists
5. Accessing Carrier 30gxn Manual Free and Paid eBooks
 - Carrier 30gxn Manual Public Domain eBooks
 - Carrier 30gxn Manual eBook Subscription Services
 - Carrier 30gxn Manual Budget-Friendly Options

6. Navigating Carrier 30gxn Manual eBook Formats
 - ePUB, PDF, MOBI, and More
 - Carrier 30gxn Manual Compatibility with Devices
 - Carrier 30gxn Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Carrier 30gxn Manual
 - Highlighting and Note-Taking Carrier 30gxn Manual
 - Interactive Elements Carrier 30gxn Manual
8. Staying Engaged with Carrier 30gxn Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Carrier 30gxn Manual
9. Balancing eBooks and Physical Books Carrier 30gxn Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Carrier 30gxn Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Carrier 30gxn Manual
 - Setting Reading Goals Carrier 30gxn Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Carrier 30gxn Manual
 - Fact-Checking eBook Content of Carrier 30gxn Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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