

### Sequence of Operations

THEATRE & STAGE, 63

- When blower door is in place, 115-v current is supplied through blower door interlock switch SG1. Heating-fan coil 1A is energized, supplying 24 v to heating blower relay 2E, which opens normally-closed blower relay contacts 2F in the low-speed circuit of blower motor 3B.
- When the wall thermostat calls for low temp. R and W control is open, supplying power to 24-v safety circuit and closing limit switch 2G-1.
- Inducer motor relay coil 2D is energized and relay contacts 2D in the 115-v circuit close, starting inducer motor 3A. Simultaneously, another set of contacts in inducer-shaft relay 2D closes in the 24-v circuit, locking in inducer-motor relay coil 2D. The coil is locked in until the R and W circuit or safety circuit opens.
- An inducer motor 3A comes up to speed, flow-sensing switch 3F energizes 110-v coil of gas valve 5F. Simultaneously, PTCR coil of gas valve 5F and time-delay circuit of spark generator 6J are energized through fusible link 1E-C.
- When PTCR coil of gas valve 5F is energized, gas flows to pilot. Normally open time-delay circuit closes after a 10-second preheat delay, energizing spark generator 6J. The pilot is ignited by spark generator.
- PTCR coil of gas valve 5F and spark generator 6J are de-energized when the normally-closed pilot-sensing switch contacts 6H close 3 to 20 seconds later, energizing the 500V heating operation of gas valve 5F. Gas valve 5F opens approximately 10 seconds later, allowing gas to flow to the main burner. The pilot flame immediately ignites the gas.
- Simultaneously, a secondary circuit 1H in the blower control circuit is energized. Approximately 30 seconds after gas valve 5F opens, heating relay coil 2E is de-energized, which closes the 115-v contacts of heating relay 2E, starting blower motor 3B on heating speed. II terminal is energized with 24-vc when blower motor operates on heating speed. Economic air selector (EAS) contacts energize with 24-vc when blower operates on heating or cooling speed.
- When the thermostat is satisfied, the circuit between R and W is broken, de-energizing gas valve 5F, and inducer-motor relay 2D and cold-air time-delay circuit on the main printed-circuit board. Gas flow to pilot and main burner stops immediately. After approximately 60 to 240 seconds, depending on the blower ON-HOLD adjustment, relay 2E is energized and blower 3B starts.

NOTE: After a brief interruption of either gas or electric's supply, the furnace will not resume operation until the controls of both the gas and electric will move from the normally open to the normally closed position.

## СОВЕТ ПОДДУВА

1. Wall thermostat calls for cooling.
2. R, G, and Y circuits are energized. Simultaneously, R and Y remain active, condensing unit, and R and G circuit energizes defrosting relay coil "2F". This closure annually trips contacts 2F, energizing cooling speed of motor 3D and causing normally closed contacts of defrosting relay 2F. The electrostatic air cleaner (EAC) actuators are energized with line voltage whenever the blower is operating and either heating or cooling speed.

Editor

**WATER ARRANGEMENT** — Water is applied in form of droplet suspension. For better water application, filter should be installed as shown in Fig. 2.

**NOTE:** Remove and discard bottom 4 breast panels when  
bottom panel is used.

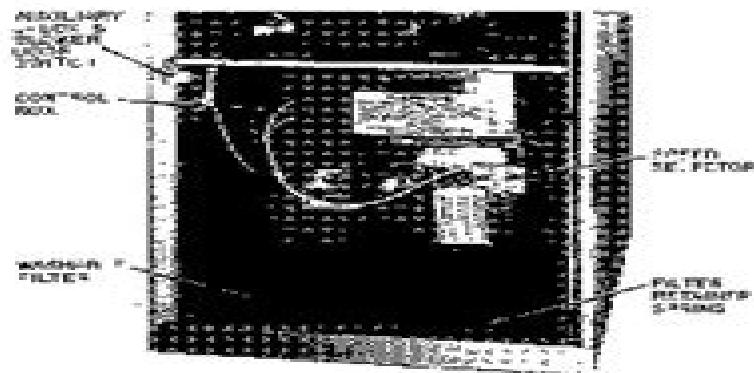


Fig. 7 Filter installed for floatless inlet

Figure 2 shows opening sizes for wide holes application, Ruckel filter and oxidized spring filter, between opening-hastell 316L spring in holes provided (size 16, 32 and 64 mm) and another in reference spring, between 16 and 32 mm, provided not since Ruckel filter expressive with more than 0.2 mm of filtering, no support filter.

#### Санкт-Петербург

Check that filter media spring is seated in the frame of the media side.

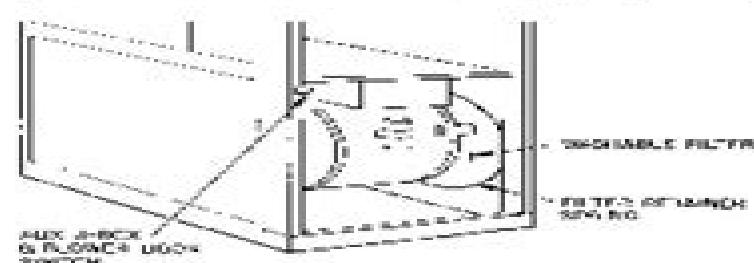


Fig. 25. - Filter installed for Sicks Inlet.

**BOTTOM CLOSURE PANEL (Fig. 9)** When the side inlet is used, the bottom opening must be properly sealed by installing the bottom closure panel supplied under item 16, part Number 11-1100. To install bottom closure panel, perform following steps:

1. After filter has been installed for safe return, remove bottom plate.
2. With furnace either tilted or raised, install gasket, insulation, etc., operating line has been off furnace.

# Carrier Prodialog Service Manual

**Paul-Marsh Co**

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