



1. Suction Service Valve and Port	Set
2. Discharge Line Service Port	5. Vacuum Pump
3. Check Valve	6. Reclaimer
4. Manifold Gauge	7. Refrigerant Cylinder
	8. Thermistor Vacuum Gauge

Figure 4-6. System Charge Removal Connections

4.5.4. Removing Entire System Charge

To remove the entire refrigerant charge, do the following:

- Connect a manifold gauge set to the system as shown in Figure 4-6.
- Connect a reclaimer to the center manifold gauge set connection.
- Recover refrigerant in accordance with reclaimer manufacturers instructions.

4.6 REFRIGERANT LEAK CHECK

A refrigerant leak check should always be performed after the system has been opened to replace or repair a component.

To check for leaks in the refrigeration system, perform the following procedure:

NOTE

It must be emphasized that only the correct refrigerant should be used to pressurize the system. Use of any other refrigerant will contaminate the system, and require additional evacuation.

- Ensure the liquid line service and solenoid valves are open.
- If system is without refrigerant, charge system with refrigerant vapor to build up pressure between 20 to 30 psig (1.36 to 2.04 bar).

- Add sufficient nitrogen to raise system pressure to 150 to 200 psig (10.21 to 13.61 bar).
- Check for leaks. The recommended procedure for finding leaks in a system is with an electronic leak detector. Testing joints with soapsuds is satisfactory only for locating large leaks.
- Remove test gas and replace filter-drier.
- Evacuate and dehydrate the system. (Refer to paragraph 4.7.)
- Charge the unit. (Refer to paragraph 4.8.)
- Ensure that a Logic Board self-test has been performed and that there are no errors or alarms indicated. (Refer to paragraph 2.1.3.)

4.7 EVACUATION AND DEHYDRATION

4.7.1 General

The presence of moisture in a refrigeration system can have many undesirable effects. The most common are copper plating, acid sludge formation, "freezing-up" of metering devices by free water, and formation of acids, resulting in metal corrosion.

4.7.2 Preparation

NOTE

Using a compound gauge for determination of vacuum level is not recommended because of its inherent inaccuracy.

- Evacuate and dehydrate only after pressure leak test. (Refer to paragraph 4.6)
- Essential tools to properly evacuate and dehydrate any system include a good vacuum pump with a minimum of 5 cfm (8.5 m³/hr) volume displacement, (CTD P/N 07-00176-01), and a good vacuum indicator (available through Robinair Manufacturing, Montpelier, Ohio, Part Number 14010).
- Keep the ambient temperature above 60°F (15.6°C) to speed evaporation of moisture. If ambient temperature is lower than 60°F (15.6°C), ice may form before moisture removal is complete.

4.7.3 Procedure for Evacuation and Dehydrating System

- Remove refrigerant using a refrigerant recovery system. Refer to paragraph 4.5.4
- The recommended method is connecting lines (3/8" OD copper tubing or refrigerant hoses designed for vacuum service) as shown in Figure 4-6.
- Make sure vacuum pump valve is open.
- Start vacuum pump. Slowly open valves halfway and then open vacuum gauge valve.
- Evacuate unit until vacuum gauge indicates 1500 microns Hg vacuum. Close gauge valve, vacuum pump valve, and stop vacuum pump.
- Break the vacuum with clean dry refrigerant. Use refrigerant that the unit calls for. Raise system pressure to approximately 2 psig (0.14 bar).

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AN Whitehead

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