

4. Measure valve stem diameter at the two locations (C) and (D) shown. Replace valve if measurement exceeds wear limit.

VALVE STEM O.D. MEASUREMENT LOCATIONS

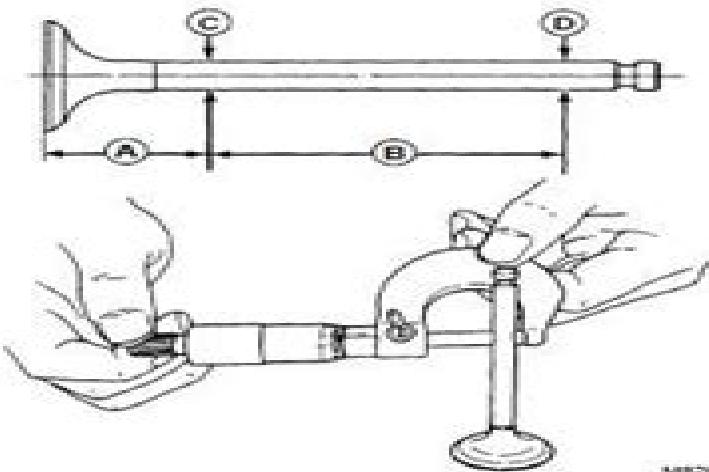
3009		
Distance A	25 mm (0.984 in.)	
Distance B	45 mm (1.772 in.)	

3011		
Distance A	30 mm (1.181 in.)	
Distance B	60 mm (1.969 in.)	

3015/4000/41THE39		
Distance A	43 mm (1.693 in.)	
Distance B	60 mm (2.360 in.)	

VALVE STEM O.D. SPECIFICATIONS

Model	Standard	Wear Limit
3009 Intake/Exhaust Valve	6.94—6.96 mm (0.2732—0.2740 in.)	6.90 mm (0.2740 in.)
3011 Intake/Exhaust Valve	7.96—7.98 mm (0.3134—0.3142 in.)	7.90 mm (0.3110 in.)
3015/4000 Intake Valve	7.96—7.98 mm (0.3134—0.3142 in.)	7.90 mm (0.3110 in.)
Exhaust Valve	7.96—7.97 mm (0.3134—0.3138 in.)	7.90 mm (0.3110 in.)
4THE39 Intake Valve	7.965—7.98 mm (0.3134—0.3142 in.)	7.915mm (0.3116 in.)
Exhaust Valve	7.965—7.970 mm (0.3134—0.3138 in.)	7.905mm (0.3112 in.)



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