

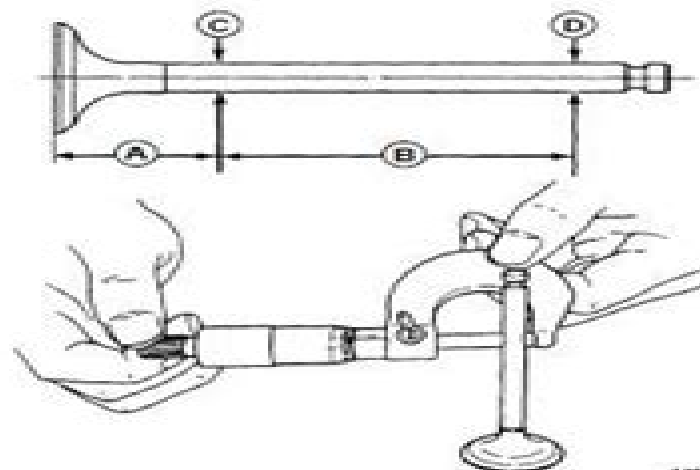
4. Measure valve stem diameter at the two locations (C) and (D) shown. Replace valve if measurement exceeds wear limit.

VALVE STEM O.D. MEASUREMENT LOCATIONS

3009	
Distance A	25 mm (0.984 in.)
Distance B	45 mm (1.772 in.)
3011	
Distance A	30 mm (1.181 in.)
Distance B	50 mm (1.969 in.)
3015A6020/4TNE98	
Distance A	43 mm (1.693 in.)
Distance B	60 mm (2.360 in.)

VALVE STEM O.D. SPECIFICATIONS

Model	Standard	Wear Limit
3009		
Intake/Exhaust Valve	6.94—6.96 mm (0.2732—0.2740 in.)	6.90 mm (0.2716 in.)
3011		
Intake/Exhaust Valve	7.96—7.98 mm (0.3134—0.3142 in.)	7.90 mm (0.3110 in.)
3015A6020		
Intake Valve	7.96—7.98 mm (0.3134—0.3142 in.)	7.90 mm (0.3110 in.)
Exhaust Valve	7.96—7.97 mm (0.3134—0.3138 in.)	7.90 mm (0.3110 in.)
4TNE98		
Intake Valve	7.965—7.98 mm (0.3134—0.3142 in.)	7.915 mm (0.3116 in.)
Exhaust Valve	7.965—7.970 mm (0.3134—0.3138 in.)	7.905 mm (0.3112 in.)



ME2001A

Ctm119 Tech Manual

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Table of Contents Ctm119 Tech Manual

1. Understanding the eBook Ctm119 Tech Manual
 - The Rise of Digital Reading Ctm119 Tech Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ctm119 Tech Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ctm119 Tech Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ctm119 Tech Manual
 - Personalized Recommendations
 - Ctm119 Tech Manual User Reviews and Ratings
 - Ctm119 Tech Manual and Bestseller Lists
5. Accessing Ctm119 Tech Manual Free and Paid eBooks
 - Ctm119 Tech Manual Public Domain eBooks

- Ctm119 Tech Manual eBook Subscription Services
- Ctm119 Tech Manual Budget-Friendly Options
- 6. Navigating Ctm119 Tech Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ctm119 Tech Manual Compatibility with Devices
 - Ctm119 Tech Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ctm119 Tech Manual
 - Highlighting and Note-Taking Ctm119 Tech Manual
 - Interactive Elements Ctm119 Tech Manual
- 8. Staying Engaged with Ctm119 Tech Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ctm119 Tech Manual
- 9. Balancing eBooks and Physical Books Ctm119 Tech Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ctm119 Tech Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ctm119 Tech Manual
 - Setting Reading Goals Ctm119 Tech Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ctm119 Tech Manual
 - Fact-Checking eBook Content of Ctm119 Tech Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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