

### **Sequence of Operations**

THEATRE & CINEMA

- When blower door is in place, 115-v current is supplied through blower door interlock switch SG1. Heating-fan coil 1A is energized, supplying 24 v to heating blower relay 2E, which opens normally-closed blower relay contacts 2F in the low-speed circuit of blower motor 3B.
- When the wall thermostat calls for low temp. R and W control is open, supplying power to 24-v safety circuit and closing limit switch 2G-1.
- Inducer motor relay coil 2D is energized and relay contacts 2D in the 115-v circuit close, starting inducer motor 3A. Simultaneously, another set of contacts in inducer-shaft relay 2D closes in the 24-v circuit, locking in inducer-motor relay coil 2D. The coil is locked in until the R and W circuit or safety circuit opens.
- An inducer motor 3A comes up to speed, flow-sensing switch 3F energizes 110-v coil of gas valve 5F. Simultaneously, PTCR coil of gas valve 5F and time-delay circuit of spark generator 6J are energized through fusible link 1E-C.
- When PTCR coil of gas valve 5F is energized, gas flows to pilot. Normally open time-delay circuit closes after a 10-second preheat delay, energizing spark generator 6J. The pilot is ignited by spark generator.
- PTCR coil of gas valve 5F and spark generator 6J are de-energized when the normally-closed pilot-sensing switch contacts 6H close 3 to 20 seconds later, energizing the 500V heating operation of gas valve 5F. Gas valve 5F opens approximately 10 seconds later, allowing gas to flow to the main burner. The pilot flame immediately ignites the gas.
- Simultaneously, a secondary circuit 111 in the blower control circuit is energized. Approximately 30 seconds after gas valve 5F opens, heating relay coil 2E is de-energized, which closes the 115-v contacts of heating relay 2E, starting blower motor 3B on heating speed. II terminal is energized with 24-vc when blower motor operates on heating speed. Economic air selector (EAS) contacts energize with 24-vc when blower operates on heating or cooling speed.
- When the thermostat is satisfied, the circuit between R and W is broken, de-energizing gas valve 5F, and inducer-motor relay 2D and cold-air time-delay circuit on the main printed-circuit board. Gas flow to pilot and main burner stops immediately. After approximately 60 to 240 seconds, depending on the blower ON-HOLD adjustment, relay 2E is energized and blower 3B starts.

NOTE: After a brief interruption of either gas or electric's supply, the furnace will not resume operation until the controls of both the gas and electric will move from the normally open to the normally closed position.

## ANSWER

1. Wall thermostat calls for cooling.
2. R, G, and Y circuits are energized. Simultaneously, R and Y remain active, condensing unit, and R and G circuit energizes defrosting relay coil "2F". This closure annually trips contacts 2F, energizing cooling speed of motor 3D and causing normally closed contacts of defrosting relay 2F. The electrostatic air cleaner (EAC) actuators are energized with line voltage whenever the blower is operating and either heating or cooling speed.

## Editor

**WILTER ARRANGEMENT** — Wilter is supplied in four or five compartment. Five bottomed Wilter application filter should be installed as shown in Fig. 2.

**NOTE:** Remove and discard bottom 4 breather panel when  
bottom inlet is used.

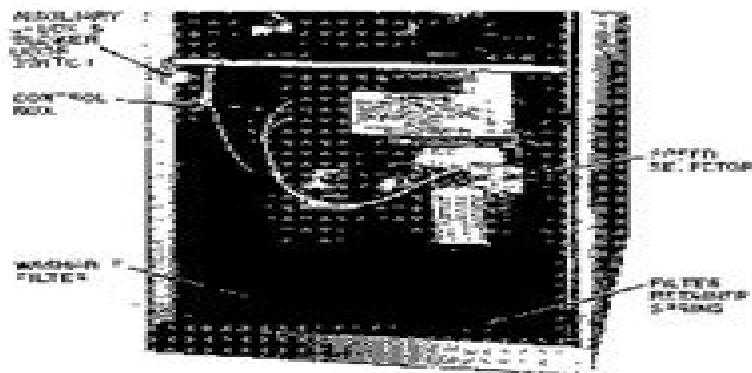


Fig. 7 Filter installed for flattening inlet

Figure 2 shows opening sizes for wide baffle application. Reservoir filter and oxidizer spring flows between openings resulted in maximum spring in holes provided (over 10 ft) when sheet baffle and reservoir air reservoir spacing increased (up to 4%). Above optimal air reservoir location the compressive risks were found to decrease as suggested earlier.

SAUTIER

Check that either outer spring is within the range of the outer side.

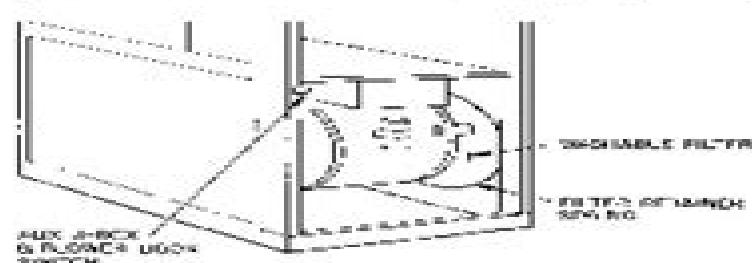


Fig. 25. - Filter installed for Sicks Inlet.

**BOTTOM CLOSURE PANEL (Fig. 9)** When the side inlet is used, the bottom opening must be properly sealed by installing the bottom closure panel, shipped under glass in case's bottom. To install bottom closure panel, perform following steps:

1. After filter has been installed for safe return, remove bottom plate.
2. With furnace either tilted or raised, install gasket, lay insulation on, resealing furnace bottom off furnace.

# Carrier Prodialog Service Manual

**Roman Wölfel**

## Carrier Prodialog Service Manual:

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## **Table of Contents Carrier Prodialog Service Manual**

1. Understanding the eBook Carrier Prodialog Service Manual
  - The Rise of Digital Reading Carrier Prodialog Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Carrier Prodialog Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Carrier Prodialog Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Carrier Prodialog Service Manual
  - Personalized Recommendations
  - Carrier Prodialog Service Manual User Reviews and Ratings
  - Carrier Prodialog Service Manual and Bestseller Lists

5. Accessing Carrier Prodialog Service Manual Free and Paid eBooks
  - Carrier Prodialog Service Manual Public Domain eBooks
  - Carrier Prodialog Service Manual eBook Subscription Services
  - Carrier Prodialog Service Manual Budget-Friendly Options
6. Navigating Carrier Prodialog Service Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - Carrier Prodialog Service Manual Compatibility with Devices
  - Carrier Prodialog Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Carrier Prodialog Service Manual
  - Highlighting and Note-Taking Carrier Prodialog Service Manual
  - Interactive Elements Carrier Prodialog Service Manual
8. Staying Engaged with Carrier Prodialog Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Carrier Prodialog Service Manual
9. Balancing eBooks and Physical Books Carrier Prodialog Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Carrier Prodialog Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Carrier Prodialog Service Manual
  - Setting Reading Goals Carrier Prodialog Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Carrier Prodialog Service Manual
  - Fact-Checking eBook Content of Carrier Prodialog Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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