



24. **Centrifugal pumps, cavitation can result in?:** Pump performance deterioration, mechanical damage, noise and vibration

25. **Compressor running too hot, due to what? or do what?:** Build up internal moisture and condensation

26. **A pilot flame detector can be what?:** If flame is actually lit

27. **Air cooled condensers generally have?:** Fan, ambient air

28. **Tool used to measure threads?:** Screw gauge- thread gauge- pitch gauge

29. **How to put a bearing onto a shaft?:** Press fit

30. **Main purpose of a rectifier is to?:** Convert AC to DC

31. **Variable frequency drives? And controllers:** A variable frequency drive control the speed of AC motor by varying the frequency

32. **Regulation of a power supply refers to the?:** Output

33. **Control systems have what four basic components?:** Controller, Amplifier, Actuator, and feedback

34. **This device does not require an analog input module on a PLC?:** Thermocouple

35. **Final element in a control loop is the?:** Control valve

36. **What does an I/P transducer convert?:** The I/P transducer converts an electronic signal, typically from a control system, to pneumatic signal used to control a valve

37. **First thing to do after you Meg a motor is?:** Disconnect power or test megohmmeter

38. **What is a Megger:** the instrument used for measuring the resistance of the insulation

39. **Trending is the process of?:** A trend is the general direction taken during a specified period of time..... Trend analysis is the process of looking at current trends in order to predict future ones and is considered a form of comparative analysis

40. **Exclusive or logic circuit?:** is a logical operation that is true

41. **A transducer is a device that converts?:** chemical or physical information into an electrical signal or the reverse

42. **Size wire for 100-amp switch?:** 2-gauge

43. **Maximum total degrees of bends in conduit?:** 360

44. **What color is a torch flame when gas only is on?:** orange, yellow

45. **Excess oil on a cylinder rod because?:** Seal Failure

46. **What 2 valves should be used to calibrate a pressure sensor?:** Bleeding valve and block valve

47. **How to create an XOR logic with relays?:** True table or logic gates

48. **How to eliminate parallax error?:** Read measurements at eye level

# Consumers Energy Ramsey Test Study Guide

**B Lingard**

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