

# Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



## Installation Procedure

1. Install the fuel cap.  
**Tighten**  
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.  
**Tighten**  
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



3. Install the exhaust gas recirculation (EGR) pipe.  
**Tighten**  
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

## COMPONENT LOCATOR

### CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

# Chevrolet Optra Manual Guide

**General Motors Corporation. Chevrolet  
Motor Division**



## **Chevrolet Optra Manual Guide:**

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**Connecting with the Silverado Community** Join a thriving community of Silverado owners Discover online resources forums events meetups and more and share your own Silverado story with like minded enthusiasts

**Essential Appendices** Access quick reference maintenance schedules detailed specifications emergency contacts and roadside assistance information everything you need to keep your Silverado performing at its best

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### **Table of Contents Chevrolet Optra Manual Guide**

1. Understanding the eBook Chevrolet Optra Manual Guide
  - The Rise of Digital Reading Chevrolet Optra Manual Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Optra Manual Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Chevrolet Optra Manual Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Optra Manual Guide
  - Personalized Recommendations

- Chevrolet Optra Manual Guide User Reviews and Ratings
- Chevrolet Optra Manual Guide and Bestseller Lists
- 5. Accessing Chevrolet Optra Manual Guide Free and Paid eBooks
  - Chevrolet Optra Manual Guide Public Domain eBooks
  - Chevrolet Optra Manual Guide eBook Subscription Services
  - Chevrolet Optra Manual Guide Budget-Friendly Options
- 6. Navigating Chevrolet Optra Manual Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - Chevrolet Optra Manual Guide Compatibility with Devices
  - Chevrolet Optra Manual Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Chevrolet Optra Manual Guide
  - Highlighting and Note-Taking Chevrolet Optra Manual Guide
  - Interactive Elements Chevrolet Optra Manual Guide
- 8. Staying Engaged with Chevrolet Optra Manual Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Chevrolet Optra Manual Guide
- 9. Balancing eBooks and Physical Books Chevrolet Optra Manual Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Chevrolet Optra Manual Guide
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Chevrolet Optra Manual Guide
  - Setting Reading Goals Chevrolet Optra Manual Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chevrolet Optra Manual Guide
  - Fact-Checking eBook Content of Chevrolet Optra Manual Guide

- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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