

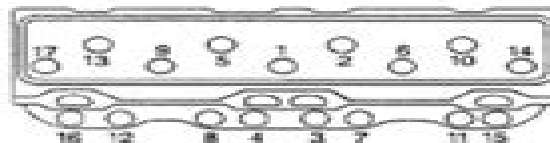
# Small Block Chevrolet Torque Specifications

Component	Torque Spec	Thread Lubricant
Belt Housing (Plymthead Housing)	20 Ft.-lbs	Engine Oil
Camshaft Sprocket	20 Ft.-lbs	Thread Locker
Clutch Pressure Plate	25 Ft.-lbs	Thread Locker
Connecting Rod Caps (3-1/8)	40 Ft.-lbs	Engine Oil
Connecting Rod Caps (1-1/2)	45 Ft.-lbs	Engine Oil
Cylinder Heads	65 Ft.-lbs	Sealant
Exhaust Manifold	20 Ft.-lbs	Anti-seize
Flangeplate	60 Ft.-lbs	Thread Locker
Plymthead	60 Ft.-lbs	Thread Locker
Plymthead Housing Cover	60 in.-lbs	Engine Oil
Intake Manifold	20 Ft.-lbs	Anti-seize
Main Bearing Caps (inner)	20 Ft.-lbs	Engine Oil
Main Bearing Caps (outer)	45 Ft.-lbs	Engine Oil
Oil Filter Bypass Valve	60 in.-lbs	Engine Oil
Oil Pan (3-1/4-1/8)	60 in.-lbs	Engine Oil
Oil Pan (1-1/4-1/8)	60 in.-lbs	Engine Oil
Rocker Shafts (inner only)	50 Ft.-lbs	Sealant
Spark Plugs	23 Ft.-lbs	Oil
Timing Cover	25 in.-lbs	Engine Oil
Valve Covers	45 in.-lbs	Engine Oil
Water Pump	20 Ft.-lbs	Sealant

## INTAKE TORQUE SEQUENCE



## HEAD TORQUE SEQUENCE



# Chevrolet Torque Spec Guide

**Jon LaCourse, John Harold Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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348 and later the 409 became legends on the street Recently the 348s and 409s have enjoyed a high performance renaissance and many speed manufacturers are making heads blocks and virtually every part for these engines *LS Gen IV Engines 2005 - Present* Mike Mavrigian,2018-08-15 p p1 margin 0 0px 0 0px 0 0px font 12 0px Arial The GM LS Gen IV engine dominates the high performance V 8 market and is the most popular powerplant for engine swap projects In stock trim the Gen IV engines produce class leading horsepower The Gen IV s rectangular port heads flow far more air fuel than the Gen III cathedral port heads However with the right combination of modification procedures and performance parts you can unlock the performance potential of the Gen IV engines and reach almost any performance target Engine building and LS expert Mike Mavrigian guides readers through the best products and modification procedures to achieve maximum performance for a variety of applications To make more horsepower you need to flow more air and fuel into the engine therefore how to select the industry leading aftermarket heads and port the stock heads for superior performance are comprehensively covered The cam controls all major timing events in the engine so determining the best cam for your engine package and performance goals is revealed But these are just a few aspects of high performance Gen IV engine building Installing nitrous oxide or supercharger systems and bolting on cold air intakes aftermarket ignition controls headers and exhaust system parts are all covered in detail The foundation of any engine build is the block and crucial guidance for modifying stock blocks and aftermarket block upgrade advice is provided Crankshafts pistons and rods valvetrain oiling systems intakes and fuel injection cooling systems are all covered so you can build a complete high performance package Muscle car owners LS engine builders and many enthusiasts have migrated to the Gen IV engine platform so clear concise and informative content for transforming these stock engines into top performers for a variety of applications is essential A massive amount of aftermarket parts is available and this provides guidance and instructions for extracting top performance from these engines If you re searching for an authoritative source for the best components and modifications to create the ultimate high performance packages then you ve found it **Chevrolet Corvair Shop Manual** General Motors Corporation. Chevrolet Motor Division,1959 *Chevrolet & GMC Pick-ups Automotive Repair Manual* Ken Freund,John Harold Haynes,1990 **Chilton's Auto Repair Manual 1986** Chilton Book Company,1985 **Chilton's Auto Repair Manual 1982** Alan F. Turner,1981 **Chilton Book Company Repair & Tune-up Guide** ,1987 *Chevrolet Corsica & Beretta Automotive Repair Manual* Jon LaCourse,John Harold Haynes,1990

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