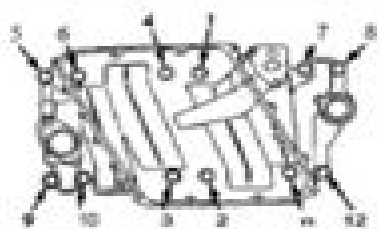


Chevrolet Corvette C3 1968-1982 Workshop Manual



TORQUE SEQUENCE



1968 and later intake manifold installation and torque specifications

Remove the throttle cable from the bracket and tie the cable out of the way. On 1973-82 models, unbolt the accelerator cable bracket from the carburetor and tie the cable and bracket assembly out of the way.

9. Disconnect the transmission linkage (or cable) and/or cruise control cable at the carburetor.

10. Disconnect the vacuum lines from the distributor and power brake vacuum pump (if equipped). If the power brake line vacuum hose is connected to an engine vacuum source, disconnect the first hose at the engine.

11. Disconnect the intake air temperature sensor (if equipped) and the air temperature sensor wiring (if equipped) from the intake manifold and carburetor assembly.

12. Mark and remove any remaining vacuum lines from the intake manifold and carburetor assembly.

13. Remove the distributor as previously outlined.

14. If the upper alternator or air condi-



1968 and later TBI plate insulation

tion compressor mounting brackets are mounted to the intake manifold, remove the brackets.

15. Disconnect the heater hose(s) at the manifold and the upper radiator hose at the thermostat housing.

16. Remove the intake manifold and carburetor as an assembly.

NOTE: The following steps apply to 1967 and later models:

17. Disconnect the fuel inlet from Throttle Body Injection (TBI) or carburetor.

18. Remove the exhaust manifold (EGR) solenoid.

19. Disconnect the vacuum lines for the air meters, injectors, and the positive crankcase vent (PCV).



Intake manifold gasket and seal placement

2. Loosen the two main starter mounting bolts, support the starter and remove the bolts. Lower the starter front end first and remove the starter.

3. Reverse the previous steps to install the starter. Torque the two main starter mount- ing bolts to 23-33 ft. lbs.

STARTER OVERHAUL

Drive Replacement

1. Disconnect the field coil from the solenoid.

2. Remove the two starter mounting bolts. Separate the commutator end from the drive end, drive housing, solenoid and each other.

3. Slide the drive end collar off of the end of the drive shaft.

4. Slide the drive end socket or a piece of pipe of equal diameter over the drive end of the armature. Extend the snap-ring or retaining ring over the socket or pipe to the drive end. Use a screwdriver to drive the retaining ring over the snap-ring.

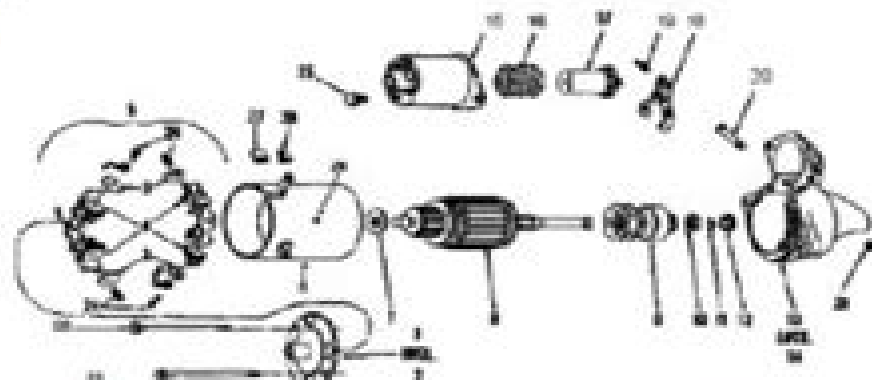
5. Remove the snap-ring from the armature shaft. Be careful, as the snap ring will



Use a piece of pipe to drive the retaining toward the snap-ring.

dislodge rather easily. If the snap ring is distorted after removal, it must be replaced.

6. Slide the starter drive and retainers from the armature shaft.



- 1 Commutator and frame
- 2 Brush (not pictured)
- 3 Brush
- 4 Brush holder
- 5 Brush and holder package
- 6 Field and frame assembly
- 7 Washer
- 8 Armature
- 9 Drive assembly
- 10 Ring gear
- 11 Snap-ring
- 12 Thrust washer
- 13 Drive end housing
- 14 Bearing (not pictured)
- 15 Solenoid assembly
- 16 Pump spring
- 17 Pump
- 18 Lever
- 19 Ball pin
- 20 Lever post bolt
- 21 Lever bolt nut
- 22 Through bolt
- 23 Through bolt
- 24 Brush screw
- 25 Ball
- 26 Field retaining screw
- 27 Pin
- 28 Chromalloy

Exploded view of the starter

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Corvette C3 Buyer's Guide 1968-1982 Richard Prince, 2003 C3 Corvette: How to Build & Modify 1968-1982 Chris Petris, 2014-02-01 The C3 Corvette's swooping fenders and unmistakable body style capture the imagination and make it an enduring classic About a half million Corvettes were sold between 1968 and 1982 and the unique combination of Shark style handling and V 8 performance is revered Some early C3s built between 1968 and 1974 are simply too rare and valuable to be modified particularly the big block cars The later Corvettes built from 1975 to 1982 came with low compression engines that produced anemic performance The vast majority of these Corvettes are affordable plentiful and the ideal platform for a high performance build Corvette expert high performance shop owner and builder Chris Petris shows how to transform a mundane C3 into an outstanding high performance car Stock Corvettes of this generation carry antiquated brakes steering suspension and anemic V 8 engines with 165 to 220 hp He covers the installation of top quality aftermarket suspension components LS crate engines big brakes frame upgrades and improved driveline parts The book also includes popular upgrades to every component group including engine transmission differential suspension steering chassis electrical system interior tires wheels and more Whether you are mildly modifying your Corvette for greater comfort and driveability or substantially modifying it for vastly improved acceleration braking and handling this book has insightful instruction to help you reach your goals No other book provides as many popular how to projects to comprehensively transform the C3 Corvette into a 21st century sports car **Motor Auto Repair Manual** ,1994 *Chevrolet Corvette* Mike Stubblefield, John Harold Haynes, 1987 *Chilton's Auto Repair Manual 1986* Chilton Book Company, 1985 **Hearings, Reports and Prints of the Senate Committee on the Judiciary** United States. Congress. Senate. Committee on the Judiciary, 1970 *Road and Track* ,1984 *Road & Track* ,1971-02 **Cars & Parts** ,1983 **Corvette V8 1955-1962 Owner's Workshop Manual** Floyd Clymer, 2016-01-09 348 pages with more than 200 illustrations and charts size 5 5 x 8 5 inches Originally published under the same title by Floyd Clymer in 1961 this revised edition was republished in 2015 by VelocePress Written in easy to understand language this is possibly the most user friendly and comprehensive owner's workshop manual ever published for first generation 283 cu in V8 powered Corvettes There are detailed instructions for the overhaul service and maintenance of the major mechanical and electrical components A section on RPO's identifies each option by part number and their installation and effects on performance are discussed In addition there is a comprehensive section on the various fuel injection systems fitted to this series of Corvettes Finally there is a section on Increasing Power and Performance The reproduction of a factory handbook included in the original Clymer publication has been omitted due to the fact that there were numerous variations of the official Chevrolet handbook that were issued during the production run of this series of Corvettes Therefore it is recommended that this manual be used in conjunction with the Owners Handbook that was issued with your automobile Also the 1960 AMA specifications have likewise been omitted as they are no longer relevant Out of

print and unavailable for many years this book is becoming increasingly more difficult to find on the secondary market and we are pleased to be able to offer this reproduction as a service to all first generation Corvette owners restorers and enthusiasts worldwide *Chevrolet Corvette Automotive Repair Manual* Mike Stubblefield, John Harold Haynes, 1991-01-01

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Table of Contents Corvette C3 Workshop Manual

1. Understanding the eBook Corvette C3 Workshop Manual
 - The Rise of Digital Reading Corvette C3 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Corvette C3 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Corvette C3 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Corvette C3 Workshop Manual
 - Personalized Recommendations
 - Corvette C3 Workshop Manual User Reviews and Ratings
 - Corvette C3 Workshop Manual and Bestseller Lists
5. Accessing Corvette C3 Workshop Manual Free and Paid eBooks

- Corvette C3 Workshop Manual Public Domain eBooks
- Corvette C3 Workshop Manual eBook Subscription Services
- Corvette C3 Workshop Manual Budget-Friendly Options
- 6. Navigating Corvette C3 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Corvette C3 Workshop Manual Compatibility with Devices
 - Corvette C3 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Corvette C3 Workshop Manual
 - Highlighting and Note-Taking Corvette C3 Workshop Manual
 - Interactive Elements Corvette C3 Workshop Manual
- 8. Staying Engaged with Corvette C3 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Corvette C3 Workshop Manual
- 9. Balancing eBooks and Physical Books Corvette C3 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Corvette C3 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Corvette C3 Workshop Manual
 - Setting Reading Goals Corvette C3 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Corvette C3 Workshop Manual
 - Fact-Checking eBook Content of Corvette C3 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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