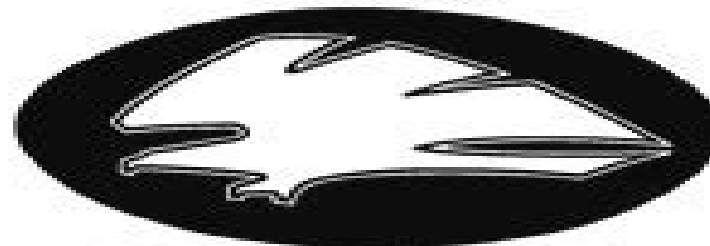


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414

This Service Manual contains factory recommended procedures and instructions for ground handling, servicing and maintaining the Cessna 414 aircraft. Besides serving as a reference for the experienced mechanic, this Service Manual also covers step-by-step procedures for the less experienced mechanic. This Service Manual should be kept in a handy place for ready reference. If properly used, it will better enable the mechanic to maintain the aircraft and, thereby, establish a reputation for reliable service.

The information in this Service Manual is based on data available at the time of publication, and is supplemented and kept current by Service Letters and Service News Letters published by Cessna Aircraft Company. These are sent to all Cessna Dealers so that they have the latest authoritative recommendations for servicing Cessna aircraft. Therefore, it is recommended that Cessna owners utilize the knowledge and experience of the factory-trained Dealer Service Organization.

In addition to the information in this Service Manual, a group of vendor publications are available from the Cessna Customer Service Department which describe complete disassembly, overhaul and parts breakdown of some of the various vendor equipment items. A listing of the available publications is issued periodically in Service Letters.

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