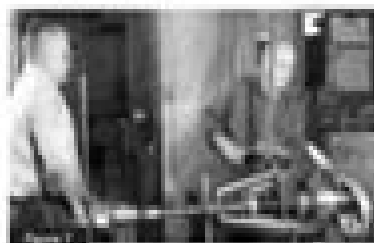


3. Assemble pulley as shown in Figure 6. Check to make sure that the pulley has enough slack to pull the hub off.



4. Heating hub evenly with radiant heat to approximately 300°F (150°C to 160°C) while cooling pulley, as shown in Figure 7. The temperature may be measured with a non-invasive device. Heat placing the flame directly on the hub itself. Apply pulley pressure until the hub clears the shaft as shown in Figure 8.



## LARGE SIZE COUPLINGS

### Parts Identification

Note the appropriate Number 1 Series thread for parts identification and maintenance information to supplement the manual.

### Required Equipment

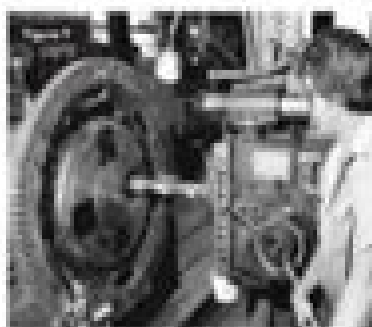
- A station or mobile machine's tools, the following is required:
  - an hydraulic pulley having 50 ton minimum capacity with the required slides, and a third pulley or an electric powered pulley
  - an alloy steel plate of least 1" thick
  - two 6000 lb. pins, threaded to fit pulley holes in the hub and two 6000 lb. pins
  - two threaded bushes
  - metal slaps
  - steel support plates
  - an air cylinder

- NOTE: a. The alloy steel plate hydraulic and mechanical pressure should be measured by a qualified individual.
- b. It is also recommended that the party be equipped with a pressure gauge, as the unit will have less than much of the capacity for its rating.

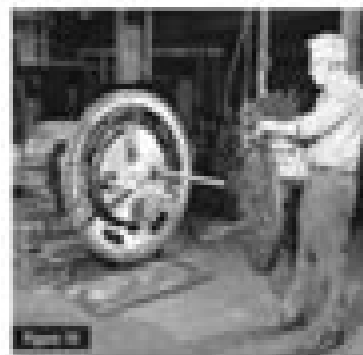
### Procedure

The procedure for removing large size couplings, with a three ton pin (1" and a weight equal size 4000 lb.) is as follows:

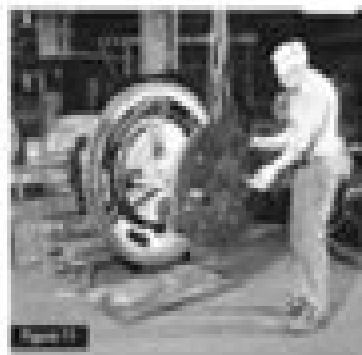
1. Make sure proper equipment is fully heated out.
2. Make sure slaps be hot from slaps and heat for proper equipment as heat.
3. Disconnect the coupling and thoroughly clean hole of grease and solvent to avoid contamination when heat is applied.
4. In some cases, the key will have to be drilled out to facilitate hub removal, as shown in Figure 9.



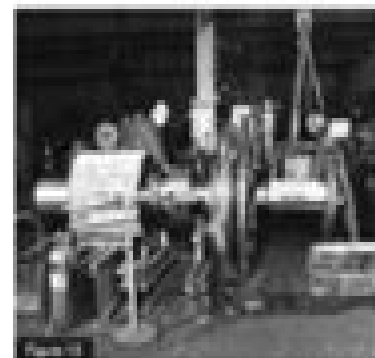
4. Position the hydraulic pulley as shown in Figure 10.



5. For hubs without pulley holes, drill and tap two holes in the hub to receive the threaded steel balls, Figure 10. Position the alloy steel plate on the threaded steel balls as shown in Figure 11. Refer to Table 1 for a listing of recommended pulley ball hole sizes.



7. Apply heat to the hub, using one or more radiant heaters, as shown in Figure 13. Heat should be applied evenly, and the hub reaches a temperature of 300°F to 350°F (150°C to 160°C). Temperature measures on parts can be used to indicate the hub temperature. Heat the outside of the hub first, then move slowly towards the shaft. As the heating starts, start applying pressure with the pulley. As pressure is being felt, move the supporting equipment on a large hub could take 10 or more minutes. A steady working sound will be hearing the hub releases from the shaft. Continue the pulling action as needed until removal is complete, making sure the hub is securely supported by the sling.



# Cat Technical Manual

**M Carnoy**



## Cat Technical Manual:

**Small Engines Service Manual** Intertec Publishing Corporation,1985-10      Air Conditioning Service Manual Intertec Publishing Corporation,1985      **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1991      Monthly Catalogue, United States Public Documents ,1991-05      *ABAQUS/Viewer User's Manual* ,2001      **IFYGL Bulletin** ,1974 IFYGL is a program jointly sponsored by Canadian and U S National Committee for International Hydrological Decade for coordinated research into the physical chemical and biological aspects of Lake Ontario to improve our understanding of the Lake and its basin      Boat Owner's Manual ,1985 This short paperback gives a wealth of information on small boats and their safe operation      *Piper Aircraft Corporation V. Wag-Aero, Inc* ,1983

**Collecting Inspiration: Edward C. Moore at Tiffany & Co.** Medill Higgins Harvey,Andrea Achi,Deniz Beyazit,Monika Bincsik,John Byck,Sheila R. Canby,Maryam Ekhtiar,Moirra Gallagher,Kyriaki Karoglou,Christopher S. Lightfoot,Pengliang Lu,Amy McHugh,Iris Moon,Annamarie Sandeck,Karen Stamm,Catherine D. Stergar,2021-07-06 Edward C Moore 1827 1891 was the creative leader who brought Tiffany Co to unparalleled originality and success during the late nineteenth century A silversmith designer and prodigious collector Moore sought out exceptional objects from around the world which he then used as inspiration for Tiffany s innovative silver designs This informative richly illustrated volume the first study of Moore s life collection and influence presents more than 170 examples from his vast collection ranging from Greek and Roman glass to Spanish vases Islamic metalwork and Japanese textiles These are juxtaposed with sixty magnificent silver objects created by the designers and artisans at Tiffany who were inspired by Moore s acquisitions Included among them are the world famous Bryant Vase drawing upon Greek examples a love cup featuring ornate Saracenic decoration and a chocolate pot incorporating novel techniques influenced by Japanese ceramics and lacquerware The illuminating texts have been enriched by groundbreaking research into contemporary sources such as newspapers and periodicals the Tiffany Co Archives and a newly identified technical manual and supervisor s diaries all of which provide an intimate look at the firm s design processes and Moore s role in shaping them A valuable contribution to the history of American decorative arts Collecting Inspiration illuminates both the legendary Tiffany aesthetic and the legacy of a significant collector designer and entrepreneur of the Gilded Age      **Radio World** Roland Burke Hennessy,1930      *Walk Behind Lawn Mower Service Manual* ,1987      *Cars & Parts* ,1993      **The Publishers' Trade List Annual** ,1875      **User's Guide to Computer-aided Transcription J.** Michael Greenwood,Jerry R. Tollar,1978      *International Directory of Second-hand Booksellers and Bibliophile's Manual* James Clegg,1927      **Rider's Specialized AM-FM Hi-fi Tuner Manual** ,1955      **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1962 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June      Sanitary & Heating Engineering ,1929      **Radio News Combined with All-wave Radio** ,1929      *Radio World* ,1930

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