

3. INSTALLATION DIAGRAM & ACCESSORIES

FLARED CONNECTIONS

- This unit has flared connections on both indoor and outdoor sides.
- Remove the outdoor unit's wire cover, then connect the pipe.
- Refrigerant pipes are used to connect the indoor and outdoor units.
- Be careful not to crush or bend the pipe in pipe bending.

Limits	
Pipe length	30 m max.
Height difference	15 m max.
No. of bends	10 max.

- Refrigerant adjustment ... If pipe length exceeds 7 m, additional refrigerant (R410A) charge is required.
(The outdoor unit is charged with refrigerant for pipe length up to 7 m.)

Pipe length	Up to 7 m	No additional charge is required.
	Exceeding 7 m	Additional charge is required. (Refer to the table below.)
Refrigerant to be added		20 g/m × (refrigerant piping length (m) - 7)

ACCESSORIES

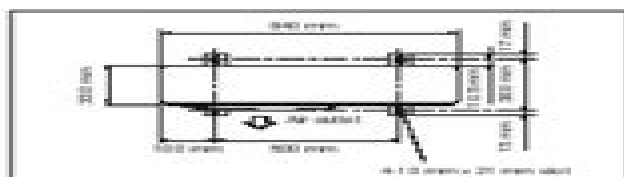
Check the following parts before installation.
-Indoor unit-

1	Installation plate	1
2	Installation plate fixing screws (4 × 25 mm)	5
3	Remote controller holder	1
4	Fixing screws for ④ (3.5 × 16 mm (black))	2
5	Battery (AA/AAA) for remote controller	2
6	Wireless remote controller	1
7	Putty tape (Used for left or left-rear piping)	1
8	Air cleaning filter	1

PART TO BE PROVIDED AT YOUR SITE

Optional extension pipe

1	Indoor/outdoor unit connecting wire (4-core, 1.0 mm ²)	1
2	Extension pipe	1
3	Wall hole sleeve	1
4	Wall hole cover	1
5	Pipe fixing band (The quantity depends on the pipe length.)	2 to 5
6	Fixing screws for ⑤ (4 × 20 mm (The quantity depends on the pipe length.)	2 to 5
7	Piping tape	1
8	Putty	1
9	Drain hose (pre-set PVC hose, 15-mm inner dia.)	1 or 2
10	Refrigerant oil	1
11	Power supply cord (See the label in 5-1 SUB-OIL/OIL/OIL/OIL UNIT CORD CTRNG WIRE CONNECTION for the cord size.)	1



Note:

- When operating the air conditioner in low outside temperature, be sure to follow the instructions described below.
- Never install the outdoor unit in a place where its air inlet/outlet side may be exposed directly to wind.
- To prevent exposure to wind, install the outdoor unit with its air inlet side facing the wall.
- To prevent exposure to wind, it is recommended to install a baffle board on the air outlet side of the outdoor unit.

PIPING PREPARATION

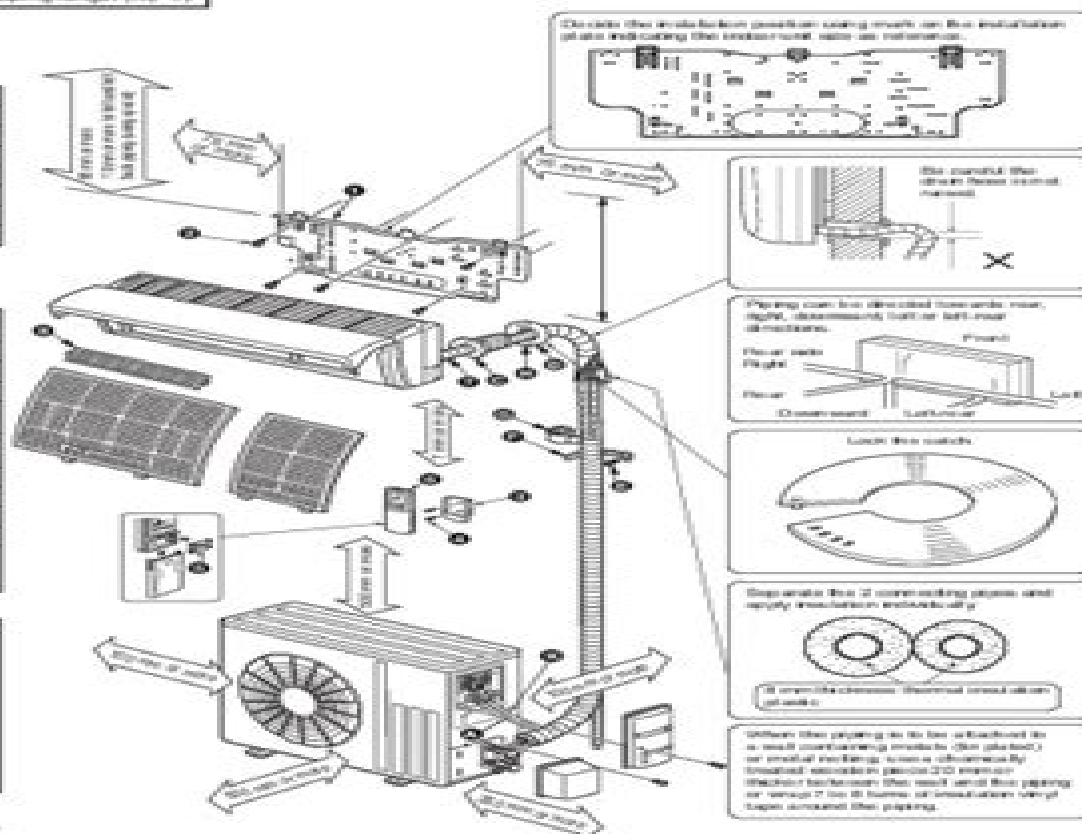
- Specifications
Use the refrigerant pipes that meet the following specifications.

Pipe	Outside diameter	Insulation thickness	Insulation material
	mm	mm	
For liquid	6.35	5	Heat resisting foam plastic (0.045 specific gravity)
For gas	12.7	5	

- Use a copper pipe or a copper alloy seamless pipe with a thickness of 0.6 mm. Never use any pipe with a thickness less than 0.6 mm, as the pressure-resistance is insufficient.
- Ensure that the 2 refrigerant pipes are insulated to prevent condensation.
- Refrigerant pipe bending radius must be 100 mm or more.

CAUTION

Be sure to use the insulation of specified thickness. Excessive thickness may cause incorrect installation of the indoor unit and lack of thickness may cause oil droppage.



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D Keegan



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