

### 3. INSTALLATION DIAGRAM & ACCESSORIES

#### FLARED CONNECTIONS

- This unit has flared connections on both indoor and outdoor sides.
- Remove the outdoor unit's side cover, then connect the pipe.
- Piping/gauge pipes are used to connect the indoor and outdoor units.
- Be careful not to crush or bend the pipe in pipe bending.

LUMIX	
Pipe length	300 mm max.
Height difference	150 mm max.
No. of bends	10 max.

- Piping adjustment ... If pipe length exceeds 7 m, additional refrigerant (R410A) charge is required.  
(The outdoor unit is charged with refrigerant for pipe length up to 7 m.)

Pipe length	Up to 7 m	No additional charge is required.
	(Exceeding 7 m)	Additional charge is required. (Refer to the table below.)
Refrigerant to be added	200 g/m + (refrigerant piping length (m) × 17)	

#### ACCESSORIES

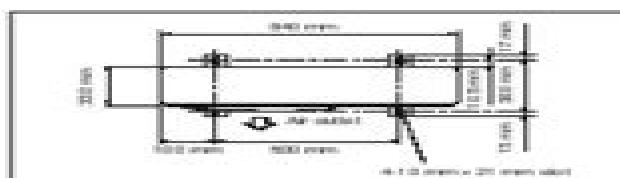
Check the following parts before installation.  
Indoor unit:

● Installation plate	1
● Installation plate fixing screw (4 × 20 mm)	6
● Remote controller holder	1
● Fixing screw for ● (3.5 × 16 mm) (80 pieces)	20
● Battery (AAA) for remote controller	2
● Wireless remote controller	1
● Felt tape (Used for 140 or 160-mm piping)	1
● Air cleaning filter	1

#### PART TO BE PROVIDED AT YOUR SITE

Optional extension pipe

● Indoor/outdoor unit connecting pipe (4-hole, 10 mm²)	1
● Extension pipe	1
● Wall hole sleeve	1
● Wall hole cover	1
● Pipe fixing band (The quantity depends on the pipe length.)	2 (10-15)
● Fixing screw for ● (4 × 20 mm) (The quantity depends on the pipe length.)	2 (10-15)
● Felt tape	1
● Putty	1
● Drain hose (optional: PVC hose, 15-mm inner dia.)	1 or 2
● Refrigerant oil	1
● Power supply cord (See the table in 5-11 INDOOR/OUTDOOR UNIT CONNECTINGS WHEN CONNECTING THE POWER SUPPLY.)	1



#### Notes:

When operating, the air conditioner in low outdoor temperature, observe to follow the instructions described below.

- Never install the outdoor unit in a place where its air inlet/outlet side may be exposed directly to wind.
- To prevent exposure to wind, install the outdoor unit with its air inlet side facing the wall.
- To prevent exposure to wind, it is recommended to install a baffle board on the air outlet side of the outdoor unit.

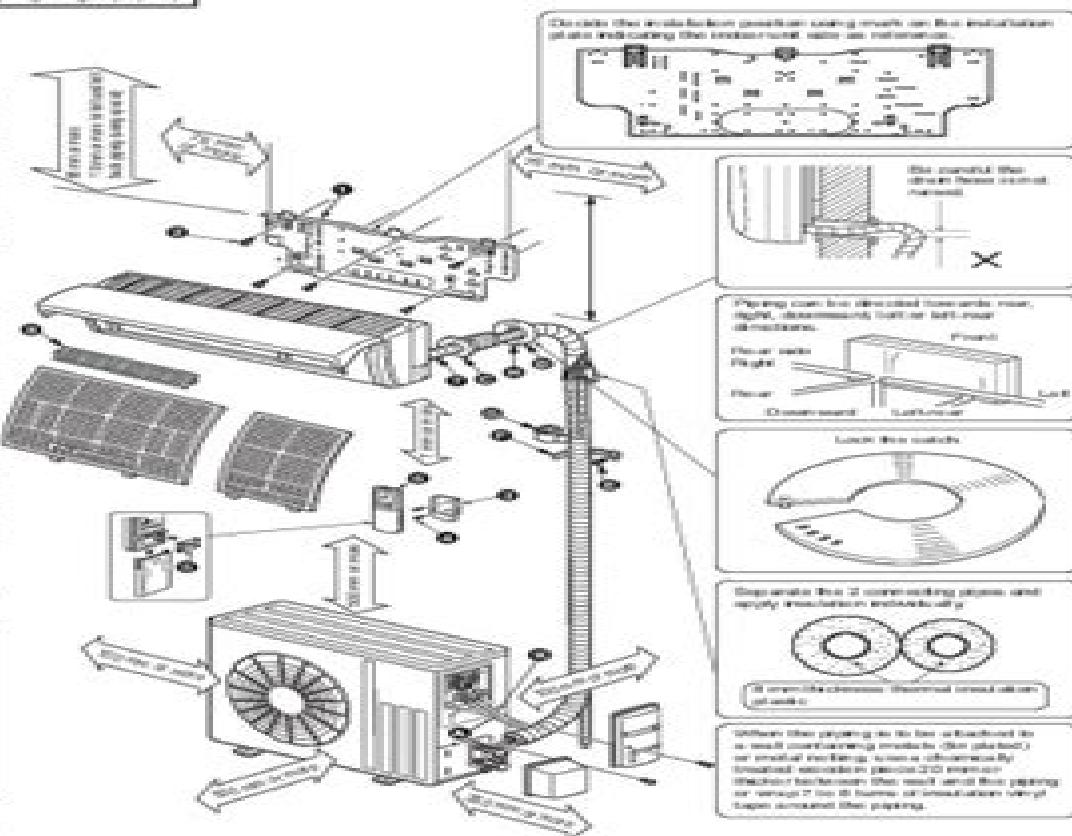
#### PIPING PREPARATION

- Specifications  
Use the refrigerant pipe that meets the following specifications.

Pipe	Outer diameter	Insulation thickness	Insulation material
For liquid	10.0 mm	10 mm	PEE (heat-shielding foam plastic)
For gas	12.7 mm	10 mm	ODRHS (special plastic)

- Use a copper pipe or a copper-tin-zinc alloy pipe with a thickness of 0.8 mm. Never use any pipe with a thickness less than 0.8 mm, as the pressure-resistance is insufficient.
- Ensure that the refrigerant pipes are insulated to prevent condensation.
- Refrigerant pipe bending/radius must be 100 mm or more.

Be sure to use the insulation-shaped flexible hoses. Excessive thickness may cause incorrect installation of the indoor unit. Check the thickness may cause other damage.



Units should be installed by following the instructions according to the model.

# Carrier Aircon And Heating Manual

**D Keegan**

**Carrier Aircon And Heating Manual:**

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