

1.1 GENERAL FLOW OF OPERATION OF CNC MACHINE TOOL

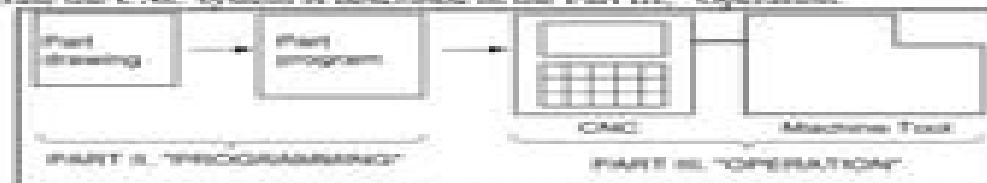
When machining the part using the CNC machine tool, first prepare the program, then operate the CNC machine by using the program.

(1) First, prepare the program from a part drawing to operate the CNC machine tool.

How to prepare the program is described in the Part II, "Programming."

(2) The program is to be read into the CNC system. Then, mount the workpieces and tools on the machine, and operate the tools according to the programming. Finally, execute the machining actually.

How to operate the CNC system is described in the Part III, "Operation."



Before the actual programming, make the machining plan for how to machine the part.

Machining plan:

1. Determination of workpieces machining range
2. Method of mounting workpieces on the machine tool
3. Machining sequence in every cutting process
4. Cutting tools and cutting conditions

Decide the cutting method in every cutting process.

Cutting procedure	Cutting process	1	2	3
		End face cutting	Outer diameter cutting	Grooving
1. Cutting method : Rough Semi Finish				
2. Cutting tools				
3. Cutting conditions : Feedrate Cutting depth				
4. Tool path				

Cnc Manual 64304en

Mike Lynch

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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CNC Manual - CNC 112 ,2024-06 Training Module for Using CNC Machines ,2002 Numerical Control Programming George C. Stanton,1989-05-01 **The Journeyman's Guide to Cnc Machines** Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook

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topics that are addressed in the Turning Center Setup and Operation manual This text can also be used by people that have some shop experience who are not interested in learning about how turning centers are set up or how production runs are completed

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