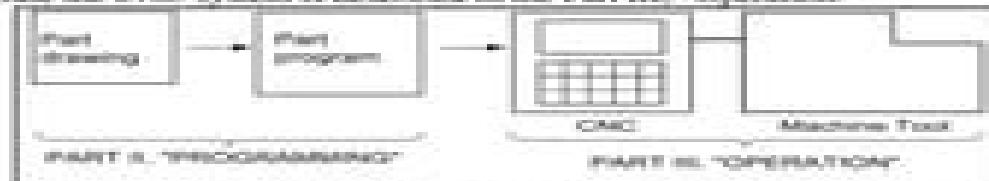


## 1.1 GENERAL FLOW OF OPERATION OF CNC MACHINE TOOL

Before machining the part using the CNC machine tool, first prepare the program, then operate the CNC machine by using the program.

(C1) First, prepare the program from a part drawing to operate the CNC machine tool.  
 How to prepare the program is described in the Part III, "Programming."  
 (C2) The program is to be read into the CNC system. Then, mount the workpiece and tools on the machine, and operate the tools according to the programming. Finally, evaluate the machining accuracy.  
 How to operate the CNC system is described in the Part III, "Operation."



Before the actual programming, make the machining plan for how to machine the part.  
 Manufacturing plan:

1. Dimensionalities of workpiece, machining range
2. Method of machining workpiece on the machine tool
3. Machining sequence in every cutting process
4. Cutting tools and cutting conditions

Decide the cutting method in every cutting process.

Cutting procedure	Cutting procedure		
	1 End mills cutting	2 Cluster cutters cutting	3 Drilling
1. Cutting method: Plough Scarf Punch			
2. Cutting tools			
3. Cutting conditions: Feedrate Cutting depth			
4. Tool path			

# Cnc Manual 64304en

**Mike Lynch**

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topics that are addressed in the Turning Center Setup and Operation manual This text can also be used by people that have some shop experience who are not interested in learning about how turning centers are set up or how production runs are completed    **CNC Machines** B. S. Pabla,M. Adithan,1994    **CNC Router** Magnum CNC Industries,199?    **CNC**

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