

## RELEASING POSITION (Fig. SD-5)

As the pressure at the brake pedal is released, the air valve spring forces the air valve assembly back until its retaining ring rests against the primary power piston. The contact of the air valve assembly with the floating control valve shuts off the flow of atmospheric pressure air. As the air valve spring forces the air valve assembly into its released position, the air valve lifts the floating control valve from its seat on the primary power piston. The air valve seating on the floating control valve shuts off the outside air. The unseating of the floating control valve from the power piston opens the vacuum source to the area to the right of the power pistons.

Vacuum, which is present at all times in the spaces to the left of each power piston is now also present on the right side of each power piston.

Now that both sides of both power pistons are exposed to equal vacuum, a spring will return to the released or at rest position. This will release the master cylinder.

If the brake pedal is released quickly, the master cylinder pistons immediately return to the released position. When the fluid in the lines cannot return as quickly as the pistons, a low pressure area is created in front of both primary cups. This low pressure area is compensated for by the flow of fluid from the reservoir through the compensating holes to the space

between the primary cups and secondary seals and through the holes in the pistons. The excess fluid introduced into the system during compensation will return to the fluid reservoirs through the small by-pass holes in the master cylinder bore.

## VACUUM SOURCE FAILURE

In case of vacuum source interruption, enough vacuum is available in the power brake to make about three power assisted stops.

If the vacuum check valve should fail or if the vacuum stored in the unit is exhausted, it is still possible to operate the power brake manually. Considerable effort is required, however.

## CHECKS AND ADJUSTMENTS ON CAR

1. Check for free operation of brake pedal. If binding exists, check all pivot points for binding and lubricate as required.
2. Check stoplight switch for proper setting and operation.

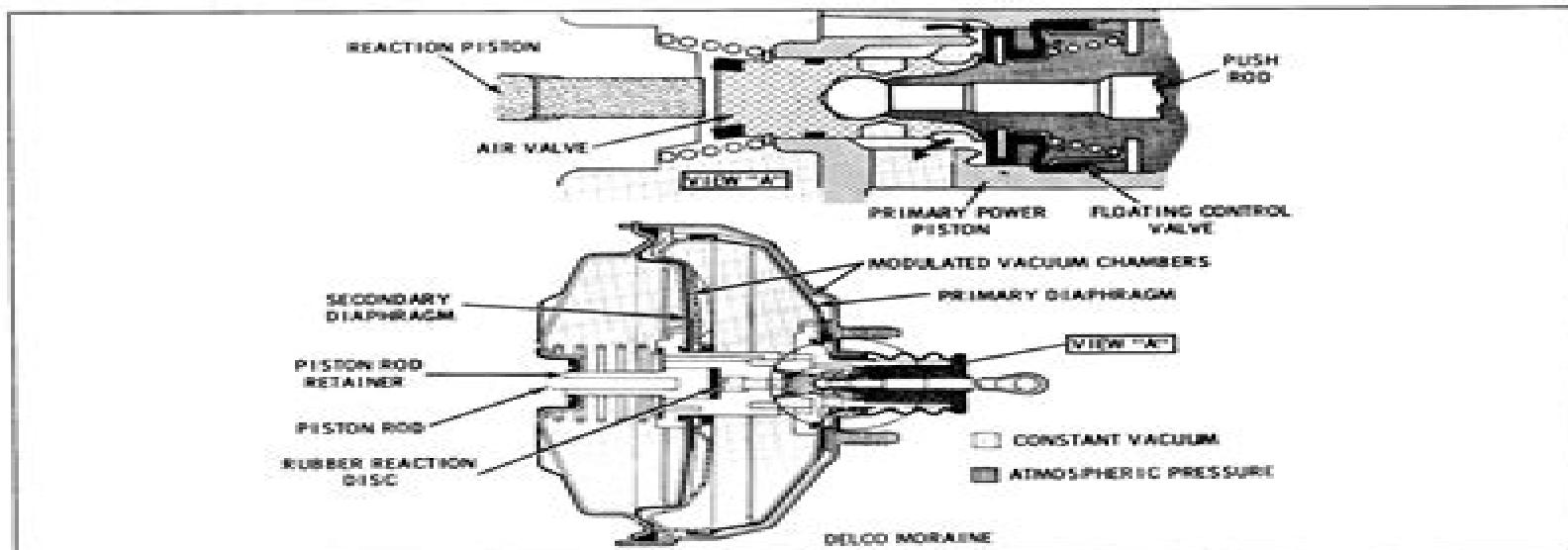


Fig. SD-5: Releasing Position

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**David Baud**

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