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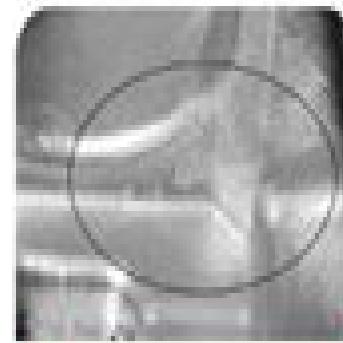
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Die Casting Defects Troubleshooting Guide

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and professionals Extruder Principles and Operation M.J. Stevens, Jose Covas, 1995-10-31 This book is intended to fill a gap between the theoretical studies and the practical experience of the processor in the extrusion of thermoplastic polymers. The former have provided a basis for numerical design of extruders and their components but generally give scant attention to the practical performance especially to the conflict between production rate and product quality. In practice extruders are frequently purchased to perform a range of duties even so the operator may have to use a machine designed for another purpose and not necessarily suitable for the polymer process or product in hand. The operator's experience enables him to make good product in unpromising circumstances but a large number of variables and interactions often give apparently contradictory results. The hope is that this book will provide a logical background based on both theory and experience which will help the industrial processor to obtain the best performance from his equipment to recognize its limitations and to face new problems with confidence. Mathematics is used only to the extent that it clarifies effects which cannot easily be expressed in words if it is passed over at least a qualitative understanding should remain. The approximate theory will not satisfy the purist but this seems to the authors less important than a clear representation of the physical mechanisms on which so much of the polymer processing industry depends. M J STEVENS J A *Plating and Surface Finishing*, 1986

Plastics World, 1997 Injection Molding Handbook Donald V. Rosato, D.V. Rosato, 1995 This is an extensively revised and reorganized edition of the acknowledged standard work in the field of injection molding. ASM Handbook D. M. Stefanescu, 1988 Gives you a thorough yet easy to understand introduction to the principles of composition control, gas evolution in melts and inclusion forming reactions as well as the basic concepts of crystal growth and solidification that aids you with interpretation of structures. This volume discusses casting, molding and coremaking practices in a series of articles that describe the basic steps and equipment associated with each process along with their advantages, limitations and applications. Each article is preceded by a review of the manufacture, design and selection of patterns. Book jacket Metals Handbook American Society for Metals, 1988 **Foundry Management & Technology**, 1964 Management Index, 1965

Metals Abstracts Index, 1983 Mould Sticking, Fouling and Cleaning David Packham, 2002 This review first discusses mould release and then addresses mould fouling. Significant material and process variables are considered first and then practical guidance on the selection of release agents and surface treatments are addressed. This is followed by advice on mould cleaning and the assessment of mould sticking and mould fouling. An additional indexed section containing several hundred abstracts from the Rapra Polymer Library database gives useful references for further reading. **Metals Abstracts**, 1998-04 **Metal Progress**, 1973-07

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