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## HYDRAULIC PUMP

### Disassembly

**NOTE:** The hydraulic pump shown in Figure 1 is a general cross section view. Illustration may vary from actual component parts.

1. Position the hydraulic pump in a vise with soft jaws with the shaft extended downward. (Using the vise on the shaft and cover (2), not on the housing (3), refer to Figure 1).
2. Loosen and remove the bolts (10) and the port and cover (7). Take note of the pressure ports position in the outlet port.
3. Remove and discard the seal (17) from the port and cover (7).
4. Firmly grasp the pump cartridge (2) and, while rotating it, pull outward and remove the pump cartridge (2) from the housing (3).
5. Remove and discard the seals (14 and 15) and backup ring (16) from the pump cartridge (2).
6. Remove the hydraulic pump from the vise in position 1 with the shaft extended upward. (Using the vise on the housing (3), not the shaft and cover (2).
7. Loosen and remove the bolts (11) from the housing (3) and shaft and cover (2).
8. Slowly remove the shaft and cover (2) upward and away from the housing (3).

**NOTE:** The shaft and cover (2) contains the pump cartridge (2) and shaft (5).

9. Remove and discard the seal (17) from the shaft and cover (2).
10. Remove the housing (3) from the vise.
11. Position the shaft and cover (2) in the vise with the coupling end of the shaft (5) downward.
12. Firmly grasp the pump cartridge (2) and, while

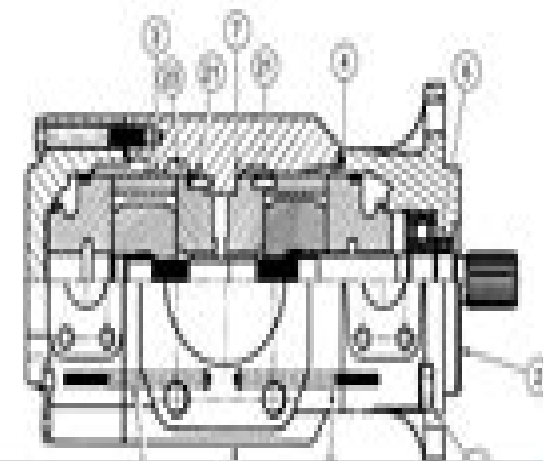
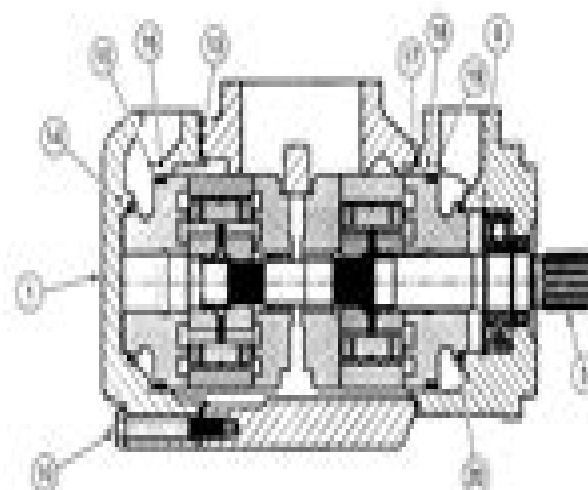
13. Remove the shaft (5) from the shaft and cover (2) by gently tapping the coupling end of the shaft (5) with a plastic tipped hammer.
14. Remove and discard the seal (18) from the shaft and cover (2).
15. Loosen and remove the screws (22) from the pump cartridge (2).
16. Remove the plate (23) from the pump cartridge (2).
17. Loosen and remove the screws (19) from the pump cartridge (2).
18. Remove the plate (7) from the pump cartridge (2).

### Inspection

1. Clean all parts in cleaning solvent and place all parts in an dry or use a lint free cloth for drying all parts thoroughly.
2. Inspect the port and cover (7), housing (3), shaft and cover (2) and the shaft (5) for wear marks, nicks and burrs. Replace the port and cover (7), housing (3), shaft and cover (2) or shaft (5) as required, refer to Figure 1.
3. Inspect the bearing on the shaft (5) for wear and cracks. If the bearing shows signs of wear or is cracked, a new shaft (5) is required.
4. Inspect the plates (7 and 23) for light scoring on the wear surfaces. Replace the plate (7 or 23) with a new plate (7 or 19), if light scoring is found on the wear surface.
5. Inspect the pump cartridges (2 and 4). The vanes must move freely in the rotor slots and not bind or have excessive play. If the vanes do not move freely in the rotor slots, or if they bind or have excessive play, a new pump cartridge (2 or 4) is required.

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# Case 921c Loader Service Manual

**Caterpillar Inc**



**Case 921c Loader Service Manual:**

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