



DISASSEMBLY

8004-4

HYDRAULIC PUMP

Disassembly

NOTE: The hydraulic pump shown in Figure 1 is a general cross section view. Illustration may vary from actual component parts.

1. Position the hydraulic pump in a vice with soft jaws and the shaft extended upwards. Clamp the case on the shaft and sleeve (2), not on the housing (3), refer to Figure 1.
2. Loosen and remove the bolts (10) and the port and cover (11). Take note of the pressure port position in the port and cover.
3. Remove and discard the case (12) from the port and cover (11).
4. Pour away the pump cartridge (3) and, while rotating it, pull outward and remove the pump cartridge (3) from the housing (2).
5. Remove and discard the case (14) and (15) and bearing ring (16) from the pump cartridge (3).

6. Position the hydraulic pump in the vice in opposition to with the shaft extended upwards. Clamp the case on the housing (2), not the shaft and sleeve (3).

7. Loosen and remove the bolts (1) from the housing (2) and shaft and sleeve (3).
8. Gently remove the shaft and sleeve (3) upward and away from the housing (2).

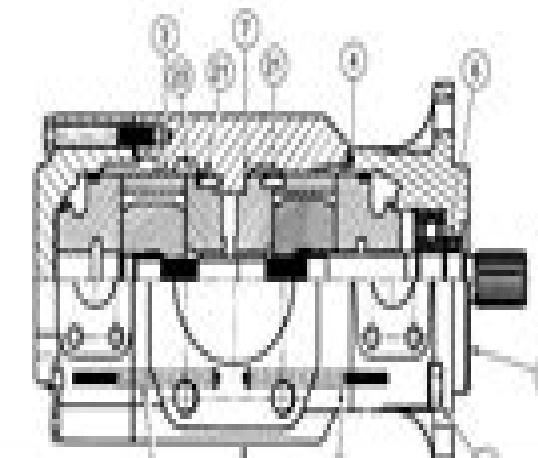
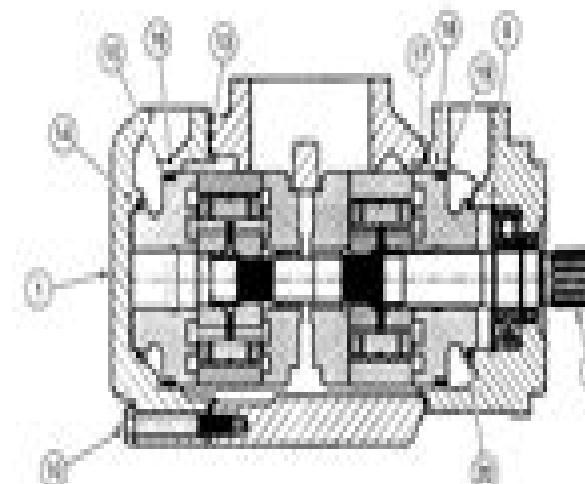
NOTE: The port and cover (11) contains the pump cartridge (3) and shaft (2).

9. Remove and discard the case (12) from the shaft and sleeve (3).
10. Remove the housing (2) from the vice.
11. Position the shaft and sleeve (3) in the vice with the housing and the shaft (2) downward.
12. Gently remove the pump cartridge (3) and shaft (2).

13. Remove the shaft (2) from the pump and case (3) by gently tapping the bearing end of the shaft (2) with a plastic tipped hammer.
14. Remove and discard the case (12) from the shaft and sleeve (3).
15. Loosen and remove the sleeve (13) from the pump cartridge (3).
16. Remove the plate (17) from the pump cartridge (3).
17. Loosen and remove the sleeve (13) from the pump cartridge (3).
18. Remove the plate (17) from the pump cartridge (3).

Inspection

1. Clean all parts in cleaning solvent and allow all parts to air dry or use a hot air gun to dry all parts thoroughly.
2. Inspect the port and cover (11), housing (2), shaft and sleeve (3) and the shaft (2) for wear, nicks and burrs. Replace the port and cover (11), housing (2), shaft and sleeve (3) or shaft (2) as required, refer to Figure 1.
3. Inspect the bearing on the shaft (2) for wear and cracks. If the bearing shows signs of wear or is cracked, a new shaft (2) is required.
4. Inspect the plates (17) and (18) for light scoring on the outer surface. Replace the plates (17 or 18) with a new plate (17 or 18) if light scoring is found on the outer surface.
5. Inspect the pump cartridges (3) and (4). The sleeve must move freely in the outer sleeve and not bind or have excessive play. If the sleeve does not move freely in the outer sleeve, or if there bind or have excessive play, a new pump cartridge (3 or 4) is required.



Case 921c Loader Service Manual

Caterpillar Inc

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