

→ Fig. 5—Factory-Shipped Upflow Tube Configuration  
(Shown With Blower Access Panel Removed)

1. Collector Box Drain Tube

Connect collector box drain tube (blue label) to condensate trap.

**NOTE:** On 17-1/2-in. wide furnaces ONLY, cut tube between notched sections to prevent leaks from occurring.

2. Inducer Housing Drain Tube

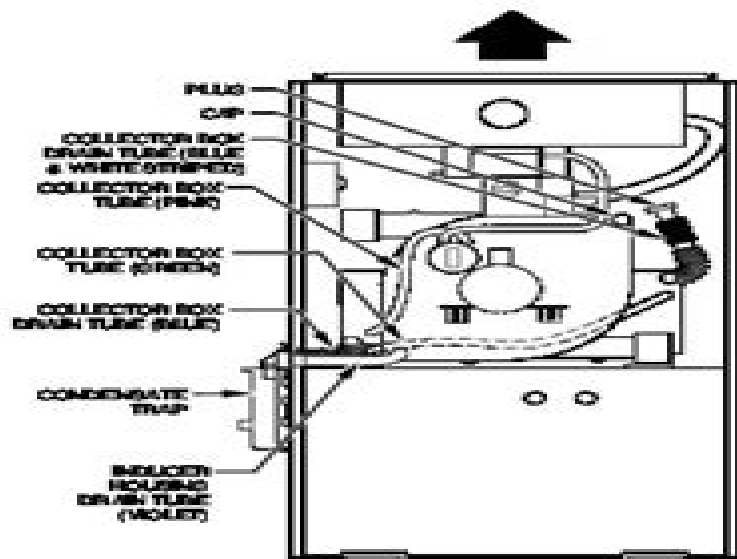
- Remove and discard LOWER (molded) inducer housing drain tube which was previously connected to condensate trap.
- Use inducer housing drain extension tube (violet label and factory-supplied in loose parts bag) to connect LOWER inducer housing drain connection to the condensate trap.
- Determine appropriate length, cut, and connect tube.
- Clamp tube to prevent any condensate leakage.

3. Relief Port Tube

- Connect relief port tube (green label) to condensate trap.
- Use smaller diameter tube (factory-supplied in loose parts bag) to extend this tube if required.
- Determine appropriate length, cut, and connect tube.

**CONDENSATE TRAP FIELD DRAIN ATTACHMENT**

Refer to Condensate Drain section for recommendations and procedures.



→ Fig. 6—Alternate Upflow Tube Configuration and Trap Location

**PRESSURE SWITCH TUBING**

The LOWER collector box pressure tube (pink label) is factory connected to the pressure switch and should not require any modification.

**NOTE:** See Fig. 5 or 6 or tube routing label on main furnace door to check for proper connections.

**UPPER COLLECTOR BOX AND INDUCER HOUSING (UN-USED) DRAIN CONNECTIONS**

Upper Collector Box Drain Connection

Attached to the UPPER collector box drain connection is a factory-installed notched, plugged tube (blue and white striped label). This tube is plugged to prevent condensate leakage in this application. Ensure this tube is plugged.

**NOTE:** See Fig. 5 or 6 or tube routing label on main furnace door to check for proper connections.

Upper Inducer Housing Drain Connection

Attached to the UPPER (unused) inducer housing drain connection is a cap and clamp. This cap is used to prevent condensate leakage in this application. Ensure this connection is capped.

**NOTE:** See Fig. 5 or 6 or tube routing label on main furnace door to check for proper connections.

**CONDENSATE TRAP PRESSURE PROTECTION**

Refer to Condensate Drain Protection section for recommendations and procedures.

# Carrier Furnace Installation Manual

**William H. Thompson, Donald A. Wilson**

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