

Chrysler Concorde 1998-2004 Workshop Manual

9 - 120 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (10) Disconnect transmission oil cooler line clips.
- (11) Remove oil pan (Fig. 109).
- (12) Remove oil pan gasket.
- (13) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (14) Apply a 1.0 inch band of Major® Engine RTV® (Fig. 110) to the pan gasket area of the oil pan housing and the rear oil pan gasket (Fig. 109).
- (15) Install oil pan gasket to the engine block.
- (16) Install pan and attaching fasteners (Fig. 109).
- (17) Install the rearward collar (Fig. 109) using the following procedure:
 - (a) Install the vertical collar to oil pan bolts. Pre-torque bolts to 1.1 Nm (10 in-lbs).
 - (b) Install the horizontal collar to transmission bolts and tighten to 1.1 Nm (10 in-lbs) (Fig. 109).
 - (c) Starting with center vertical bolts and working outward, final torque all bolts to 1.1 Nm (10 in-lbs).

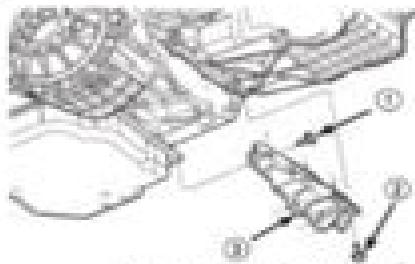


Fig. 109 Removal Collar

- 1 - VERTICAL COLLAR
- 2 - OIL PAN
- 3 - OIL PAN BOLT

14 - 110 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)



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Fig. 110 Crankshaft Sprocket Timing Marks

- 1 - FRONT CRANKSHAFT SPROCKET TIMING MARKS
- 2 - REAR CRANKSHAFT SPROCKET TIMING MARKS
- 3 - FLYWHEEL

15 Crankshaft Alignment Special Tools Kit

- 1 - REAR CRANKSHAFT PILOT HOLE
- 2 - FRONT CRANKSHAFT PILOT HOLE
- 3 - CRANKSHAFT ALIGNMENT SPECIAL TOOL KIT

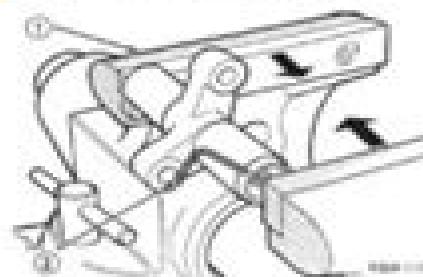


Fig. 111 Crankshaft Timing Belt Tensioner

- 1 - TENSIONER
- 2 - ADJUSTMENT ROD

marked between the marks on the cover (Fig. 112) at both ends.

(16) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 113). Install the belt around the left sprocket, tensioner, tensioner on the belt, as it is positioned around the tensioner pulley. Start counter-clockwise marks should still fall between the cover marks.

(17) Holding the tensioner pulley against the left, install the tensioner into the housing and tighten to 1.1 Nm (10 in-lbs).

(18) When tensioner is in place pull retaining pin to allow the tensioner to extend to the fully tensioned.

(19) With number 1 placed at 12:00 (Fig. 114), hold the crankshaft sprocket belt at 20 mm (1.25 in.) length and tighten the crankshaft belt to 1.1 Nm (10 in-lbs). Place a 90 degree turn for the Right side and 115 Nm (80 ft-lbs) place a 90 degree turn for the Left side.

Fig. 112 Oil Pan

- 1 - OIL PAN
- 2 - OIL PAN GASKET
- 3 - OIL PAN BOLTS
- 4 - REAR OIL PAN GASKET

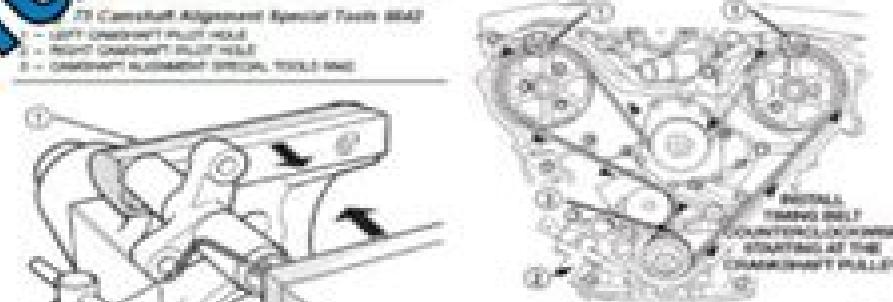


Fig. 113 Timing Belt—Installation

- 1 - AUTO TRANSMISSION INPUT SHAFT BUSHING
- 2 - REAR CRANKSHAFT SPROCKET
- 3 - CRANKSHAFT PILOT HOLE

marked between the marks on the cover (Fig. 112) at both ends.

(16) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 113). Install the belt around the left sprocket, tensioner, tensioner on the belt, as it is positioned around the tensioner pulley. Start counter-clockwise marks should still fall between the cover marks.

Concorde 2000 Service And Repair Manual

Lei Huang

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