

# 1991 OLDSMOBILE CUTLASS CALAIS SERVICE MANUAL

This manual provides information on diagnosis, chassis service, procedures, adjustments, and specifications for the 1991 Cutlass Calais Oldsmobiles.

An understanding of the material contained herein and in monthly issues of the Oldsmobile Service Guide and Dealer Technical and Management Bulletin, issued when necessary, will assist service personnel in properly maintaining the quality to which Oldsmobile cars are built.

When reference is made in this manual to a brand name, number or specific tool, an equivalent product may be used in place of the recommended item.

All information, illustrations and specifications contained in this Manual are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time without notice.

**NOTICE:** When fasteners are removed, always replace them at same location from which they were removed. If a fastener needs to be replaced, use the correct part number fastener for that application. If the correct part number fastener is not available, a fastener of equal size and strength (or stronger) may be used. Fasteners that are not reused, and those requiring thread locking compound will be called out. The correct torque value must be used when installing fasteners that require it. If the above conditions are not followed, parts or system damage could result.

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OLDSMOBILE DIVISION  
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# Cutlass Service Manual

**Michael Brown**

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