

# GUIDE TO INSPECTING AND MAINTAINING CRANES

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This Guide provides information on inspecting, testing, maintaining and repairing cranes in the workplace and supports the General guide for cranes.

This Guide forms part of a series of guides and information sheets for cranes that includes information on:

- mobile cranes;
- tower cranes;
- bridge and gantry cranes;
- vehicle-loading cranes;
- vessel-mounted cranes;
- crane-lifted workboxes;
- using other powered mobile plant as a crane; and
- quick-hitches for earth-moving machinery.



## Maintaining a safe work environment

As a person conducting a business or undertaking you have obligations under the Work Health and Safety (WHS) Regulations to ensure, so far as is reasonably practicable, workers and other people are not exposed to health and safety risks arising from the business or undertaking. This includes making sure cranes at your workplaces are inspected and maintained.

A preventative inspection, maintenance and testing program will help ensure a crane is safe to use. Inspections and maintenance should be done in accordance with the manufacturer's instructions or, if these are not available, a competent person's specifications or according to relevant technical standards and engineering principles.



Checklists for the inspection and testing of tower and mobile cranes, including for major inspections and tower crane pre-erection and commissioning inspections are at Appendix A.



## Pre-operational checks

Before operating a crane a pre-operational check should be completed by a competent person. An appropriate log book should be used to record the condition of the crane.



## Routine inspection and maintenance

Regular inspection, maintenance and repair are to be carried out in accordance with the manufacturer's instructions or those of a competent person. For inspections, if this is not practicable, they must be completed at least annually.

Crane should be routinely inspected and tested even if they are not operated regularly. This is because the crane may have deteriorated through corrosion or be damaged.

# Crane Inspection Study Guide

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