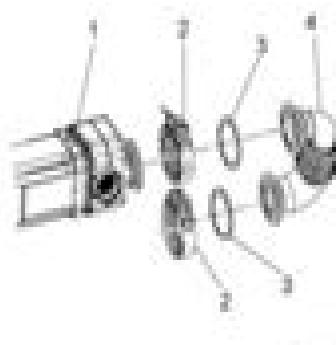


Check as follows:

**NOTICE:**

This cleaning procedure must be followed after replacing a DOD15 turbocharger so that any failure will not cause excessive heat, oil, or coolant to enter the exhaust system. Failure to perform this procedure could cause severe engine damage.

1. Shut off the engine, apply the parking brake, check the wheels, and perform any other applicable safety steps.
2. Remove the EGR hot pipe (14) and gaskets (15) and inspect for any signs of liquid or moisture. The hot pipe and EGR cooler inlet should have a black dry non-resistant coating.
  - (a) If liquid or moisture is present in the pipe, go to the next step.
  - (b) If there is no signs of liquid or moisture in the pipe or EGR cooler, install the hot pipe. No further action is required.



3. Remove the motor pipe (16) from the cold lower pipe (1). Refer to section

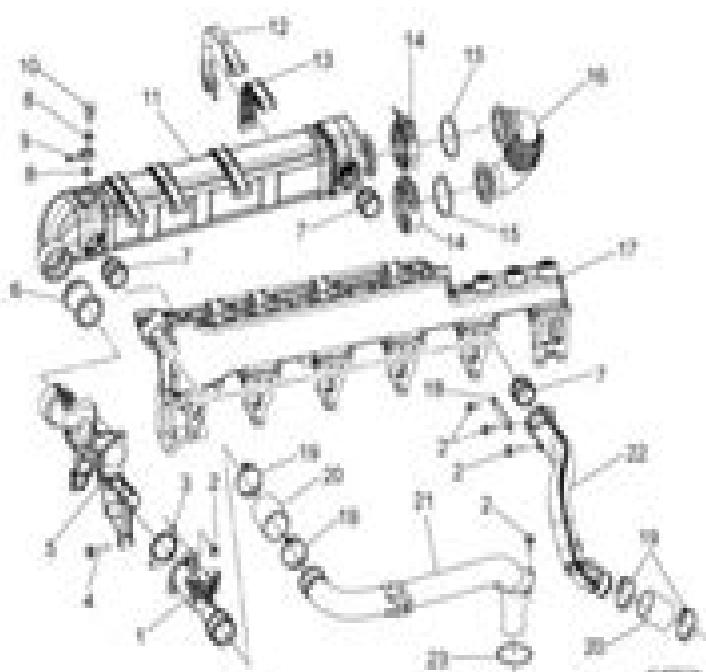


Figure 11-3 EPA15 DOD15 EGR Cooler and Related Parts

# Dd15 Engine Manual

**Tobias Bleicker**

## Dd15 Engine Manual:

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