

**TikTok**

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**Mark Steyvers**



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web may 30 2020 fatigue strength 170 to 230 mpa 25 to 33 x 103 psi poisson s ratio 0 29 reduction in area 34 to 40 shear  
modulus 73 gpa 11 x 106 psi tensile strength ultimate uts 460 to 550 mpa 67 to 80 x 103 psi tensile strength yield proof 230  
to 310 mpa 33 to 45 x 103 psi thermal properties latent heat of fusion 250 j g maximum

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web hardness of 89 hrb or a minimum brinell hardness of 180 hb use nuts meeting the requirements of astm a194 only when  
approved by the engineer washers astm f436 and astm a325 subsection 3 3 use washers meeting the requirements of astm  
f844 only when approved by the engineer identifying marks in accordance with astm a325

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web hardness range low alloy carbon steel 1020 sae ams22141a annealed 60 40 35 1020 astm a732 gr 1a annealed 60 40 24  
1025 astm a27 65 35 annealed 65 35 24 35 1030 astm a27 65 35 annealed 65 35 24 35 1030 sae ams22141a annealed 65 45  
25 rb 75 max 1030 sae ams22141a hardened 85 60 10

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web alloy astm specification c si mn ni cr mo other charpy v notch ft lb tensile strength yield strength elongation reduction of  
area british standard german ft lb ksi a27 n 1 0 25 0 80 0 75 a27 n 2 0 35 0 80 0 60 a27 u 60 30 0 25 0 80 0 75 60 30 22 30  
a27 60 30 0 30 0 80 0 60 60 30 24 35 1020 a27 65 35 0 30 0 80 0 70 65 35

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steel castings scope this specification covers carbon steel castings for general applications that require up to 70 ksi 485 mpa  
minimum tensile strength ok let s start with astm a27 chemical composition chemical

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casting chemical requirements and mechanical property

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carbon steel for casting purpose astm a27 a27m 17 standard specification for steel castings carbon for general application

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web astm a27 astm a148 astm a216 astm a217 astm a297 astm a351 astm a352 astm a356 astm a487 astm a494 astm a743 patterns usually made of cast iron or steel very durable uses resin coated sand that bonds when applied to preheated pattern tolerances 030 inch surface finish 200 250 rms good letter detail dimensional

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