

GUJARAT TECHNOLOGICAL UNIVERSITY
B. E. - SEMESTER – VII • EXAMINATION – WINTER 2012

Subject code: 171903

Date: 01/01/2013

Subject Name: Computer Integrated Manufacturing

Time: 10.30 am - 01.00 pm

Total Marks: 70

Instructions:

1. Attempt any five questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- | | | | |
|------------|-----------|--|-----------|
| Q.1 | (a) | What are the basic components of numerical control system Draw and discuss function of each component. | 04 |
| | (b) | Explain the term "Work Volume "with respect to robots. | 03 |
| | (c) | Enlist benefits of flexible manufacturing system. | 03 |
| | (d) | Process rationalization and standardization is a benefit derived from CAPP. Explain. | 04 |
| Q.2 | (a) | Why is part classification and coding required in GT. Explain OPTIZ system of coding. | 07 |
| | (b) | Explain with neat sketch AS/RS system used in FMS | 07 |
| | OR | | |
| | (b) | Explain the types of flexibilities in FMS and discuss the factors on which these flexibilities depend. | 07 |
| Q.3 | (a) | List the various models of CIM. Explain anyone in detail. | 07 |
| | (b) | Explain with neat diagram retrieval type CAPP. | 07 |
| | OR | | |
| Q.3 | (a) | What is CIM. Discuss the components of CIM. | 07 |
| | (b) | Explain with neat diagram generative type CAPP. | 07 |
| Q.4 | (a) | Draw neat sketches and explain various robot configurations. | 07 |
| | (b) | Discuss various applications of robots. | 07 |
| | OR | | |
| Q.4 | (a) | Explain the commonly used robot programming languages giving examples. | 07 |
| Q.4 | (b) | Draw a vertically articulated robot. Explain its working showing work envelope, degree of freedom and discuss its applications. | 07 |
| Q.5 | (a) | What are canned cycles? What is the difference between a canned cycle and subroutine ? Discuss how a canned cycle can be useful in writing a part program. | 07 |
| | (b) | Write a part program for component shown in Figure.1. | 07 |
| | OR | | |
| Q.5 | (a) | What are the different geometric statements used to write part program using APT? Discuss each statement with a suitable example | 07 |
| | (b) | Explain with the help of part programming , the concept of subroutine and do loops for programming the component shown in Figure.2 | 07 |

Computer Integrated Manufacturing Exam Cheat Sheet

Steven A. Melnyk, Ram Narasimhan



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interchange between the software packages Presents process planning and part programming with MasterCAM generating toolpaths and selecting machine tools for subtractive manufacturing and step by step worked examples to enhance the understanding of principles and concepts of engineering design and manufacture Explores sequential control and logical sequencing configuration of industrial robots and challenges in programming robots The integrated nature of this book and the examples therein are intended for senior undergraduates graduate students academic researchers and practising engineers in various fields of engineering such as but not limited to aeronautical civil electrical industrial manufacturing mechanical mechatronics and production engineering **Wiley CPAexcel Exam Review 2016 Study Guide January O.** Ray Whittington,2015-12-14 The Wiley CPAexcel Study Guides have helped over a half million candidates pass the CPA Exam This volume contains all current AICPA content requirements in Business Environment and Concepts BEC The comprehensive four volume paperback set AUD BEC FAR REG reviews all four parts of the CPA Exam With 3 800 multiple choice questions The CPA study guides provide the detailed information candidates need to master or reinforce tough topic areas The content is separated into 48 modules Unique modular format helps candidates zero in on areas that need work organize their study program and concentrate their efforts Comprehensive questions over 3 800 multiple choice questions and their solutions in the complete set AUD BEC FAR REG Guidelines pointers and tips show how to build knowledge in a logical and reinforcing way Arms test takers with detailed text explanations and skill building problems to help candidates identify focus on and master the specific topics that may need additional reinforcement Available in print format

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progression through topics and skills The answers to the workbook questions are available on the Cambridge University Press website **Computer Integrated Manufacturing and Engineering** Ulrich Rembold, Bartholomew O. Nnaji, Alfred Storr, 1993 Engineering and computer science **A Glossary of Terms for Computer Integrated Manufacturing** Thomas V. Sobczak, 1984 **Computer Integrated Manufacturing** C. O'Brien, P. MacConaill, W. Van Puymbroeck, 1992-05-21 CIM EUROPE 1992 is a record of the conference on Computer Integrated Manufacturing held in Birmingham in May 1992 in which researchers practitioners and decision makers in the CIM field were brought together Altogether it comprises 44 papers by contributors mainly from Europe but also from the USA China and Japan The papers of this proceedings cover various European and international projects on the application and development of CIM worldwide and in special industries The focus is placed on results and benefits Readers will find this book helpful for the planning of their own CIM initiatives as it provides a unique opportunity to learn of the views of industry research centres and universities Introduction to Computer-integrated Manufacturing Frank Greenwood, 1989 **Design Automation and Computer Integrated Manufacturing** Pezhingattil Radhakrishnan, 1991 Advanced Control in Computer Integrated Manufacturing Henry M. Morris, E. J. Kompass, Theodore Joseph Williams, 1987 Instructor's Manual and Test Bank to Accompany Computer Confluence Business Edition George Beekman, 1999 *The ETS Test Collection Catalog* Educational Testing Service, 1987-12 **Study Guide for use with Managerial Accounting** Ronald Hilton, 2004-01-21 Written by Douglas DeVidal Contains chapter focus suggestions read and recall questions and self test questions
 Computer-integrated Design and Manufacturing David D. Bedworth, Mark Richard Henderson, Philip Wolfe, 1991
 COMPUTER GENERAL INFORMATION **Government Reports Annual Index** , 1984 **The Technology Teacher** , 1984 Documentation Abstracts , 1993

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