

GUJARAT TECHNOLOGICAL UNIVERSITY
B. E. - SEMESTER - VII • EXAMINATION - WINTER 2012

Subject code: 171903**Date: 01/01/2013****Subject Name: Computer Integrated Manufacturing****Time: 10.30 am - 01.00 pm****Total Marks: 70****Instructions:**

1. Attempt any five questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

Q.1 (a) What are the basic components of numerical control system Draw and discuss function of each component. **04**
 (b) Explain the term "Work Volume "with respect to robots. **03**
 (c) Enlist benefits of flexible manufacturing system. **03**
 (d) Process rationalization and standardization is a benefit derived from CAPP. Explain. **04**

Q.2 (a) Why is part classification and coding required in GT. Explain OPTIZ system of coding. **07**
 (b) Explain with neat sketch AS/RS system used in FMS **07**
 (b) Explain the types of flexibilities in FMS and discuss the factors on which these flexibilities depend. **07**

Q.3 (a) List the various models of CIM. Explain anyone in detail. **07**
 (b) Explain with neat diagram retrieval type CAPP. **07**
OR

Q.3 (a) What is CIM. Discuss the components of CIM. **07**
 (b) Explain with neat diagram generative type CAPP. **07**

Q.4 (a) Draw neat sketches and explain various robot configurations. **07**
 (b) Discuss various applications of robots. **07**
OR

Q.4 (a) Explain the commonly used robot programming languages giving examples. **07**
Q.4 (b) Draw a vertically articulated robot. Explain its working showing work envelope, degree of freedom and discuss its applications. **07**

Q.5 (a) What are canned cycles? What is the difference between a canned cycle and subroutine ? Discuss how a canned cycle can be useful in writing a part program . **07**
 (b) Write a part program for component shown in Figure.1. **07**

OR

Q.5 (a) What are the different geometric statements used to write part program using APT? Discuss each statement with a suitable example **07**
 (b) Explain with the help of part programming , the concept of subroutine and do loops for programming the component shown in Figure.2 **07**

Computer Integrated Manufacturing Exam Cheat Sheet

Steven A. Melnyk, Ram Narasimhan

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interchange between the software packages Presents process planning and part programming with MasterCAM generating toolpaths and selecting machine tools for subtractive manufacturing and step by step worked examples to enhance the understanding of principles and concepts of engineering design and manufacture Explores sequential control and logical sequencing configuration of industrial robots and challenges in programming robots The integrated nature of this book and the examples therein are intended for senior undergraduates graduate students academic researchers and practising engineers in various fields of engineering such as but not limited to aeronautical civil electrical industrial manufacturing mechanical mechatronics and production engineering

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Steven A. Melnyk,Ram Narasimhan,1992 Many manufacturing managers feel unsure about the nature of CIM Steven Melnyk and Ram Narasimhan present it as a strategic rather than a technical function and offer a management based approach for understanding and implementing it in your operations Unlike other CIM books Computer Integrated Manufacturing is written from the manager's point of view rather than that of a technical expert In easy to understand terms it shows you how to develop a strong link between strategy and CIM structure turn CIM into a competitive advantage over business rivals deal with glitches that arise in the CIM process

Cambridge IGCSE(TM) and O Level Business Studies Workbook Veenu Jain,Alex Smith,2019-03-14 This revised set of resources for Cambridge IGCSE IGCSE 9 1 and O Level Business Studies syllabuses 0450 0986 7115 is thoroughly updated for first examinations from 2020 This series helps students to develop the analytical and evaluative skills they need for success in business studies With plenty of opportunities to practise students will quickly gain confidence in structuring arguments and writing clear coherent and creative responses This workbook matches the Cambridge IGCSE and O Level Business Studies syllabuses and contains a series of scaffolded exercises that enable

progression through topics and skills The answers to the workbook questions are available on the Cambridge University Press website **Computer Integrated Manufacturing and Engineering** Ulrich Rembold,Bartholomew O. Nnaji,Alfred Storr,1993 Engineering and computer science **A Glossary of Terms for Computer Integrated Manufacturing**

Thomas V. Sobczak,1984 **Computer Integrated Manufacturing** C. O'Brien,P. MacConaill,W. Van

Puymbroeck,1992-05-21 CIM EUROPE 1992 is a record of the conference on Computer Integrated Manufacturing held in Birmingham in May 1992 in which researchers practitioners and decision makers in the CIM field were brought together Altogether it comprises 44 papers by contributors mainly from Europe but also from the USA China and Japan The papers of this proceedings cover various European and international projects on the application and development of CIM worldwide and in special industries The focus is placed on results and benefits Readers will find this book helpful for the planning of their own CIM initiatives as it provides a unique opportunity to learn of the views of industry research centres and universities Introduction to Computer-integrated Manufacturing Frank Greenwood,1989 **Design Automation and Computer Integrated Manufacturing** Pezhingattil Radhakrishnan,1991 Advanced Control in Computer Integrated Manufacturing Henry M. Morris,E. J. Kompass,Theodore Joseph Williams,1987 Instructor's Manual and Test Bank to Accompany Computer Confluence Business Edition George Beekman,1999 The ETS Test Collection Catalog Educational Testing Service,1987-12 **Study Guide for use with Managerial Accounting** Ronald Hilton,2004-01-21 Written by Douglas DeVidal Contains chapter focus suggestions read and recall questions and self test questions

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