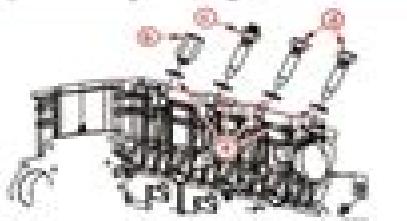


QSD 2.8 and 4.2 Diesel Engines

8. Torque all main bearing carrier housing bolts.

**REAR SIDE OF ENGINE**

- Oil pan
- Oil filter
- Connecting rod with adapter
- Connecting rod

	mm	in.	mm	in.
Front main bearing and crank bearing	200.2 ± 0.0	7.87 ± 0.00	—	—

9. Thread oil line pipe and oil supply pipe on the rear main bearing carrier. Tighten both screws.



- Rear main oil pipe
- Oil supply hose
- Connecting rod with adapter
- Connecting rod
- Oil supply pipe, intake pipe

REAR MAIN BEARING

WARNING: Carefully press the bearing into the rear main bearing carrier to prevent damage to the main engagement in the carrier where the bearing has edges.

1. Using a suitable mandrel, press the rear main bearing out of the carrier.

QSD 2.8 and 4.2 Diesel Engines

2. Support connecting rod bearing journals on the flywheel side of the rear carrier case. Align and fit bearing shells (machined side) to the bearing journals.

**QSD 2.8 and 4.2 Diesel Engines**

3. Ensure that reference holes on the back and center caps, respectively if the reference marks are not present.



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Jin-Ying Zhang

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