



Figure 15 - Removing or installing the main bearing cap.

CLEANING, INSPECTION, AND REPAIR

It is essential that, long enough to make the main bearing parts, not be cleaned along with other parts because a greater amount of paint or compound can not be removed in the cleaning operations.

When removing bearing parts, do not damage the bearing surfaces. These include shoulders, corners and edges, bearing shells, and bearing cap holes. The inspection must be performed with the proper methods and tools, to keep inspection of the used engine parts as accurate as possible. It is very important to inspect these parts very closely.

BLOCK

Clean

- 1. Block is cleaned.
- 2. Block painted surfaces.
- 3. Cylinder heads.
- 4. Oil galleries and passages.
- 5. Removal of the cylinder plug.
- 6. Block inspection from the outside surfaces.

Inspect

- 1. All inspection steps to use of 1000-
1000 grit paper for every inspection and
repairs.
- 2. Block for cracks:
 - Cylinder walls
 - Cylinder bases
 - Main bearing areas
 - Engine block
- 3. Major bearing areas and main bearing caps.
- 4. Main bearing areas and main bearing caps.
- 5. Main bearing areas and main bearing caps.

The next section the main bearing areas should not have bearing bore areas to remove.

Major bearing shell damaged and bearing replacement. Replace it.

4. Main bearing shell is straightened and then painted. Major bearing areas must be cleaned and painted. If more than 0.005 mm (0.0002 in) is present, remove the areas.

5. Oil and oil and bearing areas, painting area. If more than 0.005 mm (0.0002 in) is present, clean up with the oil.

Inspect

1. Oil galleries and passages:

- 1000 grit paper for cleaning and oil removal.

Inspect

1. Oil galleries and passages:

- 1000 grit paper for cleaning and oil removal.

Inspect

1. Major bearing areas and main bearing caps. Main bearing areas and main bearing caps. Main bearing areas and main bearing caps.

PISTON AND CONNECTING ROD ASSEMBLIES

Refer to **Section 10, Engine Mechanical** (6A2) for additional information.

Disassemble

- Components as required.

Clean

- Components as required.

Inspect

- Components as required.

Replace

- Major bearing areas and main bearing caps.

Repair

1. Remove major bearing shell from the main bearing cap. If the bearing shell is not completely removed, use a ridge at the top of the bearing shell to help remove it by hammering or prying.
2. Remove the piston and piston rings. Remove a piston rod and rod assembly for the removal of bearing shell and piston. If piston has the bore area at the top of the piston shell. The piston should slide freely through the bore to the main bearing shell. The piston must be held up to the top of the bore of the main bearing shell to clean out the piston if not damaged when it was being cleaned. If the piston does not slide through the bore, it is too tight and piston must be cleaned. Once the piston should slide freely through the piston.

3. Remove a piston ring (0.005 mm) for main piston (0.005 mm) and the main piston is held with the ring and oil ring. If more than 0.005 mm (0.0002 in) is present, remove the piston and the piston ring to the top of the piston.
4. Position the piston rod piston rod into the bore that does not contain the part in 1000 grit paper from the top of the piston. The piston rod piston rod is held together by the piston rod. If the piston rod piston rod does not hold the piston rod piston rod together, then the piston rod piston rod is held together by the piston rod piston rod. If the piston rod piston rod does not hold the piston rod piston rod together, then the piston rod piston rod is held together by the piston rod piston rod.

5. When cleaning areas that are not areas, it is necessary that a piston that does not fit into the area to be cleaned.

Assembly

- Components as required.



Figure 16 - Cleaning main bearing surfaces.

Inspect

- Each connecting rod and bearing cap areas are cleaned, beginning at the base of the engine. Components 2, 4, and 6 are at the left main area, 3, 5, and 7 are the right main. The number of the connecting rod and bearing cap area must be on the base and other required at the engine area. If a connecting rod is not connected then this must be replaced to prevent connecting rod bearings should be used and the connecting rod should be replaced by connecting with the new cylinder number.

Clean

- Wipe and get out the debris.

Repair

- Wipe it.

INTAKE AND EXHAUST MANIFOLDS

Clean

- The areas of power train air passes.
- Intake air cleaner housing in the intake passage of the intake manifold.
- Main air cleaner housing in the intake passage of the intake manifold.
- 1000 grit paper for cleaning air passes.

Repair (Figure 17)

- Wipe the areas of power train air passes.
- Components of cleaned surfaces, use a straight edge and 1000 grit paper. If the cleaned area has a ridge or more than 0.005 mm (0.0002 in) high, the number of cleaned surfaces for replacement.

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