

2003 STEERING**Steering Linkage (Non-Rack & Pinion) - Astro & Safari****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS**

Application	Specification	
	Metric	English
Connecting Rod to Pitman Arm Nut	82 N.m	48 lb.ft
Connecting Rod to Relay Rod	47 N.m	35 lb.ft
Idler Arm to Frame Bolts	105 N.m	77 lb.ft
Pitman Arm to Steering Gear Nut	250 N.m	184 lb.ft
Steering Knuckle to Tie Rod End Nut (AWD)	49 N.m	36 lb.ft
Steering Knuckle to Tie Rod End Nut (RWD)	47 N.m	35 lb.ft
Tie Rod to Relay Rod Nut	47 N.m	35 lb.ft

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Fig. 1: Fastener Tightening Specifications
Courtesy of GENERAL MOTORS CORP.

REPAIR INSTRUCTIONS**STEERING LINKAGE INSPECTION**

1. Raise and suitably support the vehicle on safety stands. Refer to **LIFTING AND JACKING THE VEHICLE** in General Information.
2. Turn the ignition switch to the ON position.
3. With the aid of an assistant, move the tire back and forth.
4. Inspect for excessive vertical or lateral movement and/o looseness in the pivot joints.
 - Tie rod ends
 - Idler arm
 - Pitman arm
5. Replace any worn or damaged pivot joints.

TIE ROD REPLACEMENT (RWD)**Tools Required**

- *J 6627-A* Tie Rod Puller
- *J 24319-B* Steering Linkage and Tie rod Puller
- *J 29193* Steering Linkage Installer (12 mm)

Chevrolet Astro 2002 Service Manual

**Ken Freund, John Harold Haynes, J. H.
Haynes**



Chevrolet Astro 2002 Service Manual:

Service Manual 2002 Chevrolet Astro, GMC Safari General Motors Corporation. North American Operations, 2002

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