

**2003 STEERING****Steering Linkage (Non-Rack & Pinion) - Astro & Safari****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS**

Application	Specification	
	Metric	English
Connecting Rod to Pitman Arm Nut	652 N·m	484 lb·ft
Connecting Rod to Tie Rod	407 N·m	305 lb·ft
Idler Arm to Frame Bolt	1,025 N·m	77 lb·ft
Pitman Arm to Steering Gear Nut	2,500 N·m	1,844 lb·ft
Steering Knuckle to Tie Rod End Nut (AWD)	459 N·m	340 lb·ft
Steering Knuckle to Tie Rod End Nut (RWD)	407 N·m	305 lb·ft
Tie Rod to Tie Rod Nut	407 N·m	305 lb·ft

Courtesy of GM

**Fig. 1: Fastener Tightening Specifications**  
**Courtesy of GENERAL MOTORS CORP.**

**REPAIR INSTRUCTIONS****STEERING LINKAGE INSPECTION**

1. Raise and suitably support the vehicle on safety stands. Refer to **LIFTING AND JACKING THE VEHICLE** in General Information.
2. Turn the ignition switch to the ON position.
3. With the aid of an assistant, move the ire back and forth.
4. Inspect for excessive vertical or lateral movement and/o looseness in the pivot joints.
  - Tie rod ends
  - Idler arm
  - Pitman arm
5. Replace any worn or damaged pivot joints.

**THE ROD REPLACEMENT (RWD)****Tools Required**

- *J 6627-A* Tie Rod Puller
- *J 24319-B* Steering Linkage and Tie rod Puller
- *J 29193* Steering Linkage Installer (12 mm)

# Chevrolet Astro 2002 Service Manual

**Ken Freund, John Harold Haynes, J. H.  
Haynes**

## **Chevrolet Astro 2002 Service Manual:**

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