

ACTUAL POSITION

X 22.3998
Z -2.3870

DIST TO GO

LAST X -1.6816
Z -4.3619

SPINDLE

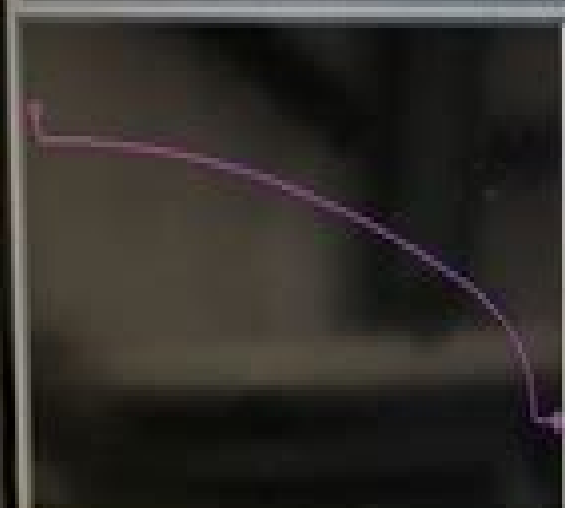
S: 62

NEXT BLOCK

LAST X -0.3164
Z -0.0737

FEEDRATE

F:0.0145
INCH/REV



CYCLE CUTTING

AREA 1000.000 ST 2
TOOL 1000 2FIN X
FEED/REV 0.0100/IN 2 0.0000
S-SPD/REV 3500/REV IN 0.1000
S-DIRECT 100000
CUR ST X 19.7000
X26.375 Z0.2
X26.375 Z-0.125 F1000
R0.06 F1000
R1.375 F1000
R11.075 144.410 X-0.75 F1000
R0.125 120.410 X-6.710 F1000
X20.2-6.042 R270 F1000



FANUC MANUAL GUIDE

Cnc Program Operating Manual Fanuc

Jerry Banks



Cnc Program Operating Manual Fanuc:

CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

The National Guide to Educational Credit for Training Programs American Council on Education,2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies

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Manufacturing Process Planning José V. Abellán-Nebot,Carlos Vila Pastor,Héctor R. Siller,2025-02-04 Comprehensive introduction to manufacturing process planning in the context of the latest techniques being used in industry Manufacturing Process Planning is a comprehensive guide to the intricacies of the manufacturing planning process that leads readers through each stage of planning while providing practical examples that illustrate the manufacturing activities taking place at every juncture Beginning with the fundamentals the book bridges the gap between technical documents and product specifications and how the information they contain can be effectively applied on the shop floor The book focuses around four key areas selection of manufacturing processes process planning in sand casting process planning in machining and process

planning in inspection Each chapter highlights best practices for activities such as casting mold design machining sequence identification geometrical validation CNC programming the preparation of inspection reports and more Special attention is paid to manufacturing cost estimation and pricing ensuring that the production process is not only feasible but also cost effective To enhance the learning experience the book comes complete with an active learning project brief and tutorial sessions covering casting simulation pattern design and CNC simulation using freely available software Manufacturing Process Planning includes information on Fundamentals of casting including heating the metal pouring the molten metal solidification and cooling determining casting quality and performing cleaning operations Definition and selection of workholding systems covering principles of workholding types of workholding systems and general purpose of workholding devices for turning and milling Machine and cutting tool selection and process parameter selection covering specific guidelines in turning milling and drilling Documents for process planning including process flow charts routing sheets and operation and tooling lists Providing a hands on approach to mastering the principles of manufacturing process planning Manufacturing Process Planning is an ideal resource for undergraduate and graduate academic courses that incorporate a lab component as well as production planning supervisors and managers looking to hone their knowledge base **SME Technical Paper** Society of Manufacturing Engineers,2002 **Programming of Computer Numerically Controlled Machines** Kenneth W. Evans,2007 With its wide range of data about the selection of tools cutting speeds and the technology of machining this book would be a handy on the job reference for engineers programmers supervisors and machine operators besides serving as a proven and effective textbook for anyone learning CNC programming for the first time **BOOK JACKET**

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