

VMC&HMC PROGRAMMING

LIST	PAGE
I.COORDINATE	
DIRECTION OF MACHINE AXIS	3
II.M FUNCTION	4~9
III.G FUNCTION	10~13
IV.F.S.T. FUNCTION	15
V.BASIC IDEA OF PROGRAMMING	16
VI.APPLYING OF G FUNCTION	
1.G00 : POSITIONING ; G01 : LINEAR INTERPOLATION	17
2. G90 :ABSOLUTE COMMAND ; G91 :INCREMENTAL COMM.	17
3.G02,G03 : CIRCULAR INTERPOLATION	18~19
4. G02,G03 : HELICAL INTERPOLATION	20
5. G10 : PROGRAMMABLE PARAMETER ENTRY	21~22
6. G15,G16 : POLAR COORDINATE COMMAND	23
7. G40,G41,G42 : CUTTER COMPENSATION	24~28
8. G43,G44 : TOOL LENGTH OFFSET	29~31
9. G50,G51 : SCALING	32~33
10. G54~G59 : WORKPIECE COORDINATE SYSTEM	34~36
11.G52 : LOCAL COORDINATE SYSTEM	37~39
12. G62 : AUTOMATIC OVERRIDE FOR INNER CORNERS	40
13. G68,G69 : COORDINATE SYSTEM ROTATION	41~42
VII. G73~G89 : CANNED CYCLE	
1. G73 : HIGH-SPEED PECK DRILLING CYCLE	43~44

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VM Jensen



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CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

CNC MACHINE (Operating and Programming) ajay dhamande,2023-07-01 This book of CNC MACHINE operating and programming of machines it is useful to students of ITI DIPLOMA and DEGREE ENGINEERING and those are working in machining industries The book mainly divide in 4 parts 1 how to operate the machine 2 setting process of machine 3 cutting tool selection process 4 how to write programming according to the process carried out In support it has technical topics like Drawing reading About Geometric Dimension and tolerances Speed and feed calculations All topic has ended up with the possible question that can be raised will facing exam or interviews and the answers are accessible to each user by email notification more than 20 solved programs for each process that were carried out on CNC TURNING and VMC machines and assess will be for more solved exercises through scanning given at the end of each chapter the author has shared his 18 years of training and working experience while describing each topic looking at the need for freshers to well experienced fellows you can communicate with us through the given channel on book back covers for any assistance all the best

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An Intelligent Inspection Planning System for Prismatic Parts on CMMs Slavenko M. Stojadinović,Vidosav D. Majstorović,2019-02-09 This book examines an intelligent system for the inspection planning of prismatic parts on coordinate measuring machines CMMs The content focuses on four main elements the engineering ontology the model of inspection planning for prismatic parts on CMMs the optimisation model of the measuring path based on an ant colony approach and the model of probe configuration and setup planning based on a genetic algorithm The model of inspection planning for CMMs developed here addresses inspection feature construction the sampling strategy probe accessibility analysis automated collision free operation and probe path planning The proposed model offers a novel approach to intelligent inspection while also minimizing human involvement and thus the risk of human error through intelligent planning of the probe configuration and part setup The advantages of this approach include reduced preparation times due to the automatic generation of a measuring protocol potential optimisation of the measuring probe path i e less time needed for the actual measurement and increased planning process autonomy through minimal human involvement in the setup analysis and probe

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Table of Contents Cnc Hmc Programming Manual

1. Understanding the eBook Cnc Hmc Programming Manual
 - The Rise of Digital Reading Cnc Hmc Programming Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cnc Hmc Programming Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cnc Hmc Programming Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cnc Hmc Programming Manual

- Personalized Recommendations
- Cnc Hmc Programming Manual User Reviews and Ratings
- Cnc Hmc Programming Manual and Bestseller Lists
- 5. Accessing Cnc Hmc Programming Manual Free and Paid eBooks
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 - Cnc Hmc Programming Manual eBook Subscription Services
 - Cnc Hmc Programming Manual Budget-Friendly Options
- 6. Navigating Cnc Hmc Programming Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cnc Hmc Programming Manual Compatibility with Devices
 - Cnc Hmc Programming Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cnc Hmc Programming Manual
 - Highlighting and Note-Taking Cnc Hmc Programming Manual
 - Interactive Elements Cnc Hmc Programming Manual
- 8. Staying Engaged with Cnc Hmc Programming Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cnc Hmc Programming Manual
- 9. Balancing eBooks and Physical Books Cnc Hmc Programming Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cnc Hmc Programming Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cnc Hmc Programming Manual
 - Setting Reading Goals Cnc Hmc Programming Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cnc Hmc Programming Manual

- Fact-Checking eBook Content of Cnc Hmc Programming Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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