



MARINE ENGINE

Maximum (Flywheel)* @ 2100 RPM	BHP HP (metric)	465 472	395 401	395 401
Intermittent (Flywheel)* @ 2100 RPM	BHP HP (metric)	375 380	325 330	325 330
Continuous (Flywheel) @ 1800 RPM	BHP HP (metric)	275 279	250 254	235 238
Continuous (Shaft) @ 1800 RPM	BHP HP (metric)	265 270	240 245	225 228
Aspiration:	TA	T	T	
Approximate Fuel Consumption @ Full Continuous Shaft HP	Gal/Hr Ltr/Hr	15.4 58.5	13.1 49.6	12.0 46.0

DESCRIPTION

Four-stroke cycle Diesel engine	
Number of cylinders	in-line 6
Bore and stroke: inches	5.4 x 6.5
	millimetres
Displacement: cu. in.	137 x 165
	893
Idle speed (RPM)	14.6
Engine rotation	600
Dry weight: approximate	CCW (only)
Engine only	Lb Kg
Engine with Twin Disc Gear	3075 1400
MG512, MG514 (3.5:1 only)	4271 1937
MG514	4576 2076
MG514M	4786 2171
MG509	3735 1690

Caterpillar Engines Manual And Specifications

Barry F. Wellington, Alan F. Asmus

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, **Bibliography of Scientific and Industrial Reports**, 1946 **Fuels and Lubricants Handbook**, Small Engines Service Manual Intertec Publishing Corporation, 1985-10 Basic Field Manual United States. War Dept, 1929 **Hot Line Farm Equipment Guide**, 1997 1983 SAE Handbook. Society of Automotive Engineers, 1983 Hot Line Farm Equipment Guide Quick Reference Guide, 2001 **Illustrated Petroleum Dictionary and Products Manual**, 1962 Western Construction News, 1937 Southwest Builder and Contractor, 1927 Diesel Engines and Fuel Systems Barry F. Wellington, Alan F. Asmus, 1995 Illustrates and explains the complete workings of the diesel engine and its fuel injection systems **Western Construction**, 1972-07 **Fleet Owner**, 2000 **Roads and Streets**, 1929 **Power**, 1953-07 **Better Roads**, 1983 **Answers on Blueprint Reading** Roland E. Palmquist, 1978 **Questions and Answers for Engineers and Firemans Examinations** Frank Duncan Graham, Kenneth L. Schank, 1979 **Practical Electricity** Robert Gordon Middleton, 1974

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