

Illustration 38

(1) Oil level gauge
(2) Oil filter cap

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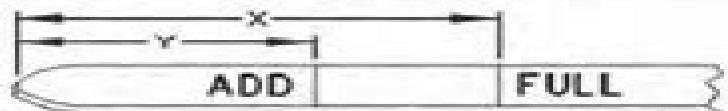


Illustration 39

(Y) "ADD" mark
(X) "FULL" mark

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NOTICE

Perform this maintenance with the engine stopped.

1. Maintain the oil level between "ADD" mark (Y) and "FULL" mark (X) on oil level gauge (1). Do not fill the crankcase above "FULL" mark (X).

NOTICE

Engine damage can occur if the crankcase is filled above the "FULL" mark on the oil level gauge (dipstick).

An overfull crankcase can enable the crankshaft to dip into the oil. This will reduce the power that is developed and also force air bubbles into the oil. These bubbles (foam) can cause the following problems: reduction of the oil's ability to lubricate, reduction of oil pressure, inadequate cooling of the pistons, oil blowing out of the crankcase breathers, and excessive oil consumption.

Excessive oil consumption will enable deposits to form on the pistons and in the combustion chamber. Deposits in the combustion chamber lead to the following problems: guttering of the valves, packing of carbon under the piston rings, and wear of the cylinder liner.

If the oil level is above the "FULL" mark on the oil level gauge, drain some of the oil immediately.

2. Remove oil filter cap (2) and add oil, if necessary. For the correct oil to use, see this Operation and Maintenance Manual, "Refill Capacities and Recommendations" topic (Maintenance Section). Do not fill the crankcase above "FULL" mark (X) on the oil level gauge. Clean the oil filter cap. Install the oil filter cap.
3. Record the amount of oil that is added. For the next oil sample and analysis, include the total amount of oil that has been added since the previous sample. This will help to provide the most accurate oil analysis.

61935337

Engine Oil Sample - Obtain

SMCS Code: 1000-008; 1348-554-SM;
7542-554-O-C, SM

In addition to a good preventive maintenance program, Caterpillar recommends using S-O-S oil analysis at regularly scheduled intervals in order to monitor the condition of the engine and the maintenance requirements of the engine. S-O-S oil analysis provides infrared analysis, which is required for determining the state of the engine.

Caterpillar Motor Repair Manual

Thomas Griffiths

Caterpillar Motor Repair Manual:

Small Engines Service Manual Intertec Publishing Corporation,1985-10 **DA Pam** ,1967 **Index of Technical Publications** United States. Department of the Army,1977 1990 Medium Truck Diesel Engine Repair Manual ,1989
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Air Conditioning Service Manual Intertec Publishing Corporation,1985 **Strangest Tales of Fear and Superstition** Black Cat Mystery ARCHER McGyver ,Sky Waldorf, The Moist grave grasp many a terrified human to its cold breast but never never did a man meet such a fate as did Vincent when from the fetid earth came the shriek KILL NO MORE
Operator and Organizational Maintenance Manual ,1990 **Motor Maintenance Data Book and Flat-rate Manual** B. M. Ikert,1929 **Service Manual of Starting Lighting Ignition** Samuel Payne Reed,1919 *Walk Behind Lawn Mower Service Manual* ,1987 *Diesel Engine Repair* John F. Dagel,1982 **Cars & Parts** ,1994 **Radio World** Roland Burke Hennessy,1930 **The Argosy** ,1919 **Chilton's Truck Repair Manual** Chilton Book Company. Automotive Editorial Department,1974 *The Accessory and Garage Journal* ,1920 Motor Record ,1925 **The Commercial Motor** ,1930 **20th Century Guide for Marine Engineers, Questions and Answers** Jesse A. Ramsey,Julius Rosbloom,1920

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