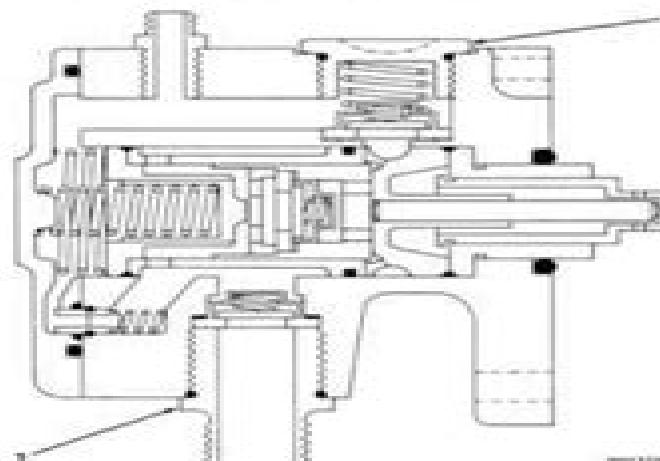
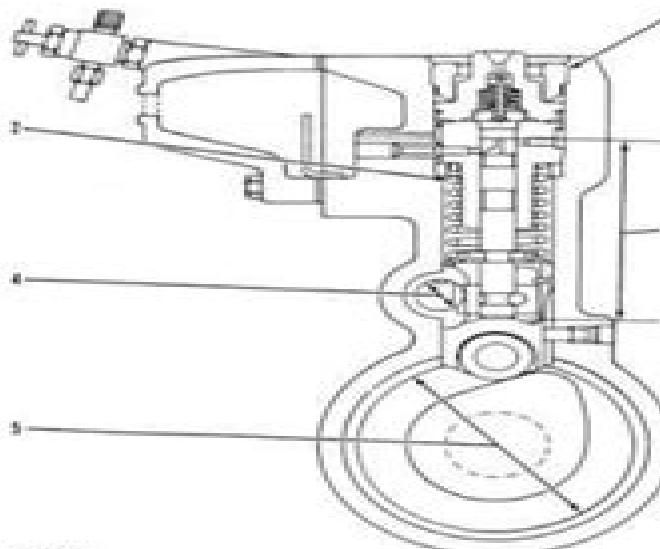


FUEL INJECTION EQUIPMENT

Firing order (injection sequence)	1, 5, 3, 6, 2, 4
Injection timing before TDC (top center):	
Make reference to the ENGINE INFORMATION PLATE on the engine and/or the FUEL SETTING AND RELATED INFORMATION FICHE.	
(1) Torque for bushing	165 \pm 14 Nm (120 \pm 10 lb-in, ft)
(2) 7745067 Spring	
Length under load force	49.52 mm (1.953 in)
Test force	116.5 \pm 5.6 N (26.2 \pm 1.3 lb)
Free length after load	48.73 mm (1.918 in)
Outside diameter	25.9 mm (1.02 in)
(3) Length of pump plunger (head)	73.866 \pm 0.013 mm (2.9069 \pm .0005 in)
Minimum permissible length (bottom)	73.873 mm (2.9084 in)
(4) Bone in the bearings for the neck:	
Bearing at the rear	12.746 \pm 0.045 mm (.50018 \pm .00178 in)
Bearing at the front	12.716 \pm 0.045 mm (.50013 \pm .00178 in)
Diameter of fuel neck	12.662 \pm 0.005 mm (.4965 \pm .0002 in)
(5) Bone in bearings for the camshaft:	
Front	55.050 \pm 0.008 mm (2.1650 \pm .0015 in)
Rear	55.339 \pm 0.008 mm (2.16905 \pm .0015 in)
Camshaft bearing surface (journal diameter):	
Front	55.000 \pm 0.013 mm (2.1654 \pm .0005 in)
Rear	55.250 \pm 0.013 mm (2.16970 \pm .0005 in)
Torque for the nuts that hold the fuel lines (base):	
587544 Fuel line socket	40 \pm 7 Nm (30 \pm 5 lb-in, ft)

FUEL TRANSFER PUMP

(1) Tighten plug to	20 \pm 2 Nm (14 \pm 5 lb-in)
(2) Tighten fitting to	55 \pm 10 Nm (40 \pm 7 lb-in)



NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

Caterpillar Engine 3306 Manual Engine Hours

Daniela Niemeyer

Caterpillar Engine 3306 Manual Engine Hours:

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 - Chapter 4: Caterpillar Engine 3306 Manual Engine Hours in Specific Contexts
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