

100. It's about time: 100 ways to improve the production

1. Problem Identification



- Identify the production bottleneck areas in the plant.
- Identify potential cost reduction opportunities.

2. Identify time savings

- Identify time savings areas using plant floor data and analysis. Consider the areas for time savings or changes to help you determine the feasibility of new business case for automation.

Time	Process	Value
Manufacturing	Manufacturing order flow times Manufacturing times	• The value provided represents time taken to make products
Delivery	Delivery order processing time Delivery times	• Delivery, shipping, and distribution are major parts of manufacturing order fulfillment.
Customer	Customer order processing time Customer times	• The value provided represents time taken to process customer orders.

- Use your plant management team to map out plant manufacturing, delivery, and customer flow times for a continuous beginning to end analysis.

3. Identify cost reduction

- Identify Process and equipment cost reduction areas for the plant and process flow times.



Identify areas that contribute to cost increases in your production, such as, overhead, labor, or capital. Analyze these areas and their costs with different cost reduction measures such as equipment modifications, plant layout changes, and other plant efficiency gains to determine the cost.

- Identify process, equipment, and equipment cost reduction areas for the plant and process flow times.

Cell Growth And Reproduction Study Guide

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