

OPERATION



Fig. 5

LATHE CONTROLS

- | | | | |
|----|------------------------------------|----|---|
| 1. | Spindle speed selector. | 4. | Gearbox, threads and feeds. |
| 2. | Electrical push-buttons. | 5. | Spindle rotation (forward and reverse). |
| 3. | Apron, surfacing or sliding feeds. | 6. | Footbrake. |

ELECTRICAL CONTROLS

With the exception of the isolator switch, all lathe electrical controls are fitted into the front face of the headstock, see Fig. 6.

1. Press the GREEN button to start the main drive motor.
2. The indicator lamp glows whilst the motor is running.
3. Press the RED mushroom-head button to stop the main motor and also electrical supply to ancillary services.
4. Coolant pump ON/OFF switch.



Fig. 6

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Sebastian Brünink



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Machinery Buyers' Guide ,1998 *The siege of Colchester; or, An event of the Civil war, A.D.1648* George Fyler
Townsend,1874 *Notes and Queries* William John Thoms,1861 Historical Notices of the Parishes of Swyncombe and
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Machinery and Production Engineering ,1973 **Academy and Literature** Charles Edward Cutts Birch
Appleton,Charles Edward Doble,James Sutherland Cotton,Charles Lewis Hind,William Teignmouth Shore,Alfred Bruce
Douglas,Ellis Ashmead-Bartlett,Thomas William Hodgson Crosland,1907

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