



Figure 10: Tool Makers Microscope

Observations:

1 Least Count of vertical slide micrometer = $1 \text{ MSD} / \text{No. of divisions on thimble}$
 = 0.0005 mm or 5 microns.

2 Least Count of horizontal slide micrometer = $1 \text{ MSD} / \text{No. of divisions on thimble}$
 = 0.0005 mm or 5 microns.

Tabular Column:

Sl. No	Parameters	Tool Maker Microscope Reading		
		Initial (a)	Final (b)	Total A = a - b
1	Outside dia. (mm)			
2	inside dia. (mm)			
3	Pitch (mm)			
4	Helix angle (Degree)			

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