

1.0 REPAIR INSTRUCTIONS

1.1 GENERAL CLEANING

Remove the machine shell and clean carefully with compressed air.

1.2 MACHINE: VISUAL INSPECTION

1. Check the general conditions of the electronic circuit ref. 1, particularly:
 - the varistor (RV1) (fig. 1) if it presents bursting marks
 - the state of the levelling condensers C32 and C33 (fig. 2) check if there are swellings or breaks on the container



FIG. 1 REF. 1

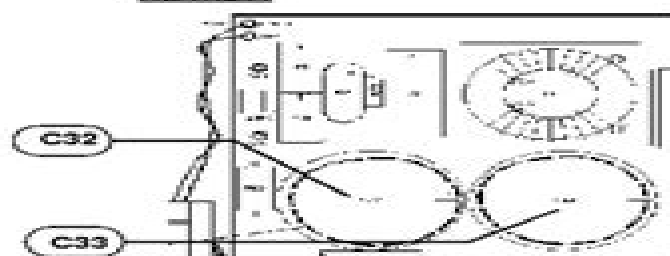


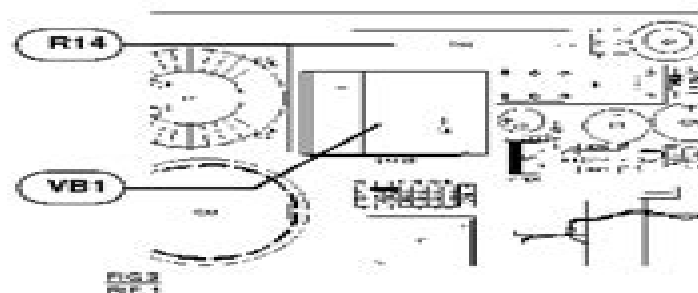
FIG. 2 REF. 1

- check for the presence of cracks or breaks on the welds of the following components:
 - transformer T1
 - impedance L2
 - the presence of burn tracks or electric discharge marks on the printed circuit
- In case of faults, replace the electronic circuit ref. 1

2. Check on all the harnesses the insulation of the cables and the state at the connection points.

1.3 CHECK OF THE MAIN COMPONENTS WITH TESTER (OHMMETER) ON THE CIRCUIT REF. 1

1. Check for the presence of short circuits on the rectifier bridge (VD1) and the correct value of the power resistance (R14) (fig. 3).



1. IGBT of the primary circuit and diodes of recycle: test points G-C, G-E, C-E of components 1 and 2; points A-K of components 3 and 4 (fig. 4).

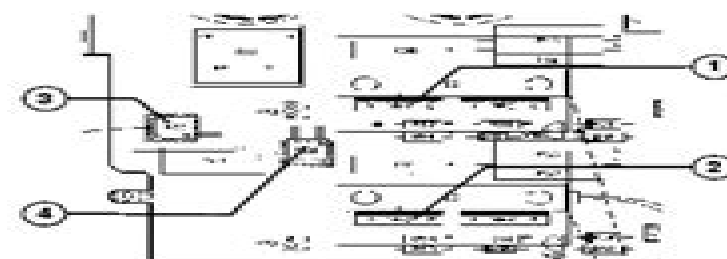


FIG. 4 REF. 1

2. Diodes of the secondary circuit: check points 1-K of diodes VD1 and VD2 (fig. 5).

If there are short circuits or faults during these tests, replace the electronic circuit.

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