

ALCO CONTROLS
XW21094 OVERHAUL MANUAL

- C. Assemble the converter linkage assembly in the housing with wiper shaft eccentric to the side as shown in Figure 2.
- D. Stake screws securing idler cover plate (14) and nameplate (16). Stake nylon sleeve (10) to sleeve (12) after reassembly.
- E. Lock wire screws (5) to each other.
- F. Run performance test to see if the unit is operating satisfactorily. Stroke should be $42^\circ \pm 2^\circ$.

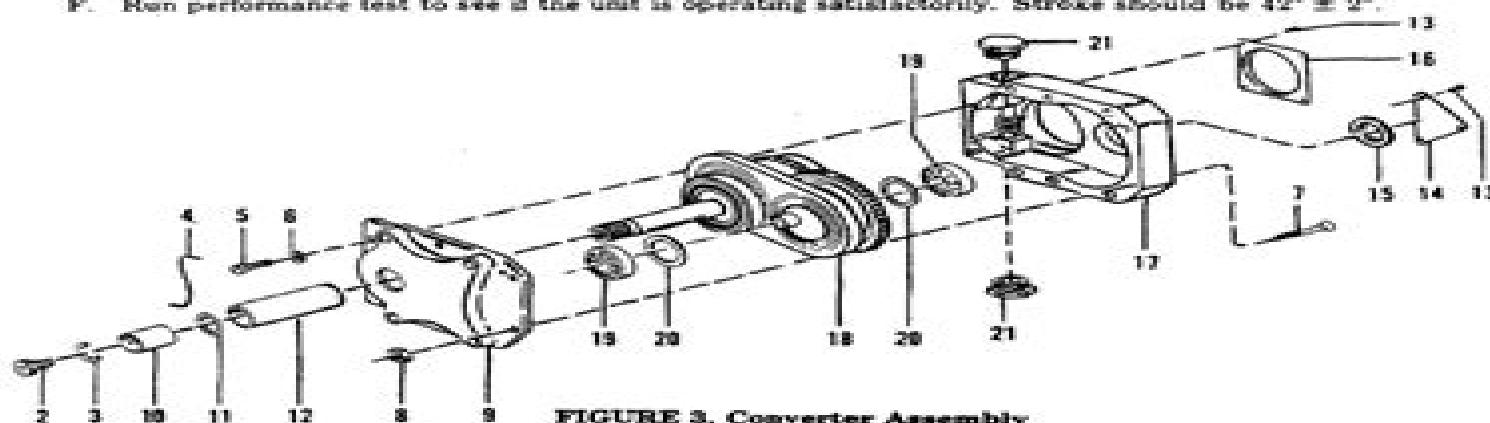


FIGURE 3. Converter Assembly

FIG.-ITEM	PART NUMBER	DESCRIPTION	EFFECT							UNITS PER ASSY.
			1	2	3	4	5	6	7	
3-1	XW21094-3, -4	CONVERTER ASSEMBLY								
-2	MS20073-03-04	Bolt.....								1
-3	PS1220-4	Retaining Ring.....								1
-4	MS20995NC32	Lockwire.....								AR
-5	MS35265-43	Screw.....								2
-6	AN960PD8	Washer.....								2
-7	MS24694-S13	Screw.....								4
-8	MS21083-D08	Nut.....								4
-9	*W20286	Cover Plate.....								1
-10	W20150	Sleeve, Nylon.....								1
-11	MS28773-012	O-Ring.....								1
-12	W20267-	Sleeve.....								1
-13	MS24693-C1	Screw.....								2
-14	W20159	Cover, Idler Plate.....								1
-15	W20166-8	Washer.....								1
-16	W20170-4	Nameplate.....								1
-17	**XW20368	Worm and Housing Assy.....								1
-18	XW20369-245-42	Linkage Assy.....								1
-19	PS1219-8	Bearing.....								2
-20	W20166-9	Washer.....								2
-21	W20168	Endcap.....								2

*Not Available as a separate item. Furnished as part of worm & Housing Assembly (Item 17)

**Includes Cover Plate (Item 9)

Component Maintenance Manual

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Component Maintenance Manual:

Component Maintenance Manual with Illustrated Parts List Aircraft Products Company,1995 Component Maintenance Manual, Part No. 416-0001 Aircraft Products Company,1995 Indicating/recording System Honeywell (Firm),Allied-Signal Aerospace Company,1998 **Manufactured Component Maintenance Manual with Illustrated Parts Lists** Beech Aircraft Corporation,1981 Service Bulletin Honeywell (Firm),Allied-Signal Aerospace Company,1994

Drag Stay 201046001 Dowty Rotol Limited,1989 **Compensator 114150001** Dowty Rotol Limited,1989

Component Maintenance Manual with Illustrated Parts List Dowty Canada Limited,1990 *Differential Box 200662001 200662002* Dowty Aerospace Gloucester Limited,1991 **Centering Mechanism Part No. 8960-5 8960-7** Dowty Aerospace Toronto,1991

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