

Throttle Valve Synchronization

Time of 8000 hrs.

Check and adjust the throttle valve synchronization between the cylinders.

1) Remove the fuel lines. Refer to Fuel Line Removal and Installation in Section 10 (Page 10-47).

2) Remove the air cleaner chamber. Refer to Air Cleaner Chamber Removal and Installation (Page 10-41).

3) Remove the IDI valve from the air cleaner chamber. Refer to IDI Valve Removal and Installation (Page 10-40).

4) Connect the lead wire coupler and hoses.



5) Document the IDI valves and vacuum hoses (1) from the frame body.



6) Connect the respective vacuum hoses and set the correct torque torque to each vacuum coupler on the throttle body with the special tool.

Special tool

100-04-1000000000 (new)
100-04-1000-0000 (new eng. part)

7) Set up the IDI tool. Refer to the IDI operation manual for further details.)

8) Start the engine.

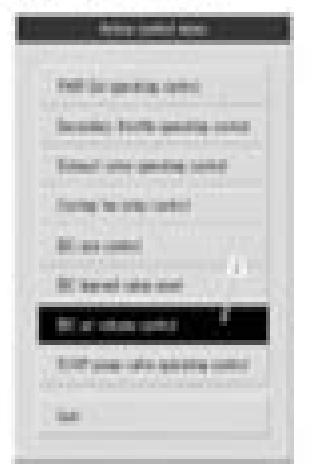
9) Check the meter.

10) Warm up the engine (idle temp. more than 80 °C (176 °F)).

Parameter	Value
100-04-1000000000	0.0
100-04-1000-0000	0.0
100-04-1000000000 (new)	0.0
100-04-1000-0000 (new eng. part)	0.0

11) Stop. Return control.

12) (See 100-04-1000) set engine control (2).



10-17 Engine Mechanical

13) (See 100-04-1000) (2) to the DC air intake among 2 cylinders.

Note

When making the synchronization, be sure that the water temperature is within 80 - 100 °C (176 - 212 °F).



14) (See 100-04-1000) (2) to the engine control.

15) Check for the synchronization of exhaust flow (2) and IDI cylinder.



16) Measure the vacuum of the cylinder by turning each cylinder one step if necessary, at idling speed.

Note

Always set the engine (idle) at the top.



17) If the adjustment is not yet correct, remove again the hoses and clean them with a compressed air gun and then fit with a compressed air gun. Check the air intake passage(s).

Note

- 18) Slowly open the air valve to clockwise and repeat the number of turns until the valve is tightly seated.
- 19) Make a note of how many turns were made so the valve can be reset correctly after cleaning.

20) Repeat the procedures of 1 to 16.

21) Close the IDI tool and turn the ignition switch to OFF position.

22) Document the vacuum hoses and connect the removed parts.

23) After completing the throttle valve synchronization, close the IDI tool and read the IDI learned values using 100-04-1000. Refer to IDI Valve Power and Synchronizing (Page 10-40).

C109r Service Manual

**Ken Freund, John Harold Haynes, J. H.
Haynes**

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,1995 *The Vogue, Series I, II, and III Workshop Manual* Rootes Motors. Service Division,1964 *Chevrolet Astro & GMC*
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