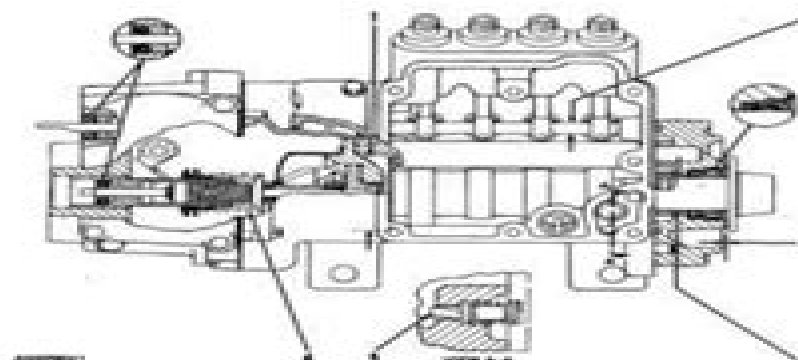


FUEL INJECTION EQUIPMENT



Firing order (injection sequence) 1, 3, 4, 2
Injection timing before TDC (top center):

Fuel pump serial numbers to 044, 899 $12^{\circ} 30' \pm 1^{\circ}$
Fuel pump serial numbers, 044, 900 and up $13^{\circ} 30' \pm 1^{\circ}$

Torque for bolt in hole for
timing pin 106 \pm 30 lb. in. (12.2 \pm 4.1 N-m)

Torque for bolts that hold governor weight carrier
to camshaft 90 \pm 10 lb. in. (10.2 \pm 1.1 N-m)

(1) Diameter of rear bearing surface (journal) of the camshaft
(new) 2.3720 \pm .0005 in. (60.349 \pm 0.013 mm)

Bore in the rear bearing for the
camshaft (new) 2.3750 \pm .0005 in. (60.325 \pm 0.013 mm)

Maximum permissible clearance between the bearing
and the camshaft bearing surface (journal)
(worm)006 in. (0.15 mm)

(2) Diameter of fuel control shaft
(new)3500 \pm .0003 in. (8.966 \pm 0.008 mm)

Bore in the housing for fuel control shaft
(new)3543 \pm .0005 in. (9.009 \pm 0.013 mm)

Maximum permissible clearance between the bore
in the housing and the fuel control shaft
(worm)003 in. (0.08 mm)

(3) End play for camshaft with sleeve installed
(new)023 \pm .018 in. (0.58 \pm 0.46 mm)

NOTE: When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.

(4) Governor spring:
Make reference to the chart "GOVERNOR SPRINGS."

(5) Bypass valve:
Make reference to the chart "BYPASS VALVE SPRINGS."

(6) Diameter of front bearing surface (journal) of the
camshaft (new)9990 \pm .0005 in. (25.375 \pm 0.013 mm)

Bore in the front bearing for the camshaft
(new) 1.0005 \pm .0005 in. (25.413 \pm 0.013 mm)

Maximum permissible clearance between the bearing
and the camshaft bearing surface (journal)
(worm)003 in. (0.08 mm)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST
PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

Cat 3304 Engine Manual

G Thomas



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Power Farming in Australia and New Zealand Technical Manual ,1978 The Northern Logger and Timber Processor ,1989 *Service Manual* Caterpillar Inc,1975 **Timber Bulletin** ,1987 **Timber Harvesting** ,1989
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