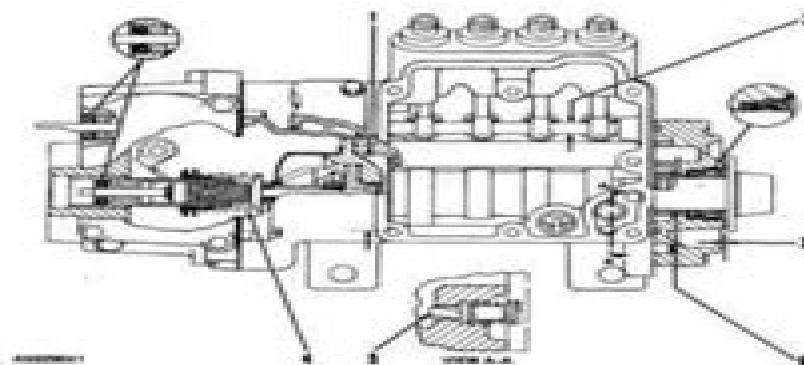


FUEL INJECTION EQUIPMENT



Firing order (injection sequence) 1, 3, 4, 2
 Injection timing before TDC (top center):

 Fuel pump serial numbers 50446, 8899 10° \pm 5° 1°
 Fuel pump serial numbers, 5444, 8800 and up 10° \pm 5° 1°

Torque for bolts in hole for timing gear 100 \pm 30 lb. in. (12.2 \pm 4.1 N-m)
 Torque for bolts that hold governor weight carrier to camshaft 100 \pm 10 lb. in. (12.2 \pm 1.1 N-m)

(1) Diameter of rear bearing surface (journal) of the camshaft (new) 2.0720 \pm .00005 in. (52.049 \pm 0.13 mm)
 Bore in the rear bearing for the camshaft (used) 2.0750 \pm .00005 in. (52.035 \pm 0.13 mm)

Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (new)000 in. (0.00 mm)

(2) Diameter of fuel control shaft (new) 28500 \pm .00003 in. (7.200 \pm 0.000 mm)
 Bore in the housing for fuel control shaft (used) 28543 \pm .00005 in. (7.2055 \pm 0.013 mm)

Maximum permissible clearance between the bore in the housing and the fuel control shaft (used)000 in. (0.00 mm)

(3) End play for camshaft with sleeve installed (new)0023 \pm .016 in. (0.06 \pm 0.40 mm)

NOTE: When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.

(4) Governor spring:

 Make reference to the chart "GOVERNOR SPRINGS."

(5) Bypass valve:

 Make reference to the chart "BYPASS VALVE SPRINGS."

(6) Diameter of front bearing surface (journal) of the camshaft (new) 28500 \pm .00005 in. (7.200 \pm 0.013 mm)
 Bore in the front bearing for the camshaft (used) 28543 \pm .00005 in. (7.2055 \pm 0.013 mm)

Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (new)000 in. (0.00 mm)

Cat 3304 Engine Manual

G Thomas

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