

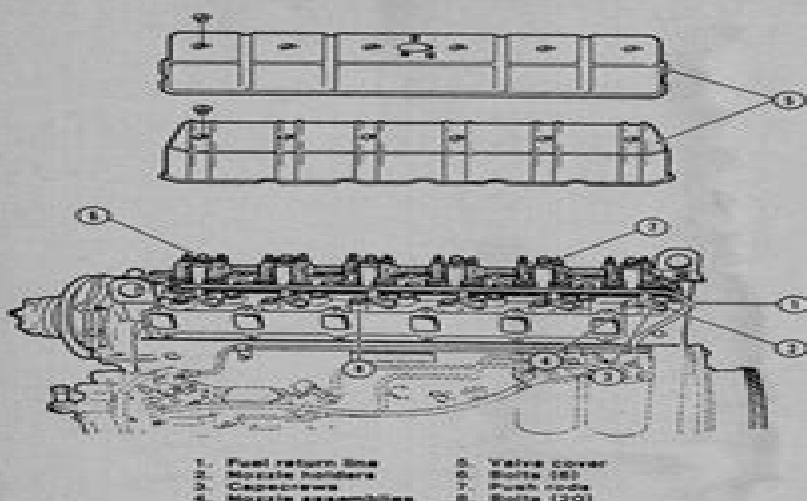


Fig. 5 Cylinder head & valve lever assembly

INTAKE				ADJUST VALVES							
No. 1 Piston at T.D.C. (Compression)	INT	EXH	INT	EXH	INT	EXH	INT	EXH	INT	EXH	
No. 6 Piston at T.D.C. (Compression)											

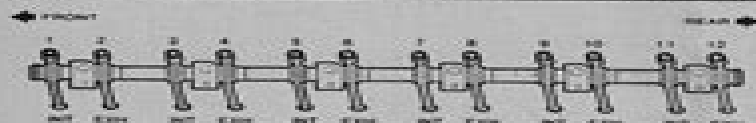


Fig. 8 Valve arrangement & valve lash adjustment chart

- Adjust valve lash by turning crankshaft until number one piston is on compression stroke and timing pointer on the front cover is in line with TDC marker vibration damper or flywheel Fig. 7. Adjust valve lash to .025 inch for intake and exhaust valves Fig. 8.
- Torque valve cover bolts to specifications.

VALVE GUIDE REPLACE

Examine valve guide walls for burning or cracking and measure for excessive wear. Valve guide limits are .3740 inch to .3750 inch. If valve guides are damaged, or are larger than specifications allow, install new valve guides as follows:

- Remove valve guides with valve guide remover tool No. SE-1722 or equivalent.
- Lubricate new valve guide and bore

7.6L/6-466 ENGINE

with clean engine oil, then carefully press guide in place using valve guide installer tool No. SE-1943 or equivalent. Install guide with internal threaded portion down.

VALVE LIFTERS REPLACE

- Remove cylinder head as outlined under "Cylinder Head, Replace."
- Remove pushrods.
- Remove valve lifters. Keep parts in order so they may be installed in original positions.
- Replace entire assembly if lifters are worn or damaged.
- Lubricate the O.D. of the lifters with clean engine oil and lifter face with Moly Kote G-N or Fel-Pro Pro C670 paste, then install lifters into lifter bores.
- Reverse procedure to install.



Fig. 6 Torque sequence for cylinder head bolts

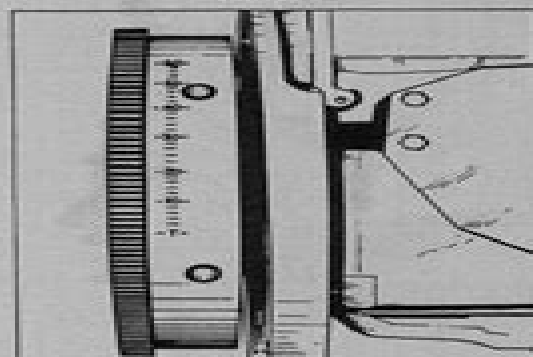


Fig. 7 Timing mark location

TORSIONAL DAMPER REPLACE

- Remove fan and clutch assembly. The fan retaining nut has left-hand threads.
- Remove drive belts, then the crankshaft pulley attaching bolts, and pulley.
- Remove damper-to-crankshaft attaching bolt.
- Remove damper using suitable puller.
- Reverse procedure to install. Put small amount of RTV sealer on keyway of crankshaft prior to installation.

ENGINE FRONT COVER REPLACE

Depending on vehicle application, it will be necessary to remove various components to facilitate front cover removal. These items may include the alternator, air and freon compressor, steering and vacuum pumps, etc.

- Drain coolant and engine oil.
- Remove water pump and upper coolant hoses.
- Remove vibration damper and crankshaft pulley.
- Remove lube oil pump assembly as follows:

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