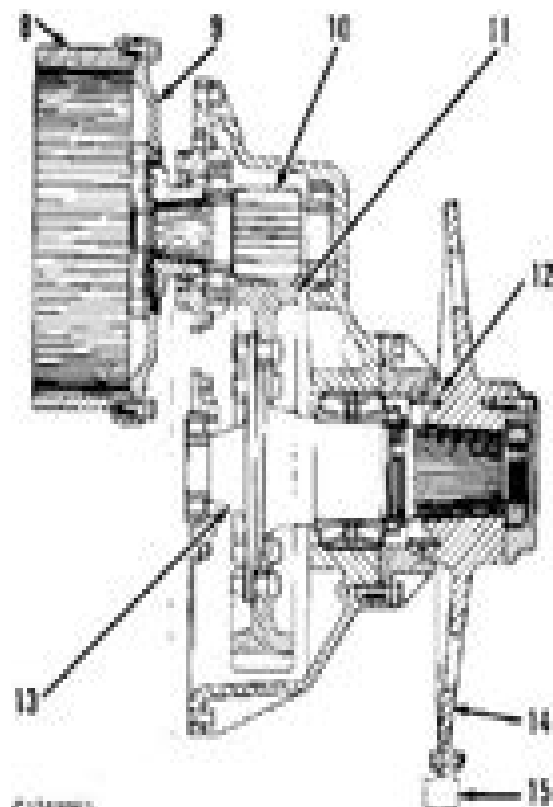


pressure against driven discs (7) cause them to turn with driving discs (8). Driven discs (7) have teeth on the outside diameter that contact with splines on the inside of steering clutch outer drum (brake drum) (9). With the steering clutches engaged, the power is sent to the final drives.

#### Standard Machine (RSC Model)



Rear Drive (right view) (C2)

(8) Housing (clutch outer drum/brake drum) (9) Flange (10) Pinion (11) Gear (12) Door Case with (13) Shaft (14) Ball (15) Spline

#### LGP Machine (RSC Model)



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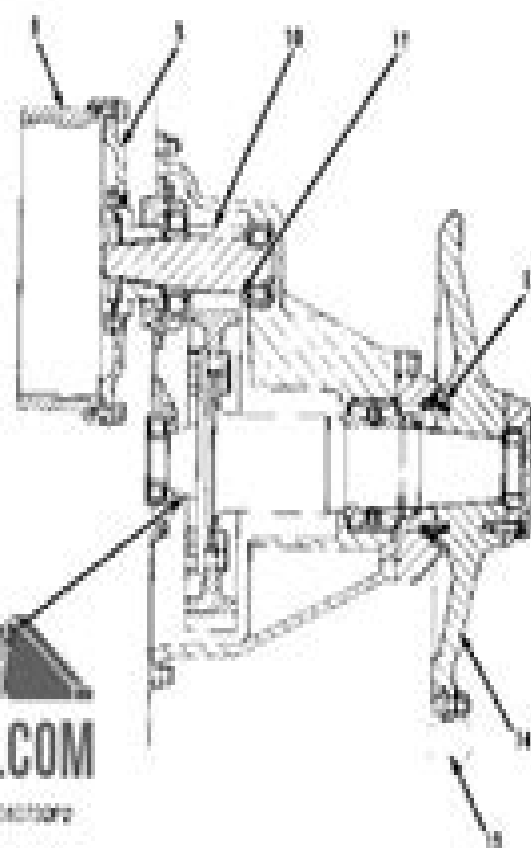
#### Rear Drive (C)

(8) Housing (clutch outer drum/brake drum) (9) Flange (10) Pinion (11) Gear (12) Door Case with (13) Shaft (14) Ball (15) Spline

When the steering clutch is not engaged, release bearing assembly (C2) is moved toward the final gear by the steering-clutch linkage. This moves the pressure plate out of contact with the discs and the clutch is not engaged.

Connecting band type service brakes are used to add to the action of the steering clutches and to stop the machine.

The engaged steering clutch turns steering clutch outer drum (brake drum) (9). Brake drum is fastened to flange (9). Flange (9) is connected to pinion (10) with splines that have a taper. Pinion (10) turns



# Cat D5 Dozer Operation Manual

**SB Merriam**



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