



Illustration 1

g00712018

#### Starting motor

- (1) Negative wire assembly
- (2) Terminal assembly
- (3) Motor terminal "Mtr"
- (4) Terminal assembly nuts
- (5) Contact assembly
- (7) solenoid
- (8) Solenoid mounting bolts
- (10) Plunger assembly
- (11) Plug
- (12) Plug
- (13) Rear frame bolts
- (14) Rear frame assembly
- (15) brushes
- (16) bushing
- (23) Pinion drive housing
- (24) Pinion drive housing screws
- (25) Bushing
- (26) Armature assembly
- (27) Pinion drive assembly
- (28) Shift lever assembly
- (29) Shift lever housing
- (30) Shift lever housing bolts
- (35) Field winding assembly
- (37) Field winding screws

## Disassembly and Assembly

### Starting Motor - Delco 50-MT

Media Number - 50M3466-03

Publication Date - 01/03/2007

Date Updated - 04/07/2016

02715567

## Starting Motor - Disassemble

SMCS - 1453-015

## Disassemble the Starting Motor

**Note:** The disassembly of the 24 volt starting motor is similar to the disassembly of the 32 volt starting motor.

Table 1

Tools Needed
1P-0510 Driver Gp
1P-1855 Retaining Ring Pliers

Remove the starting motor from the machine.

# Cat 3306 Engine Workshop Manual

**DP Hallahan**



### **Cat 3306 Engine Workshop Manual:**

Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List)  
for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254 ,1991      Motor Truck Repair Manual Michael J.  
Kromida,1983-05      *Unit, Direct Support, and General Support Maintenance Manual (including Supplemental Operating,*  
*Maintenance, and Repair Parts Instructions) for Tractor, Full Tracked, Low Speed, DED, Medium Drawbar Pull, SSN M061*  
,1991      **Chilton's CCJ.** ,1977      **Chilton's Commercial Carrier Journal for Professional Fleet Managers** ,1995  
*Michigan Trucking Today* ,1975      Highway & Heavy Construction ,1982      **Fleet Owner** ,1986      Diesel Progress  
North American ,1986      **The Management of World Wastes** ,1983      The Northern Logger and Timber Processor ,1995  
Jane's Airport Equipment ,      *Diesel Equipment Superintendent* ,1981      **Yachting** ,1987-03      **Forest Industries**  
,1986      *On-highway Trucks* Robert N. Brady,1982      **The Waterways Journal** ,2003      Better Roads ,1973      **World**  
**Wood** ,1976      **California Farmer** ,1983

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the manufacturer s default injection timing is 6 5 deg before tdc the only major changes from the 1kd ftv to the 2kd ftv were the bore and the stroke in 2005 denso corporation introduced the 3rd generation of common rail system

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the construction operation and control of main crs components supply pump injectors rail are identical to the components described in the previously issued common rail system for toyota hilux kijang innova innova 1kd 2kd doc id 00400077 primary changes and additions are listed below

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to reduce mass and noise the 2kd ftv engine used a plastic cylinder head cover the intake camshaft is driven by a timing belt and the intake camshaft drives the exhaust camshaft by a gear the 2kd ftv engine has four valves per cylinder two intakes and two exhaust 16 in total

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