



Service Information System

Edition 001

- Filter - oil separator required
- Fuel - oil separator required
- Lubricant - oil separator required

Disassembly and Assembly

C-11 Marine Engines

Part Number: 102000000

Publication Date: 11/19/2004

Date Updated: 03/04/2008

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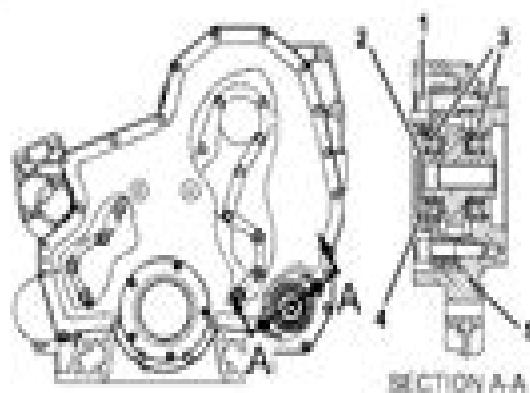
Accessory Drive - Assemble

102000000-100000000

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
3	1P-1010	Retaining Ring Plier	1

Section 1 Page 2 of 2

1. Lower the temperature of gear shaft (2).



WARNING
Always wear protective gloves when handling parts that have been
heated.

2. Raise the temperature of bearing (1).
3. Place bearing (1) in the original location on gear shaft (2).
4. Use Tooling (3) in order to install retaining ring (3) into accessory drive bearing (1).
5. Install gear shaft (2) with bearing (1) into accessory drive housing (4).
6. Install bolts (5).

End By: Install the accessory drive. Refer to Disassembly and Assembly, "Accessory Drive - Install".

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For use in Cummins off-highway power

Cat C12 Assembly Manual

William Carew Hazlitt

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