

**Table 6 – TROUBLESHOOTING**

FAULT	AMBER LED FLASH CODE	POSSIBLE CAUSE AND ACTION
None	On solid, no flash	Normal operation
None	1, pause	Normal operation
None	2, pause	Normal operation
System Communications Failure	16	Communication with user interface lost. Check wiring to User Interface, indoor and outdoor units
Invalid Model Plug	25	Control does not detect a model plug or detects an invalid model plug. Unit will not operate without correct model plug.
High Pressure Switch Open	31*	High – pressure switch trip. Check refrigerant charge, outdoor fan operation and coils for airflow restrictions.
Low Pressure Switch Open	32*	Low pressure switch trip. Check refrigerant charge and indoor air flow
Control Fault	45	Outdoor unit control board has failed. Control board needs to be replaced.
Brown Out (230 v)	46	Line voltage $< 187\text{v}$ for at least 4 seconds. Compressor and fan operation not allowed until voltage $\geq 190\text{v}$ . Verify line voltage.
No 230v at Unit	47	There is no 230v at the contactor when indoor unit is powered and cooling/heating demand exists. Verify the disconnect is closed and 230v wiring is connected to the unit.
Outdoor Air Temp Sensor Fault	53	Outdoor air sensor not reading or out of range. Ohm out sensor and check wiring.
Outdoor Coil Sensor Fault	55	Coil sensor not reading or out of range. Ohm out sensor and check wiring.
Thermistors out of range	56	Improper relationship between coil sensor and outdoor air sensor. Ohm out sensors and check wiring.

# Carrier Fault Code Manual

**Ratanlal Ranchhoddas**

## Carrier Fault Code Manual:

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