

**Table 6 – TROUBLESHOOTING**

<b>FAULT</b>	<b>AMBER LED FLASH CODE</b>	<b>POSSIBLE CAUSE AND ACTION</b>
None	On solid, no flash	Normal operation
None	1, pause	Normal operation
None	2, pause	Normal operation
System Commu- nications Failure	16	Communication with user interface lost. Check wiring to User Interface, indoor and outdoor units
Invalid Model Plug	25	Control does not detect a model plug or detects an invalid model plug. Unit will not operate without correct model plug.
High Pressure Switch Open	31*	High – pressure switch trip. Check refrigerant charge, outdoor fan operation and coils for airflow restrictions.
Low Pressure Switch Open	32*	Low pressure switch trip. Check refrigerant charge and indoor air flow
Control Fault	45	Outdoor unit control board has failed. Control board needs to be replaced.
Brown Out (230 v)	46	Line voltage < 187v for at least 4 seconds. Compressor and fan operation not allowed until voltage $\geq$ 190v. Verify line voltage.
No 230v at Unit	47	There is no 230v at the contactor when indoor unit is powered and cooling/heating demand exists. Verify the disconnect is closed and 230v wiring is connected to the unit.
Outdoor Air Temp Sensor Fault	53	Outdoor air sensor not reading or out of range. Ohm out sensor and check wiring.
Outdoor Coil Sen- sor Fault	55	Coil sensor not reading or out of range. Ohm out sensor and check wiring.
Thermistors out of range	56	Improper relationship between coil sensor and outdoor air sensor. Ohm out sensors and check wiring.

# Carrier Fault Code Manual

**Ratanlal Ranchhoddas**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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## **Table of Contents Carrier Fault Code Manual**

1. Understanding the eBook Carrier Fault Code Manual
  - The Rise of Digital Reading Carrier Fault Code Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Carrier Fault Code Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Carrier Fault Code Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Carrier Fault Code Manual
  - Personalized Recommendations

- Carrier Fault Code Manual User Reviews and Ratings
- Carrier Fault Code Manual and Bestseller Lists
- 5. Accessing Carrier Fault Code Manual Free and Paid eBooks
  - Carrier Fault Code Manual Public Domain eBooks
  - Carrier Fault Code Manual eBook Subscription Services
  - Carrier Fault Code Manual Budget-Friendly Options
- 6. Navigating Carrier Fault Code Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Carrier Fault Code Manual Compatibility with Devices
  - Carrier Fault Code Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Carrier Fault Code Manual
  - Highlighting and Note-Taking Carrier Fault Code Manual
  - Interactive Elements Carrier Fault Code Manual
- 8. Staying Engaged with Carrier Fault Code Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Carrier Fault Code Manual
- 9. Balancing eBooks and Physical Books Carrier Fault Code Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Carrier Fault Code Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Carrier Fault Code Manual
  - Setting Reading Goals Carrier Fault Code Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Carrier Fault Code Manual
  - Fact-Checking eBook Content of Carrier Fault Code Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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