

## 2002 SUSPENSION

### Front - Cavalier & Sunfire

## SPECIFICATIONS

Application	Specification	
	Metric	English
Ball Joint to Steering Knuckle Nut to Install Coter Pin—Maximum	65 N·m plus 180° rotation	50 lb·ft plus 180° rotation
Ball Joint to Steering Knuckle Nut to Install Coter Pin—Minimum	55 N·m plus 180° rotation	41 lb·ft plus 180° rotation
Control Arm to Crossmember Bolts Front Bushing	107 N·m	79 lb·ft
Control Arm to Crossmember Bolts Rear Vertical Bushing	170 N·m	125 lb·ft
Front Suspension Crossmember Mounting Bolts	110 N·m	71 lb·ft
Front Suspension Support Brace Bolts	72 N·m	53 lb·ft
Hub and Bearing Assembly to Steering Knuckle Bolts	95 N·m	70 lb·ft
Stabilizer Shaft Clamps	66 N·m	49 lb·ft
Stabilizer Shaft Link to Control Arm Nuts	17 N·m	13 lb·ft
Strut Assembly to Body Bolt	25 N·m	18 lb·ft
Strut Assembly to Body Nuts	25 N·m	18 lb·ft
Strut Assembly to Steering Knuckle Nuts	160 N·m	133 lb·ft
Strut Nut to Strut Rod	75 N·m	55 lb·ft

**Fig. 1: Fastener Tightening Specifications**  
**Courtesy of GENERAL MOTORS CORP.**

## REPAIR INSTRUCTIONS

### FRONT SUSPENSION SUPPORT BRACE REPLACEMENT

#### Removal Procedure

1. Raise the vehicle on a hoist.
2. Remove the bolt (2) from the front suspension support brace (3) and the front suspension crossmember (1).
3. Remove the bolt (4) from the front suspension support brace (3) and the lower tie bar (5).
4. Remove the front suspension support brace (3) from the vehicle.

# Cavalier 2002 Service Manual

**Larry Warren, John Harold Haynes**



## **Cavalier 2002 Service Manual:**

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