

## 2002 SUSPENSION

### Front - Cavalier & Sunfire

## SPECIFICATIONS

Application	Specification	
	Metric	English
Bolt Joint to Steering Knuckle Nut to Insert Cotter Pin—Maximum	65 N·m plus 180° rotation	50 lb·ft plus 180° rotation
Bolt Joint to Steering Knuckle Nut to Insert Cotter Pin—Minimum	55 N·m plus 180° rotation	41 lb·ft plus 180° rotation
Control Arm to Crossmember Bolts Front Bushing	107 N·m	79 lb·ft
Control Arm to Crossmember Bolts Rear Vertical Bushing	120 N·m	125 lb·ft
Front Suspension Crossmember Mounting Bolts	110 N·m	71 lb·ft
Front Suspension Support Brace Bolts	72 N·m	53 lb·ft
Hubs and Bearings Assembly to Steering Knuckle Bolts	95 N·m	73 lb·ft
Steering Shaft Clamp	60 N·m	49 lb·ft
Steering Shaft Link to Control Arm Nut	17 N·m	13 lb·ft
Silur Assembly to Body Bolt	25 N·m	18 lb·ft
Silur Assembly to Body Nut	25 N·m	18 lb·ft
Silur Assembly to Steering Knuckle Nut	100 N·m	83 lb·ft
Silur Nut to Silur Flod	75 N·m	55 lb·ft

Courtesy GM

**Fig. 1: Fastener Tightening Specifications**  
**Courtesy of GENERAL MOTORS CORP.**

## REPAIR INSTRUCTIONS

### FRONT SUSPENSION SUPPORT BRACE REPLACEMENT

#### Removal Procedure

1. Raise the vehicle on a hoist.
2. Remove the bolt (2) from the front suspension support brace (3) and the front suspension crossmember (1).
3. Remove the bolt (4) from the front suspension support brace (3) and the lower tie bar (5).
4. Remove the front suspension support brace (3) from the vehicle.

# Cavalier 2002 Service Manual

**Larry Warren, John Harold Haynes**

## Cavalier 2002 Service Manual:

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